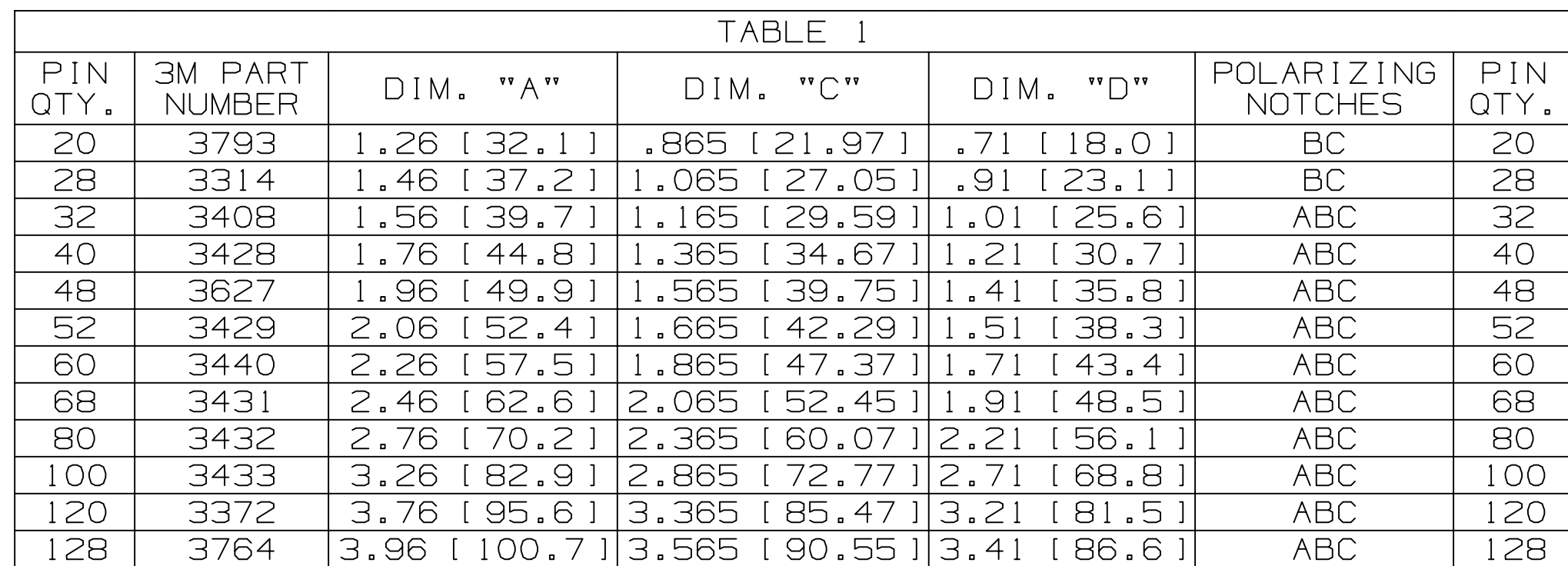
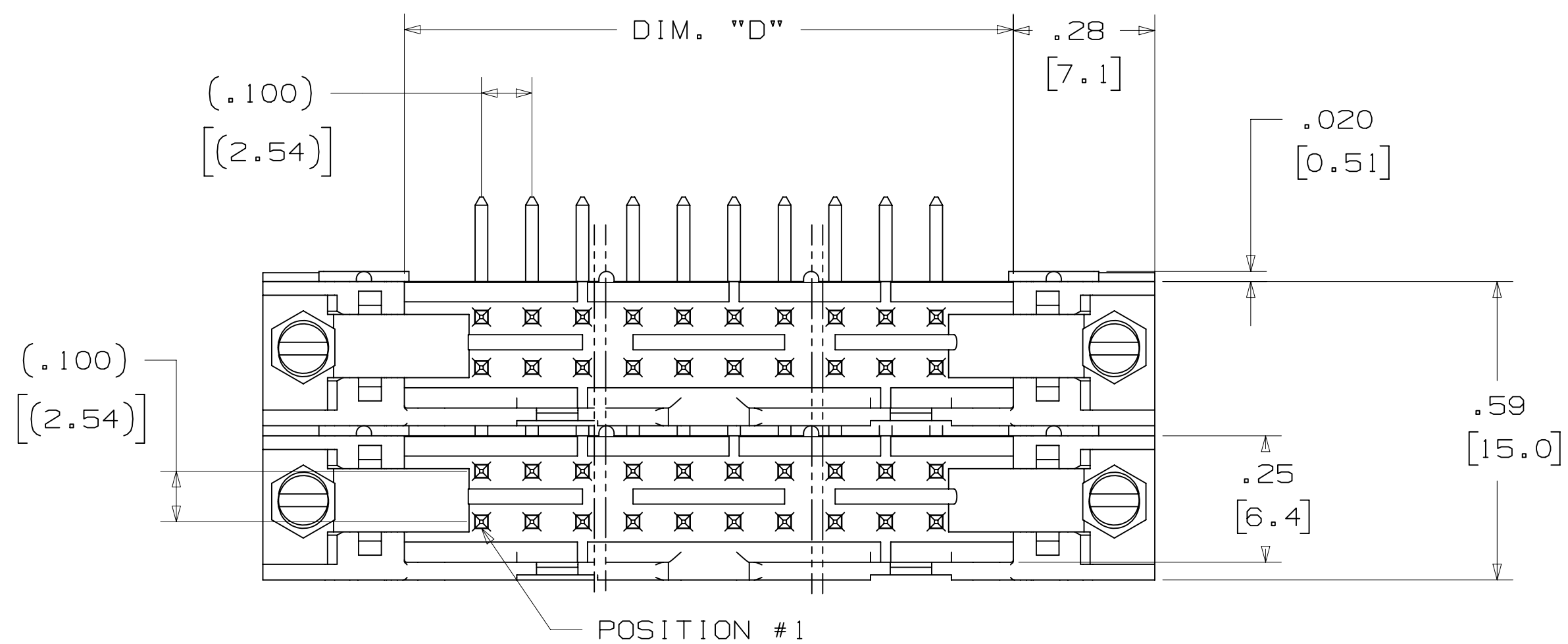
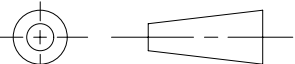


.100" X .100" LATCH/EJECTOR, RIGHT ANGLE



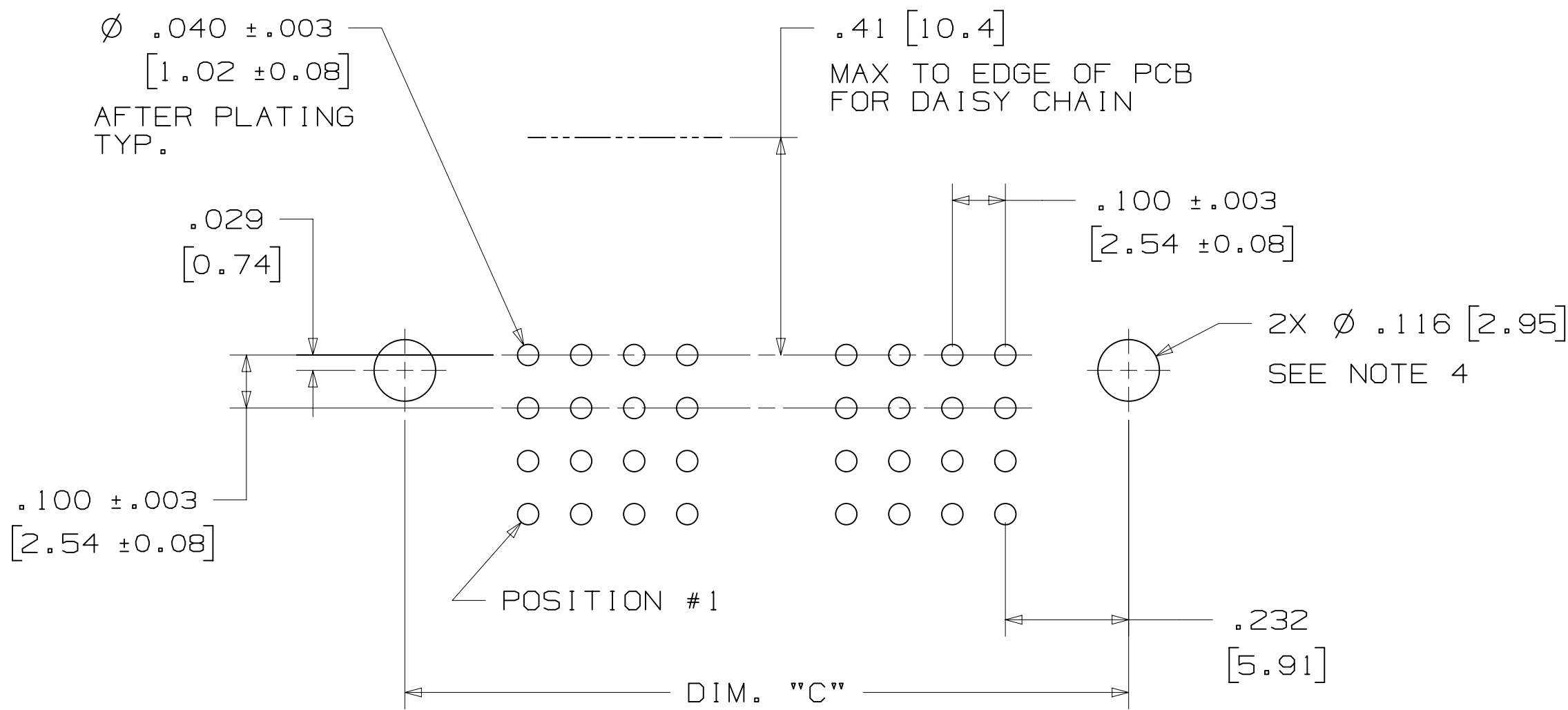
NOTE :
.112 [2.84] TAIL LENGTH SUITABLE FOR
.062 [1.57] THICK PC BOARD.

K	60056	MAR 06, 2015			JNC	RS
		REVISED ORDERING NUMBER				
J	56068	AUG 05, 2014			JNC	RS
		REVISED AND REDRAWN				
REV	ECO	ISSUE DATE AND DESCRIPTION			DRFT	CHKD
DRFT CASTIGLIONE		DATE AUG 05, 2014	MFG		DATE	
CHKD		DATE	SIGNED R. SCHERER		DATE SEP 05, 2014	
		© 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
3M Center St. Paul, MN 55144						
TITLE HEADER, 3-WALL, CONDO, .100 X .100 LATCH/EJECTOR, RA						
CAGE NUMBER		DRAWING NO.				REV.
D		78-5100-0773-1				K
MODEL		3000 SERIES			DET. LISTS ☐ YES ☒ NO SHT 2 OF 3	

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACCESSORIES CODES				DRFT	CASTIGLIONE	DATE	AUG 05,2014	MFG	DATE
				CHRD		DATE		APPRV	R. SCHERER
								DATE	SEP 05,2014
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2015					
Interconnect Solutions		EMSD		3M Center St. Paul, MN 55144		This document and the information it contains are 3M proprietary and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.			
DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED INCHES .00 ± .01 .000 ± .005 .0000 ±		TITLE HEADER, 3-WALL, CONDO, 100 X 100 LATCH/EJECTOR, RA					
		MILLIMETERS 0 .0 ± .3 .00 ± .13 .000 ±							
THIRD ANGLE PROJECTION									
INTERPRET PER ASME Y14.5 - 2009				CAGE NUMBER		SIZE		DRAWING NO.	
MAX SURFACE ROUGHNESS ON ALL SURFACES ☒ MARKED ONLY				D		78-5100-0773-1		REV. K	
		MODEL 3000 SERIES		DET. LISTS ☐ YES ☒ NO		SHT 2 OF 2			

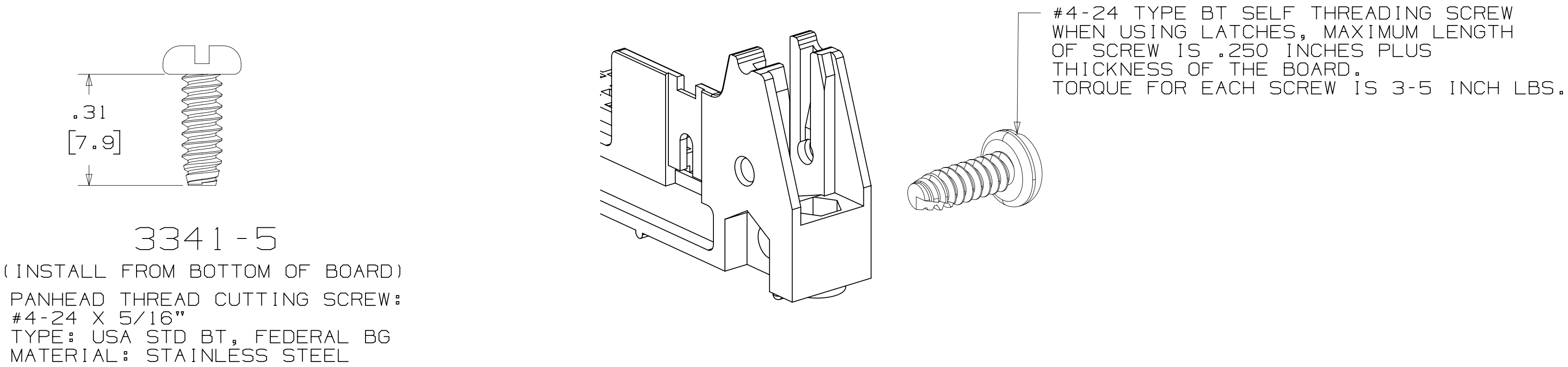
Imaged: K.1 3/6/2015 12:56 PM UTC-06:00

3M™ THREE-WALL CONDO HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, RIGHT ANGLE



RECOMMENDED MOUNTING HOLE PATTERN

MOUNTING HARDWARE



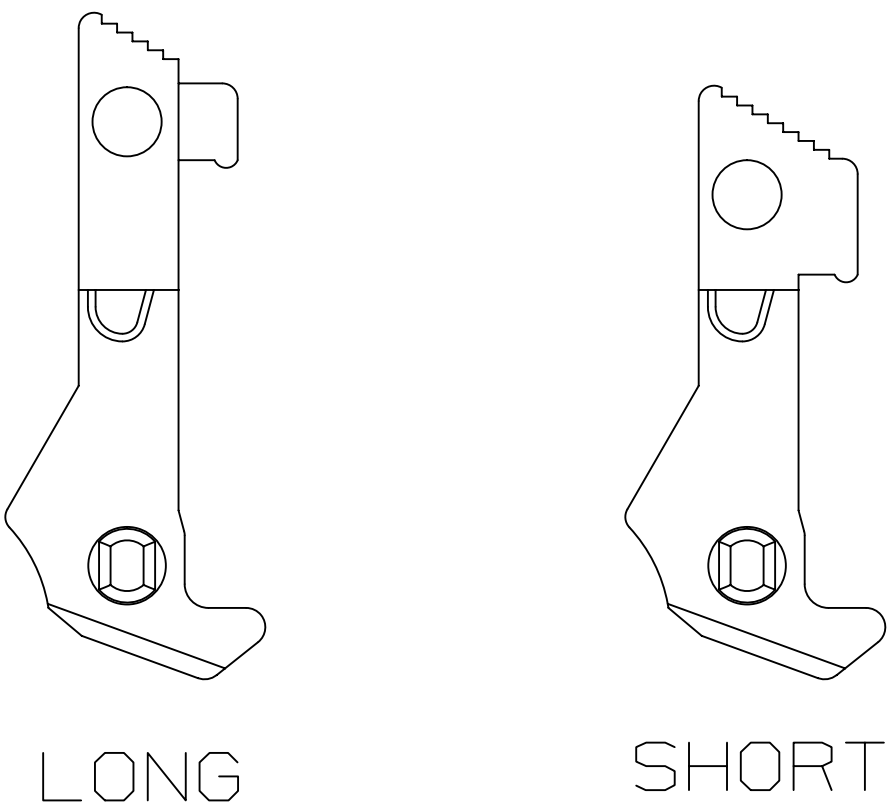
PART CUSTOMIZATION

THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

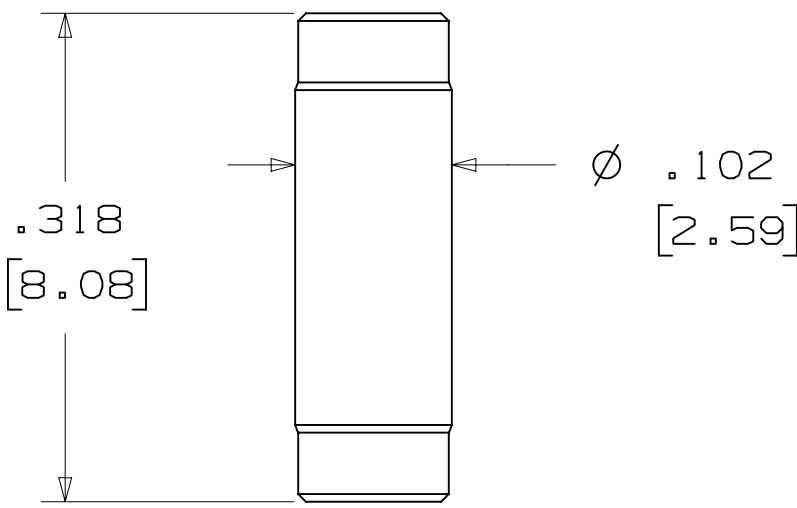
MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK



SNAP-IN LATCHES

NOTE: SNAP-IN LATCHES CAN ONLY BE ORDERED SEPARATELY AND ARE THE CUSTOMERS RESPONSIBILITY TO INSTALL.

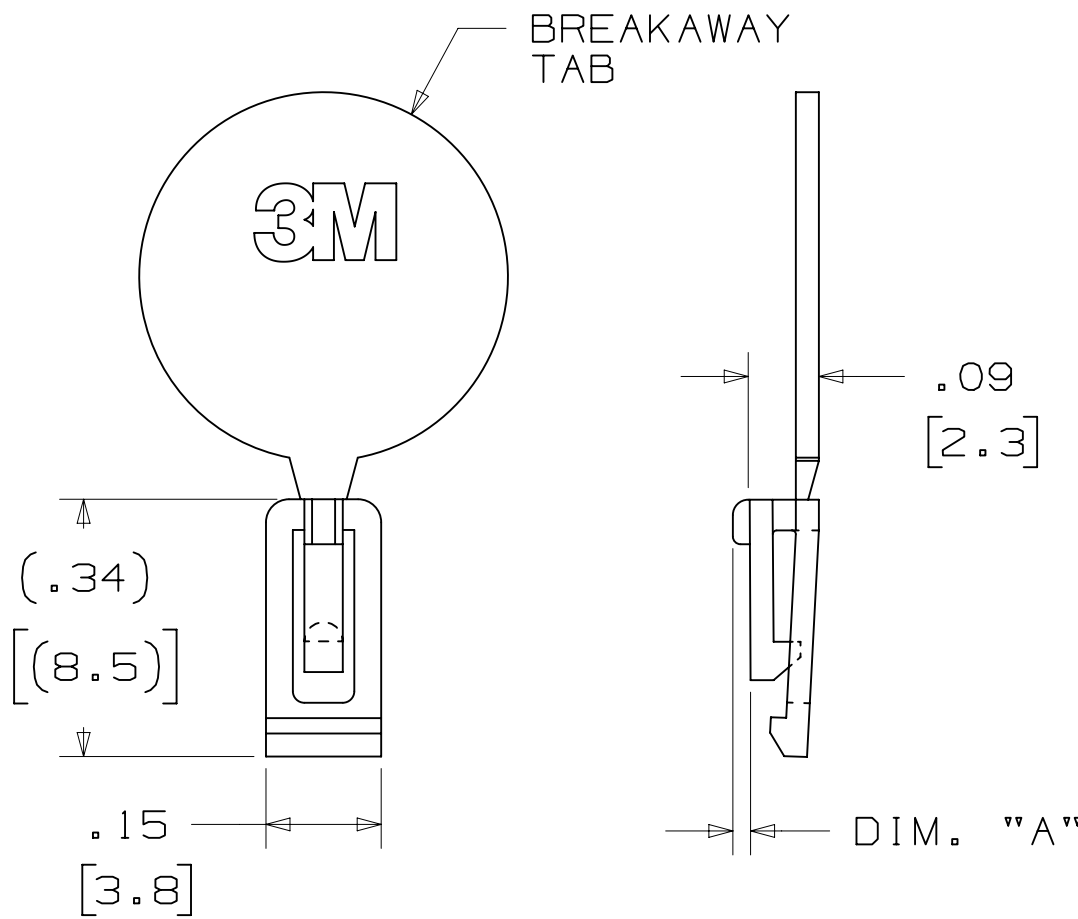
POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

NOTE: INSERT POST INTO ONE MOUNTING HARDWARE HOLE ON BOTTOM OF HEADER. SET POST TO PROTRUDE .115 [2.92]

POLARIZING KEY



3M PART NO.	MATERIAL	COLOR	DIM. "A"
N3518	LCP	BLACK	.02

NOTE: #2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
Interconnect Solutions	EMSD	DO NOT SCALE DRAWING	SCALE 4 1	TOLERANCES EXCEPT AS NOTED	INCHES .00 $\pm$.01 .000 $\pm$.0005 .0000 $\pm$	MILLIMETERS 0 $\pm$.3 .00 $\pm$.13 .000 $\pm$
THIRD ANGLE PROJECTION	INTERPRET PER ASME Y14.5 - 2009	MAX SURFACE ROUGHNESS	1.0 SURFACES	MARKED ONLY	MODEL 3000 SERIES	DET LISTS
3M	3M Center St. Paul, MN 55144	© 3M COPYRIGHT 2015	This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.	TITLE	HEADER, 3-WALL, CONDO, .100 X .100 LATCH/EJECTOR, RA	CAGE NUMBER D78-5100-0773-1
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD	REV	REV
J	56068	AUG 05, 2014	JNC	RS	SEP 05, 2014	K
K	60056	MAR 06, 2015	JNC	RS	REVISE ORDERING NUMBER	REV