FC

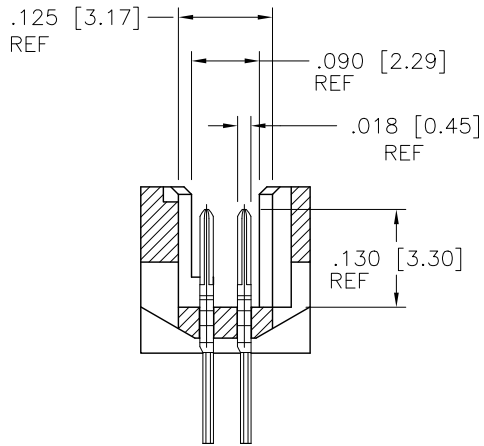


FCIconnect.com

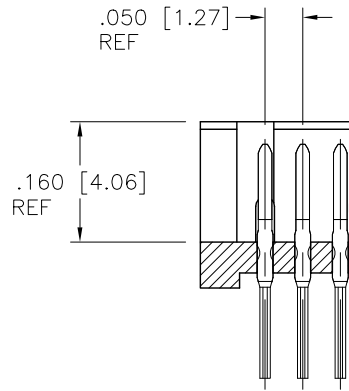
Copyright FCI

PRODUCT NUMBER
SEE TABLE

SIZE	DIM H	DIM J	DIM K	DIM L
2X5	.275/6.99	.200/5.08	.372/9.45	.320/8.13
2X10	.525/13.34	.450/11.43	.622/15.80	.570/14.48
2X15	.775/19.68	.700/17.78	.872/22.15	.820/20.83
2X20	1.025/26.03	.950/24.13	1.122/28.50	1.070/27.18
2X25	1.275/32.38	1.200/30.48	1.372/34.85	1.320/33.53
2X30	1.525/38.74	1.450/36.83	1.622/41.20	1.570/39.88
2X35	1.775/45.08	1.700/43.18	1.872/47.55	1.820/46.23
2X40	2.025/51.43	1.950/49.53	2.122/53.90	2.070/52.58
2X45	2.275/57.78	2.200/55.88	2.372/60.25	2.320/58.93
2X50	2.525/64.14	2.450/62.23	2.622/66.60	2.570/65.28



SECTION X-X
ROTATED 90° CW



SECTION Y-Y

mat'l. code -				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family RIBCAGE			
ltr	ecn	no	dr	date	tolerances unless otherwise specified		scale 4:1	title		
T					angles	linear		RIBCAGE III T/M		
					0.002	.XXX±.005/0.13		VERT. HEADER ASS'Y		
						.XXX±.0020/0.051				
					dr	M. CORNMAN 6/6/95	FCI	dwg no		sheet 2 of 6
					enr	D. WHITING 6/6/95		95776		size A3
					chr	D. WHITING 6/6/95				
					appd	D. WHITING 6/6/95		type Product Customer Drawing		
sheet index	revision sheet									

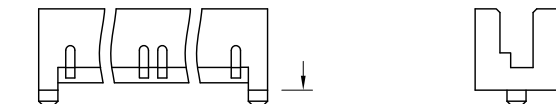
PRODUCT NUMBER
SEE TABLE

LOCATOR/HOLDDOWN VARIATIONS

STYLE
1



STYLE
2

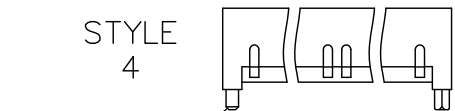


$\phi .0520 [1.321]$

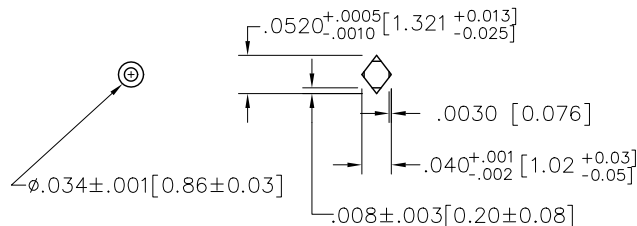
$\phi .004/0.10 \text{ (M)} \text{ A B}$

(ALL PEG CONFIGURATIONS)

STYLE
4



$.008 [0.20] \times 45^\circ$



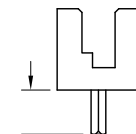
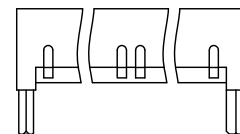
$.0520^{+.0005}_{-.0010} [1.321^{+.013}_{-.025}]$

$.0030 [0.076]$

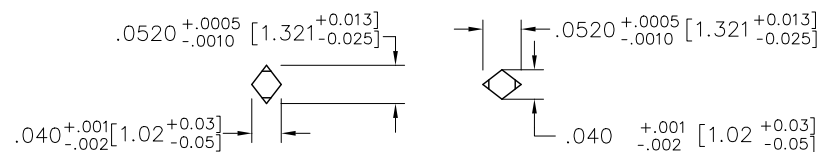
$.040^{+.001}_{-.002} [1.02^{+.03}_{-.05}]$

$.008 \pm .003 [0.20 \pm 0.08]$

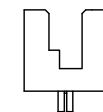
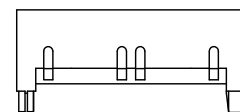
STYLE
6



$.120 [3.04]$



STYLE
7



$.006 \pm 0.002 [0.15 \pm 0.05]$

$.0065 \pm .001 [0.165 \pm 0.025]$

$\phi .040 [1.016]$

$.052 \pm .001 [1.32 \pm 0.02]$

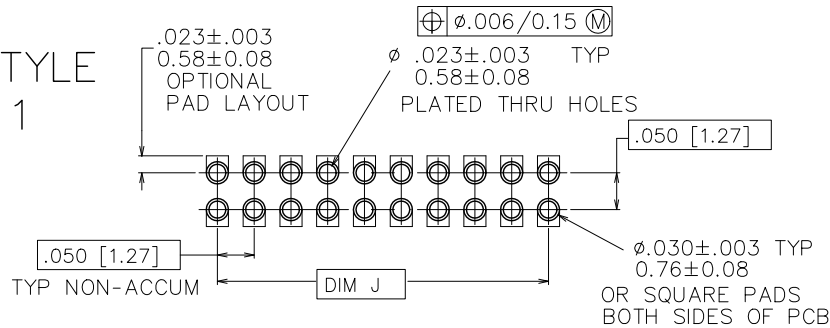
R.002 [0.05] MAX

mat'l. code -				surface ISO 1302 ☒		tolerance ISO 406 ISO 1101		projection 	product family RIBCAGE			
ltr	ecn	no	dr	date	tolerances unless otherwise specified				title			
T					angles	linear	$.XX \pm .01/0.3$	INCH/MM	RIBCAGE III T/M VERT. HEADER ASS'Y			
					0.002?		$.XXX \pm .005/0.13$					
							$.XXXX \pm .0020/0.051$	scale 4:1	dwg no sheet 3 of 6 size			
					dr	M. CORNMEN	6/6/95		95776			
					enr	D. WHITING	6/6/95		A3			
					chr	D. WHITING	6/6/95					
					appd	D. WHITING	6/6/95					
sheet index	revision sheet								type Product Customer Drawing			

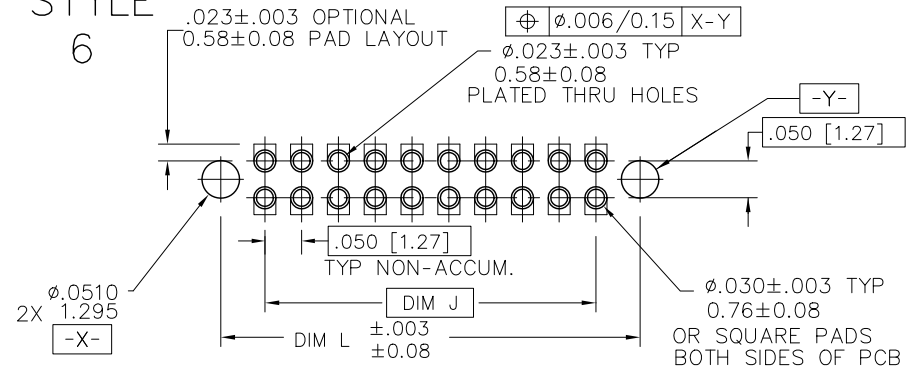
PRODUCT NUMBER
SEE TABLE

RECOMMENDED P. C. B. LAYOUT

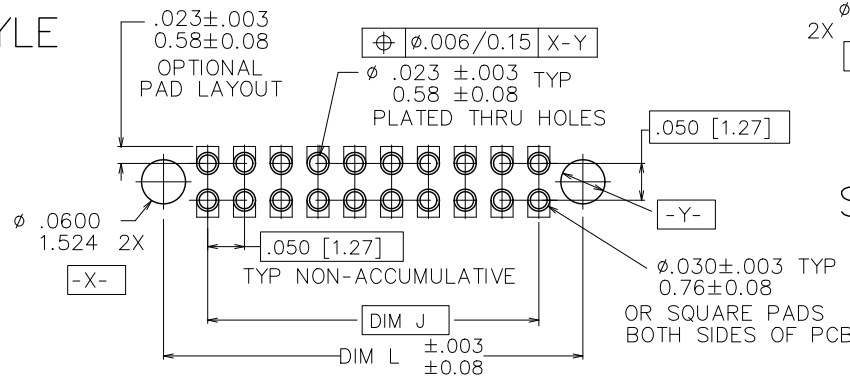
STYLE
1



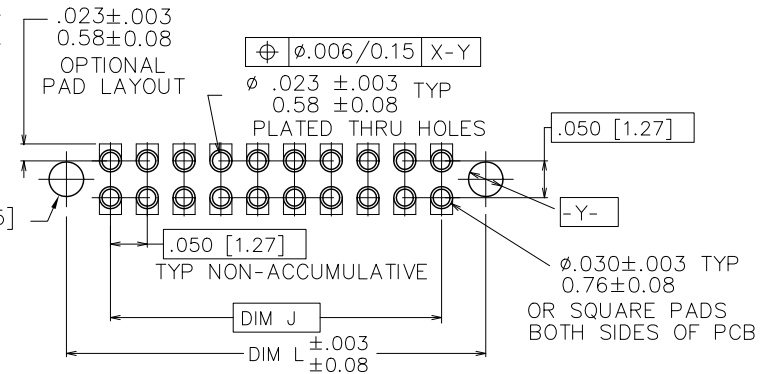
STYLE
6



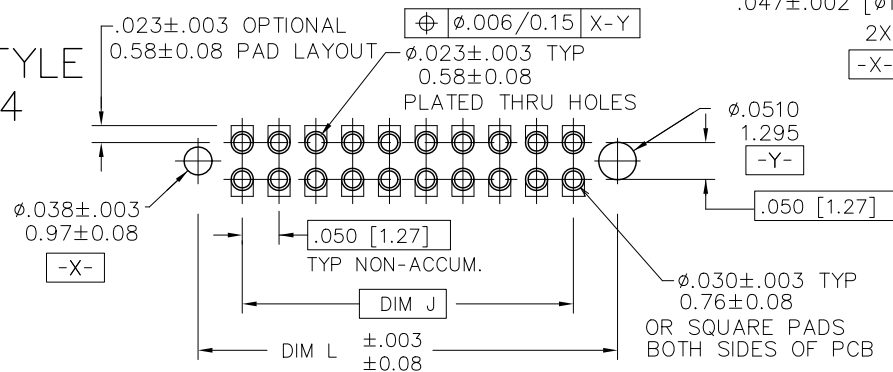
STYLE
2



STYLE
7



STYLE
4

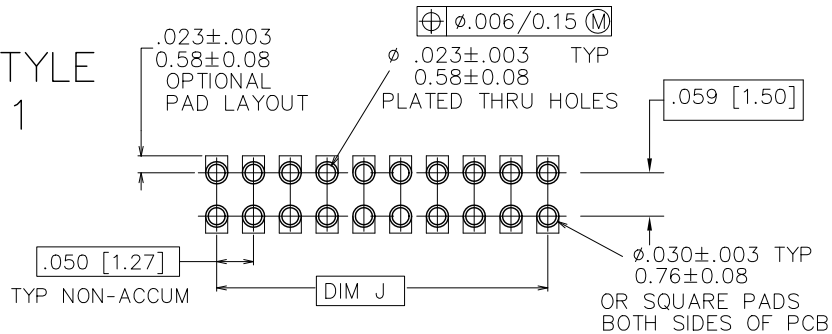


mat'l. code				surface	tolerance	projection	product family		
-				ISO 1302 ✓	ISO 406 ISO 1101		RIBCAGE		
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title		
T					angles	linear	 scale 4:1		
					0.002?	.XX±.01/0.3 .XXX±.005/0.13 .XXXX±.0020/0.051			
					dr	M. CORNMAN 6/6/95			
					enr	D. WHITING 6/6/95			
					chr	D. WHITING 6/6/95			
					appd	D. WHITING 6/6/95			
sheet	revision						dwg no		
index	sheet						95776		
							type		
							Product Customer Drawing		

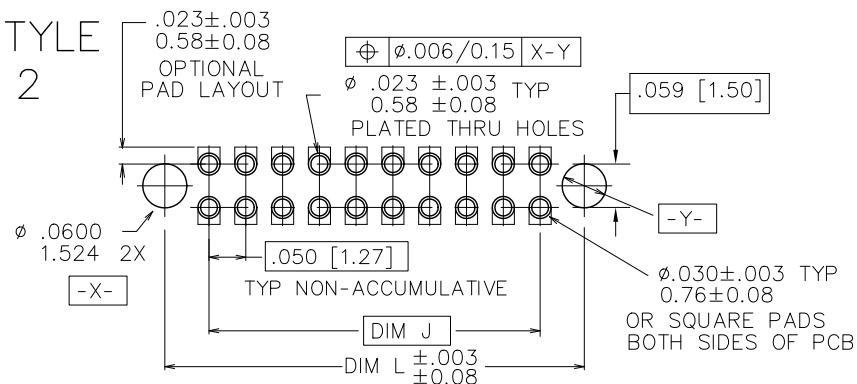
PRODUCT NUMBER
SEE TABLE

RECOMMENDED P. C. B. LAYOUT

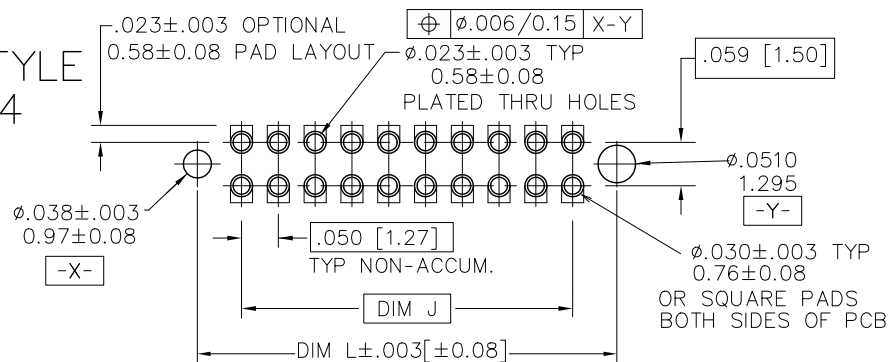
STYLE
1



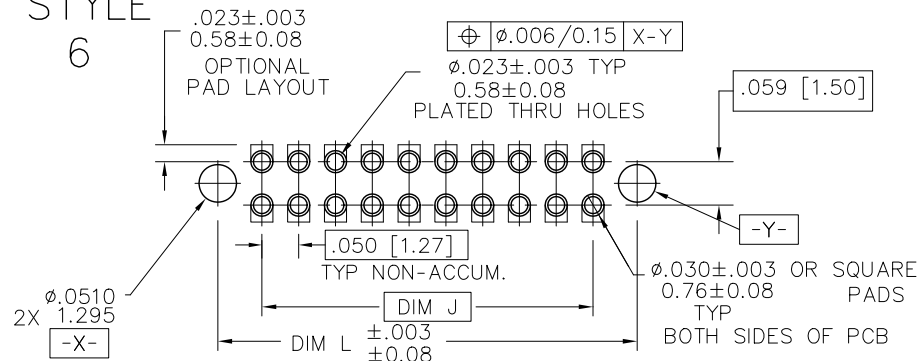
STYLE
2



STYLE
4



STYLE
6



mat'l. code -				surface ISO 1302 ☒		tolerance ISO 406 ISO 1101		projection 	product family RIBCAGE		
ltr	ecn	no	dr	date	tolerances unless otherwise specified				title		
T					angles	linear	.XX $\pm$.01/0.3	INCH/MM	RIBCAGE III T/M VERT. HEADER ASS'Y		
					0.002?		.XXX $\pm$.005/0.13				
							.XXXX $\pm$.0020/0.051	scale 4:1	dwg no		
					dr	M. CORNMAN	6/6/95		sheet 5 of 6		size
					enr	D. WHITING	6/6/95		95776		A3
					chr	D. WHITING	6/6/95		type Product Customer Drawing		
					appd	D. WHITING	6/6/95				
sheet index	revision sheet										

