

3M Science.
Applied to Life.™



**Quiet, cushion
and protect
whatever you need.**

3M™ Bumpon™ Protective Products

Easy-to-apply shapes, sizes, and colors match your application requirements.

3M™ Bumpon™ Protective Products reduce noise, vibration and put an end to scratches. They cushion, provide spacing, stability and skid-resistance. All with pre-applied, pressure sensitive adhesives, that eliminate the need for screws, rivets or application equipment.

Choose from standard molded shapes including resilient pads, feet, buttons, strips, bumpers or spacers.

3M™ Bumpon™ Protective Products offer proven performance.

- ▶ Pressure sensitive adhesives bond fast and permanently when pressed to most clean, dry, and smooth surfaces
- ▶ Made from long lasting resilient elastomers, that remain flexible, and provide excellent cushioning and noise damping properties
- ▶ High coefficient of friction resists skidding on most surfaces
- ▶ Easy to remove liner ensures fast application with no screws, rivets or application tools



Guidelines for choosing your 3M™ Bumpon™ Protective Products

Select the right easy-to-apply 3M™ Pressure Sensitive Adhesive for your substrate.

A-20	Acrylic, excellent shear strength properties, good on high surface energy substrates like metal, glass and high surface energy plastics.
R-25	Synthetic Rubber, very high tack adhesive, excellent initial adhesion, works best on low surface energy substrates and coated surfaces, like textured or powder-coated paint and polypropylene
R-30	Natural Rubber, high tack, good initial adhesion, also good for low surface energy substrates, versatile adhesive that works well on most surfaces.

Choose the shape and design according to your application requirements.

Square shapes are challenging to align; round offer easier placement.

Alignment



Small or large contact area.

Point of contact



Low or high profile with different heights and diameters.

Profile



Harness the quiet stabilizing quality of 3M™ Bumpon™ Protective Products for a host of applications:

Home

Take the edge off noise and put an end to scratches

- ▶ Kitchen cabinets
- ▶ Door knob stops
- ▶ Feet on small kitchen appliances
- ▶ Cutting boards
- ▶ Picture frames
- ▶ Garbage compactor



Electronics

Enable heat dissipation with spacers and stabilize products with non-slip, non-skid feet

- ▶ Protective feet on devices
- ▶ Gasketing
- ▶ Stand-offs



Automotive/Aerospace

Quiet buzzes, squeaks, and rattles

- ▶ Glove box cushioning
- ▶ Trunk
- ▶ Windshield spacers
- ▶ Head light spacers
- ▶ Sunroof/moonroof
- ▶ Drink holder assemblies
- ▶ Mini-blind surface protection for semi trucks/RVs
- ▶ Fold-out shelf cushioning spacer on planes/RVs



General Industrial/Office

Protect surfaces, cushion, prevent marring, slippage and shifting

- ▶ Feet for organizers/awards
- ▶ Cushioning strips on freezers/cold storage units in grocery stores
- ▶ Knife or tool grip inserts/protectors



**Don't see the application or Bumpon you're looking for?
Please visit us at [3M.com/Bumpon](https://www.3m.com/Bumpon)**

Key 3M™ Bumpons™

Molded Shapes

Format	3M Bumpon Product Number	Color(s)	Adhesive	Width (in)	Width (mm)	Height (in)	Height (mm)	Hardness Shore A
Transparent	SJ5382	c	Acrylic	0.25	6.35	0.08	1.91	72
	SJ5302	c	Acrylic	0.31	7.93	0.09	2.16	72
	SJ5306	c	Acrylic	0.38	9.53	0.15	3.81	72
	SJ5303	c	Acrylic	0.44	11.18	0.20	5.08	72
	SJ5312	c	Acrylic	0.50	12.70	0.14	3.56	72
Quiet Clear	SJ1026	c	Acrylic	0.31	8.00	0.08	2.00	67
	SJ6506	c	Synthetic Rubber	0.38	9.53	0.15	3.81	55
	SJ1020	c	Acrylic	0.39	10.00	0.08	2.00	67
	SJ6553	c	Synthetic Rubber	0.43	11.00	0.12	3.05	55
	SJ6561	c	Synthetic Rubber	0.43	11.00	0.15	3.81	55
	SJ6512	c	Synthetic Rubber	0.50	12.70	0.14	3.56	55
Hemisphere	SJ5702	b	Rubber Blend	0.31	7.90	0.09	2.20	67
	SJ5003	g, b	Rubber Blend	0.44	11.18	0.20	5.08	72
	SJ5027	w, g, b	Rubber Blend	0.63	16.00	0.31	7.93	72
	SJ5017	w, g, b	Rubber Blend	0.75	19.05	0.38	9.65	72
	SJ5009	w, g, b	Rubber Blend	0.88	22.35	0.40	10.16	72
	SJ5076	b	Rubber Blend	0.32	8.00	0.11	2.79	72
Cylindrical	SJ5012	w, g, br, b	Rubber Blend	0.50	12.70	0.14	3.56	72
	SJ5001	b	Rubber Blend	0.50	12.70	0.15	6.38	72
	SJ5738	w, b	Rubber Blend	0.56	14.20	0.12	3.00	67
	SJ5744	b	Rubber Blend	0.75	19.05	0.16	4.07	72
	SJ5532	g, b	Rubber Blend	1.88	47.75	0.67	16.76	72
	SJ5007	b	Rubber Blend	0.41	10.49	0.10	2.49	72
Square	SJ5008	w, g, b	Rubber Blend	0.50	12.70	0.12	3.05	72
	SJ5018	w, g, b	Rubber Blend	0.50	12.70	0.23	5.84	72
	SJ5307	c	Acrylic	0.41	10.49	0.10	2.49	72
	SJ5023	w, g, b	Rubber Blend	0.81	20.63	0.30	7.62	72
	SJ5014	b	Rubber Blend	0.81	20.60	0.52	13.20	67
	SJ5514	w, g, b	Rubber Blend	0.81	20.63	0.52	13.21	72
	SJ5705	b	Rubber Blend	1.28	32.51	0.25	6.35	72
Hexagon	SJ5202	lbr	Synthetic Rubber	0.43	11.00	0.06	1.60	25
	SJ5201	lbr	Synthetic Rubber	0.43	11.00	0.13	3.18	25

Rollstock

3M Bumpon Product Number	Color(s)	Adhesive	Thickness (in)	Thickness (mm)	Hardness Shore A
SJ5616	c	Acrylic	0.06	1.59	72
SJ5632	c	Acrylic	0.03	0.80	72
SJ5904	b	Acrylic	0.25	6.35	36
SJ5908	b	Acrylic	0.13	3.18	36
SJ5916	b	Acrylic	0.06	1.59	40
SJ5808	b	Rubber Blend	0.13	3.18	72
SJ5816	w, br, b	Rubber Blend	0.06	1.59	72
SJ5832	w, br, b	Rubber Blend	0.03	0.80	72
SJ6005	b	Acrylic	0.20	5.08	72
SJ6008	b	Acrylic	0.13	3.18	72
SJ6016	b	Acrylic	0.06	1.59	72
SJ6032	b	Acrylic	0.03	0.80	72
SJ6208	b	Synthetic Rubber	0.13	3.18	72
SJ6216	b	Synthetic Rubber	0.06	1.59	72
SJ6232	b	Synthetic Rubber	0.03	0.80	72

Color Key	
c	clear
w	white
g	gray
br	brown
lbr	light brown
b	black

Adhesive Key	
Acrylic	A20 Series
Synthetic Rubber	R25 Series
Rubber Blend	R30 Series

Shape tolerance statement
Dimensions ±0.02 inches or ±0.5 mm

For additional shapes, formats
and rollstocks, please visit
3M.com/Bumpon

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