

77315-YXX-XXLF

Technical drawing of a 10-hole punch plate. The drawing shows a rectangular plate with 10 circular holes arranged in a single row. The center-to-center distance between adjacent holes is labeled as $(N-1) \times 2.54$. The total length of the plate is labeled as $N \times 2.54 \text{ MAX}$. A note "NOTE 5" is present. The plate has a thickness of 1.2. The holes are shown with dashed lines indicating their depth. The drawing is a top-down view.

2.54±0.08
NON-ACCUM TYP

Ø1.02±0.08

RECOMMENDED HOLE PATTERN

1. HOUSING MAT'L : HIGH TEMPERATURE
THERMOPLASTIC. UL94V-0 COLOR: BLACK

3. PACKAGING:

- PACKAGING POLYBAG
- "V" BLIBOX PACK FOR CUSTOMER DEDICATED PART
- "K" TAPE & REEL PACKAGING WITHOUT PICK UP CAP

5. TO DETERMINE DIMENSIONS :

N = NUMBER OF POSITIONS PER ROW
EXAMPLE : 8 POS $N \times 2.54 = 20.32\text{mm}$

7. RoHS COMPATIBLE PRODUCT SPECIFICATIONS

a - PLATING:

- "LF" MEANS THE PRODUCT IS LEAD-FREE,
2μm MINIMUM MATTE TIN OVER 1.27μm
MINIMUM NICKEL UNDERPLATE.

b – MANUFACTURING PROCESS COMPATIBILITY

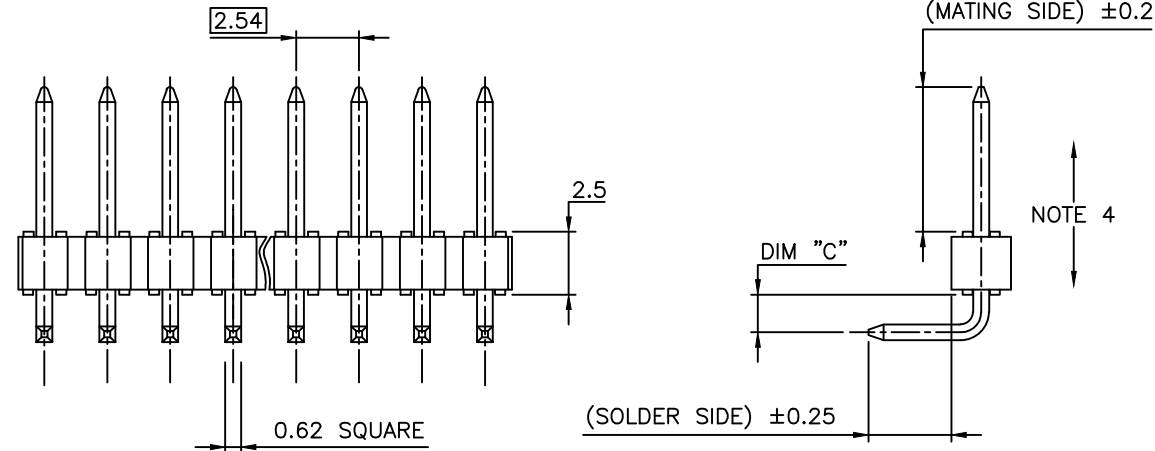
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C ±5°C SOLDER BATH TEMPERATURE FOR 5 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6mm MIN THICK CIRCUIT BOARD.

– REFLOW COMPATIBLE

c - LABELING:

- MEETS PACKAGING SPECS AS PER GS-14-920

d - LEGAL STATEMENT: SEE GS-47-0004



mat'l. code SEE NOTES				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family BERGSTIK			
ltr ecn no dr date				tolerances unless otherwise specified		 mm 		title					
AT F-23187 AMA 16.02.01				angles linear				UNSHR.HEADER					
AU F-23373 AMA 16.02.26								RA SR TMT					
AV F-23462 LMU 16.03.07								.X ±0.3 .XX ±0.15 .XXX ±0.05					
AW F-23551 LMU 16.03.21				dr		D.LE		01.01.24		dwg no			
AX F-24328 AMA 16.06.17				engr		JM.C		01.01.24		sheet 1 of 2			
AY F-25336 DDE 16.11.15				chr		JM.C		01.01.24		77315			
BA F-25361 DDE 16.11.16				appd		JF.N		01.01.24		A.			
sheet				revision		BA		AU		type			
index				sheet		1		2		CUSTOMER			
										Drawing			

PRODUCT SPECIFICATIONS

PIN	STYLE	MATING	SOLDER	DIM "C"
01		5.72	2.57	1.5
02		5.72	5.11	1.5
03		5.72	7.65	1.5
07		5.72	5.11	3.9
13		5.72	3.45	1.5
18		5.84	3.05	1.5
22		11.71	3.2	1.5
24		6.75	2.85	1.5
25		8.07	3.05	1.5
26		8.2	12.6	1.5
27		5	3.9	1.5
28		3.1	3.1	1.5
29		9.7	2.90	1.5
30		8.30	4.40	1.5
31		11.70	2.80	1.5
32		8.90	3.05	1.5
33		10.20	3.05	1.5
34		10.00	3.25	1.5
35		5.72	12.73	1.5
36		N/A		
37		N/A		
38		8.51	5.51	1.5
39		9.80	9.30	1.5
40		8.13	2.54	3.90
41		14.20	3.05	1.5
42		9.00	7.20	1.5
43		8.08	2.79	1.5
44		15.70	2.79	1.5
45		8.20	2.35	1.5
46		3.10	9.90	1.5
47		2.30	2.30	1.5
48		3.50	3.05	1.5

PLATING

- 1 = 0.76µm GOLD/GXT ON CONTACT AREA, 2µm TIN MIN ON TAIL
- 4 = 3µm-5µm TIN FULL PLATED REFLOW
- 5 = 0.25µm GOLD/GXT ON CONTACT AREA, 2µm TIN MIN ON TAIL
- 8 = 0.38µm GOLD/GXT ON CONTACT AREA, 2µm TIN MIN ON TAIL
- G = 0.76µm FULL GXT
- S = 0.38µm FULL GXT
- 1.27µm NICKEL MIN UNDERLAYER FOR ALL PLATING VERSIONS

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ltr	ecn no	dr	date	tolerances unless otherwise specified			title
AP	F-23462	LMU	16.03.07	angles	.X ±0.3		UNSHR.HEADER
AR	F-23551	LMU	16.03.21	linear	.XX ±0.15		RA SR TMT
AS	F-24328	AMA	16.06.17		.XXX ±0.05	scale 5:1	
AT	F-25336	DDE	16.11.15	dr	D.LE	01.01.24	dwg no
AU	F-25361	DDE	16.11.16	enr	JM.C	01.01.24	sheet 2 of 2
				chr	JM.C	01.01.24	size
AN	F-23373	AMA	16.02.26	appd	JF.N	01.01.24	77315 A3
sheet	revision						type
index	sheet						CUSTOMER Drawing