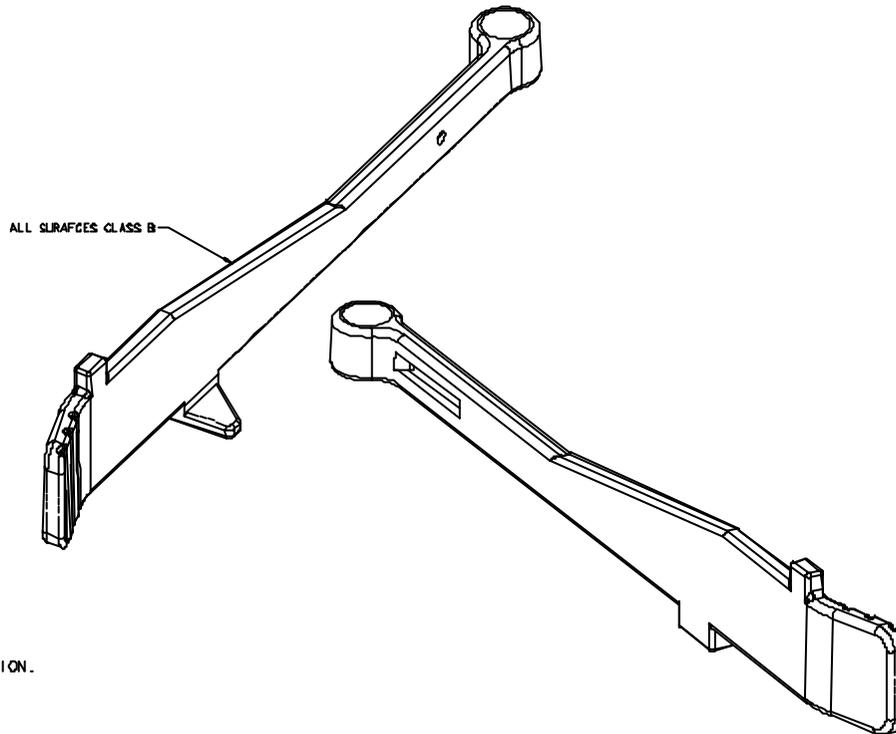


NOTES: UNLESS OTHERWISE SPECIFIED

- 1. DIMENSIONING AND TOLERANCING PER ASME Y14.5 - 1994.
- 2. THIS IS A COMPUTER GENERATED DOCUMENT. ALL CHANGES MUST BE MADE IN THE MASTER DATABASE ONLY.
- 3. THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE IGES MODEL FILE SUPPLIED BY CISCO SYSTEMS FOR PART GEOMETRY AND DIMENSIONS NOT SHOWN HERE IN. DIMENSIONS SHOWN ON THIS DRAWING ARE TO BE USED FOR INSPECTION. "X" DIMENSIONS ARE USED FOR PROCESS CONTROL.
- 4. THE FINISHED PART SHALL MEET MECHANICAL ACCEPTANCE SPEC., 95-D869-XX.
- 5 MATERIAL: ZINC PER ASTM B86, A640A (#3) OR AC41A (#5).
- 6 FINISHED: ELECTRO-LESS NICKEL PLATED MIL-C-26074, .0002-.0004 THICK WITH .0003-.0005 THICK COPPER UNDER PLATE.
- 7. ALL DIMENSIONS APPLY AFTER PLATING.
- 8. ALL SURFACES TO HAVE A TEXTURE EQUIVALANT TO MOLD-TECH, MT11010.
- 9. ALL SHARP INDICATED CORNERS TO BE R.005 MAXIMUM. ALL NON-INDICATED INSIDE AND OUTSIDE FILLET RADIUS TO .010
- 10. DRAFT TO BE 1\*±D.2\*
- 11. ALL BURRS AND FLASH SHALL BE REMOVED PRIOR TO PLATING.
- 12. COSMETIC ACCEPTANCE PER CISCO COSMETIC SPECIFICATION 95-2733-XX AS FOLLOWS.
  - 12A. SURFACES IN THIS AREATO BE CLASS A UNLESS DESIGNATED OTHERWISE
  - 12B. THIS SURFACE TO CLASS B.
  - 12C. ALL OTHER SURFACE TO BE CLASS C.
- 13 CHARACTERS AS SHOWN SHALL BE PERMANENTLY MARKED UPON THE PART .075 MIN. HEIGHT, LOCATED APPROX. AS SHOWN. CHARACTERS SHALL BE CHANGABLE IN THE TOOLING. CHARACTERS SHALL BE RAISED .003/.004 FROM PART SURFACE.
- 14. GATE AND EJECTOR PIN LOCATIONS OPTIONAL. EJECTOR PINS TO BE FLUSH TO .005 BELOW SURROUNDING SURFACE. GATE TO FLUSH WITH PART SURFACE. AMPHENOL TO APPROVE LOCATION OF GATE EJECTOR PINS PRIOR TO MOLD CONSTRUCTION.
- 15. PARTS SHALL BE UNIFORM IN QUALITY AND BE IDENTICAL TO THE APPROVED FIRST ARTICLE.
- 16. PARTS, AS RECEIVED, SHALL BE FREE OF OILS, PLATING SALTS, METAL, PARTICLES AND OTHER CONTAMINATES.
- 17. TOOLING TO BE THE PROPERTY OF CISCO SYSTEMS AND IS TO BE PERMANENTLY MARKED ON ITS EXTERIOR WITH "CISCO SYSTEMS", THE PART NUMBER 700-22050-01, NAME AND THE DATE OF CONSTRUCTION.
- 18. ALL MATERIALS SUPPLIED TO THE REQUIREMENTS OF THIS DRAWINGS SHALL COMPLY WITH AMPHENOL REGULATED MATERIALS SPECIFICATION CS-1152.



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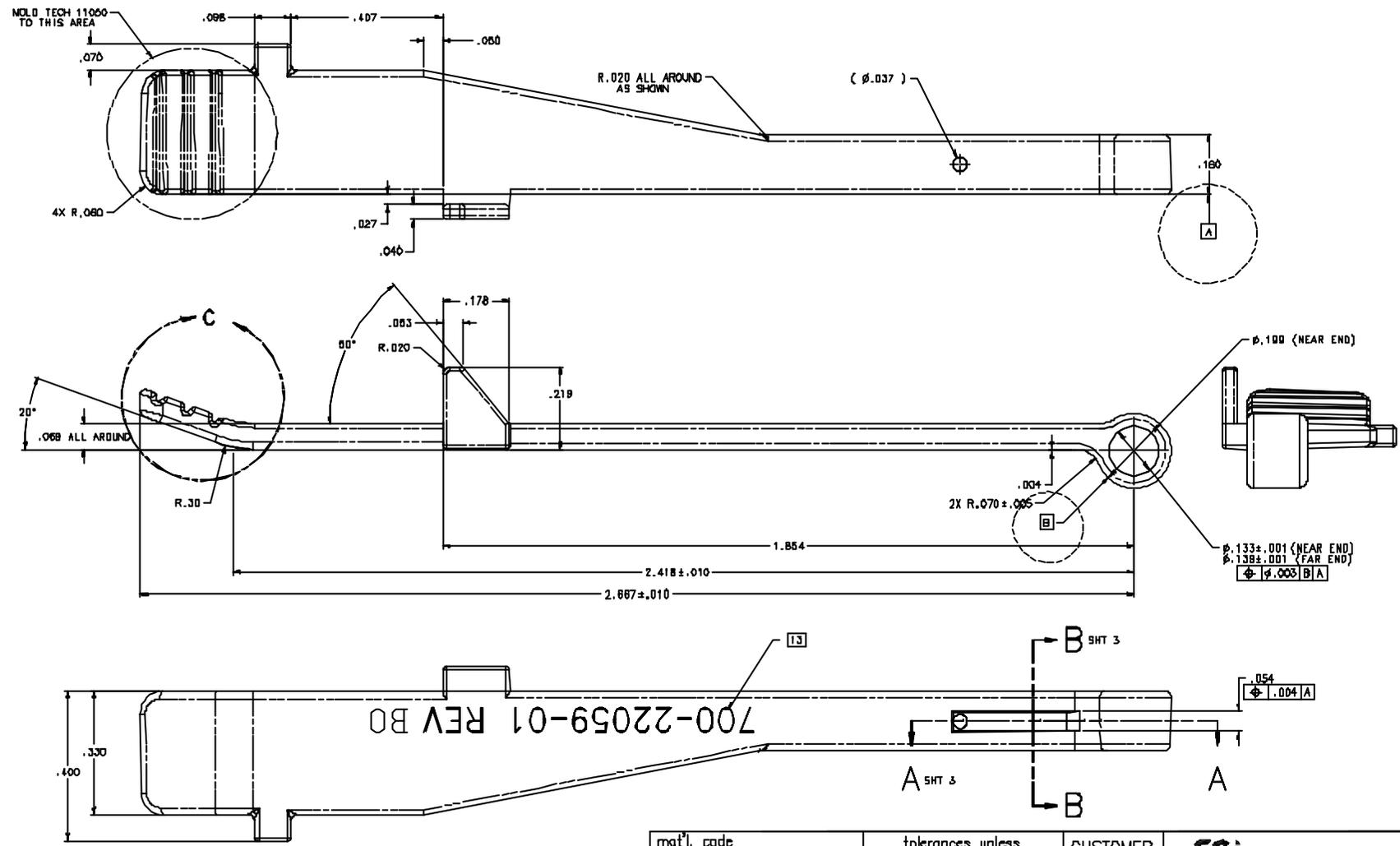
PART NUMBER	MATERIAL	FINISH
10085837-000	5 ZINC PER ASTM B86, A640A (#3) OR AC41A (#5).	NONE
10085837-001LF	5 ZINC PER ASTM B86, A640A (#3) OR AC41A (#5).	6 ELECTRO-LESS NICKEL PLATED PER MIL-C-26074, .0002-.0004 THICK WITH .0003-.0005 THICK COPPER UNDER PLATE.

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ltr	ecn no	dr	date	linear	.X ±		projection [Symbol]	title FABMTL HAMM RIGHT SNAP		
A	T09-1103	JH	7/21/09		.XX ± .01					
					.XXX ± .005					
				angles	0° ± 1°		INCH [Symbol]	product family PCI		code
				dr	JASON HSU	7/21/09		size		TWN
				engr	JASON HSU	7/21/09		dwg no		sheet
				chr	GARY HSIEH	7/21/09	scale		1 of 3	
				appd	JOSEPH HSIA	7/21/09	1:1			
sheet index	revision sheet	A	A	A						

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A					.XX ± .01			FABMTL HAMM RIGHT SNAP				
					.XXX ± .005			product family PCI				
				angles	0° ± 1°		INCH		product family PCI		code	
				dr	JASON HSU	1/31/08	scale		size		TWN	
				engr	JASON HSU	1/31/08	1:1		dwg no		sheet	
				chr	JASON HSU	1/31/08	A4		10085837		2 of 3	
				appd	MINERVA WANG	1/31/08						
sheet index	revision sheet											

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ACAT1

PDM: Rev:A

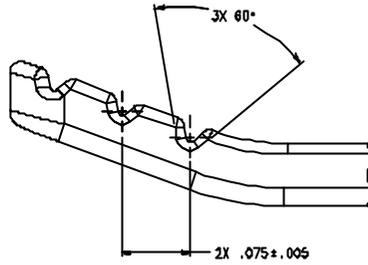
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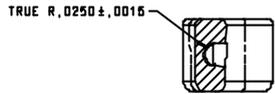


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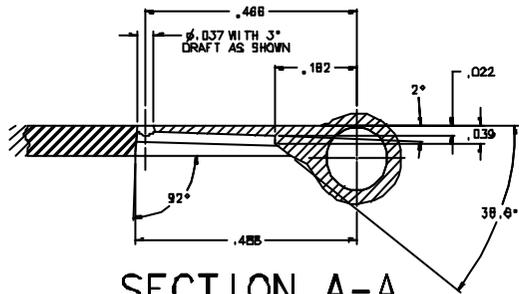
**DETAIL C**

SCALE: 16/1



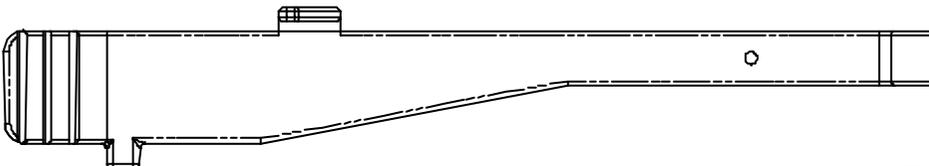
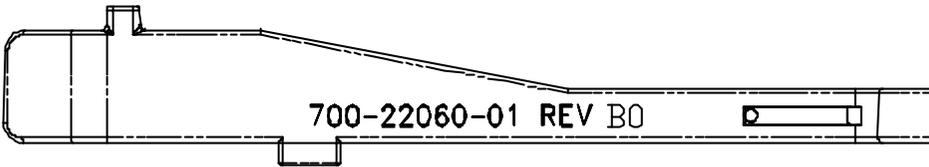
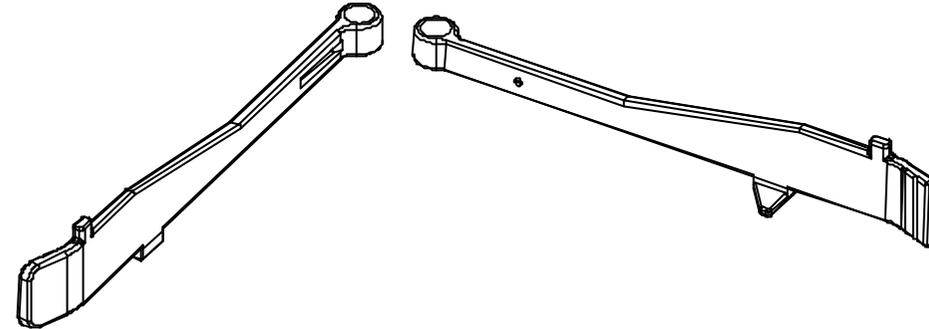
**SECTION B-B**

SCALE: 16/1



**SECTION A-A**

SCALE: 16/1



**LEFT SNAP**

ALL REQUIREMENTS OF THE RIGHT SNAP APPLY TO THE LEFT SNAP EXCEPT THE LEFT SNAP IS A MIRROR IMAGE OF THE RIGHT SNAP AND THE CHARACTERS SHALL BE AS SHOWN ABOVE.

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					.XXX ± .005		INCH	product family	PCI
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				dr		scale	A4	10085837	sheet
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				chr					
				appd					
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