



PRODUCT NUMBER
89025-XYX
89025-XYXLF



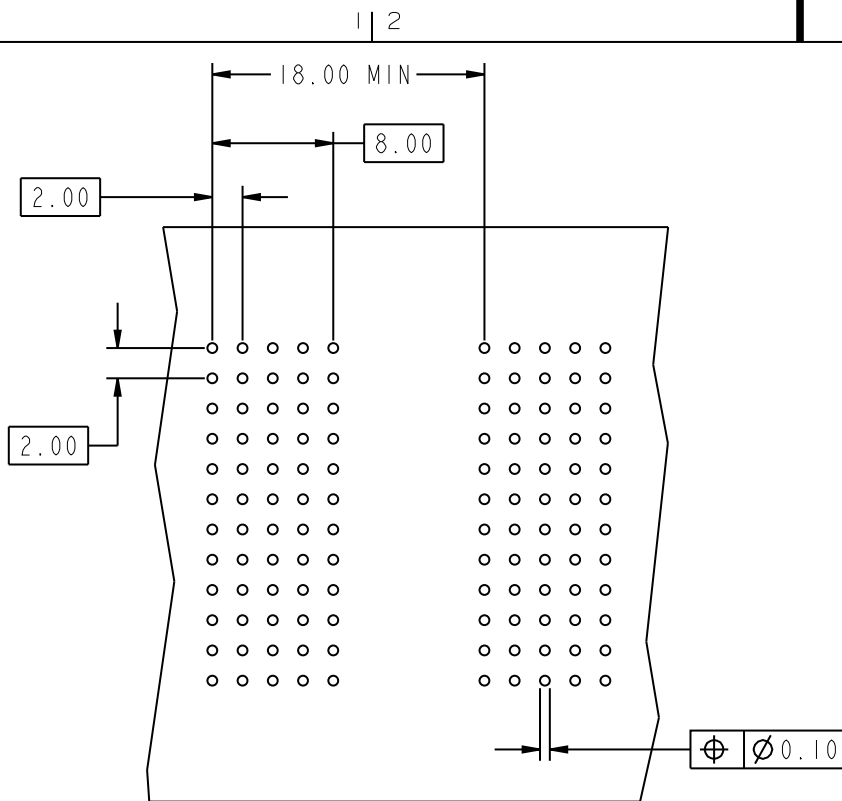
mat'l code				--		tolerances unless otherwise specified				CUSTOMER				www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3				COPY			title			
CP	V06-0573	DCH	2006-06-14		0.XX ±0.13				projection			METRAL SIGNAL HEADER			
CR	DG09-0256	TER	2009-08-19		.XXX ±.051				1 MOD, 5 ROW PRESS-FIT						
-	-	-	-	angles	0° ±2°						product family		METRAL		code
CK	V03-0031	TAB	02/08/03	dr	T.BRUNGARD 11/19/99				MM		size	dwg no	213		
CL	V03-1321	DAI	01/15/04	enrg	M.STRAWSER 11/19/99				scale				sheet		
CM	V04-0459	LP	5/25/04	chr	M.STRAWSER 11/19/99				2:1		A	89025	1 of 8		
CN	V05-0030	DAI	02/10/05	appd	M.STRAWSER 02/29/00										
sheet		revision	CR	CR	CR	CR	CR	CR	CR	CR					
index		sheet	1	2	3	4	5	6	7	8					

cage code 22526



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REV E - 2006-04-10



REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00
22	5.00	12.10
23	8.00	17.70
24	6.50	16.30
25	5.75	15.60
26	5.00	14.90
27	5.75	12.40
29	8.00	14.60

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
32	6.50	12.90
38	7.25	14.40
39	8.00	14.40
40	5.00	15.60
41	6.50	15.60
44	5.75	12.10
45	6.50	12.10
49	5.75	15.10
54	5.00	11.50

mat'l code				tolerances unless otherwise specified				CUSTOMER		FCI	
lfr	ecn no.	dr	date	linear	0.X ±0.3			projection	COPY	www.fciconnect.com	
CR					0.XX ±0.13						
					.XXX ±.051						
				angles	0° ±2°				title	METRAL SIGNAL HEADER	
				dr	T.BRUNGARD	11/19/99	1 MOD, 5 ROW PRESS-FIT				
				enrg	M.STRAWSE	11/19/99					
				chr	M.STRAWSE	11/19/99	scale	MM	product family	METRAL	code
				appd	M.STRAWSE	02/29/00					
sheet	revision						1:1	A	89025	sheet	2
index	sheet										

sheet				revision				cage code		22526	
index				sheet							

Pro/E

PDM: Rev:CR

STATUS:Released

Printed: Sep 16, 2009



1		2		3		4	
METRAL P/N	ROW	CONTACT CODE MOD. I					
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89025-X01 SEE NOTE 10 LEAD FREE OPTION	E	10	10	10	10	10	10
	D	10	10	10	10	10	10
	C	9	9	9	9	9	9
	B	10	10	10	10	10	10
	A	3	3	3	3	3	3
89025-X02 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	3	3	2
	D	2	2	2	3	2	2
	C	2	1	2	3	3	2
	B	2	2	2	3	2	2
	A	2	2	2	3	3	2
89025-X03 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	3	2	2
	D	2	2	2	3	2	2
	C	2	1	2	3	2	2
	B	2	2	2	3	2	2
	A	2	2	2	3	2	2
89025-X04 SEE NOTE 10 LEAD FREE OPTION	E	12	25	23	23	23	25
	D	12	25	23	23	23	25
	C	12	25	23	23	23	25
	B	12	25	23	23	23	25
	A	12	25	23	23	23	25
89025-X05 SEE NOTE 10 LEAD FREE OPTION	E	26	12	12	12	12	23
	D	26	12	12	12	12	23
	C	23	12	12	12	12	23
	B	24	12	12	12	12	23
	A	24	12	12	12	12	23
89025-X06 SEE NOTE 10 LEAD FREE OPTION	E	25	25	25	25	25	25
	D	25	25	25	25	25	25
	C	25	25	25	25	25	25
	B	25	25	25	25	25	25
	A	25	25	25	25	25	25
89025-X07 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2
	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	6	6	6	6	6	6
89025-X08 SEE NOTE 10 LEAD FREE OPTION	E	4	2	19	19	19	2
	D	4	2	19	19	19	2
	C	4	2	19	19	19	2
	B	4	2	19	19	19	2
	A	4	2	19	19	19	2
89025-X09 SEE NOTE 10 LEAD FREE OPTION	E	21	21	11	11	10	11
	D	21	21	11	11	11	11
	C	21	21	11	11	11	11
	B	21	21	11	11	11	11
	A	21	21	11	11	11	11
89025-X10 SEE NOTE 10 LEAD FREE OPTION	E	3	19	3	3	19	3
	D	19	3	3	19	3	3
	C	3	1	19	3	3	19
	B	3	19	3	3	19	3
	A	3	3	3	19	3	3
89025-X11 SEE NOTE 10 LEAD FREE OPTION	E	10	10	10	10	10	10
	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	2	2	2	2	2	2
89025-X12 SEE NOTE 10 LEAD FREE OPTION	E	10	10	10	10	10	10
	D	9	9	9	9	9	9
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	3	3	3	3	3	3
89025-X13 SEE NOTE 10 LEAD FREE OPTION	E	10	10	10	10	10	10
	D	9	9	9	9	9	9
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	2	2	2	2	2	2
89025-X14 SEE NOTE 10 LEAD FREE OPTION	E	25	25	25	25	25	25
	D	25	25	25	25	25	25
	C	25	25	25	25	25	25
	B	25	25	25	25	25	25
	A	2	2	2	2	2	2
89025-X15 SEE NOTE 10 LEAD FREE OPTION	E	3	3	19	19	3	3
	D	3	3	19	19	3	3
	C	3	3	19	19	3	3
	B	3	3	19	19	3	3
	A	3	3	19	19	3	3
89025-X16 SEE NOTE 10 LEAD FREE OPTION	E	3	3	19	19	3	4
	D	3	3	19	19	3	4
	C	3	3	19	19	3	4
	B	3	3	19	19	3	4
	A	3	3	19	19	3	4
89025-X17 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	4	4	4	4	4	4
	B	2	2	2	2	2	1
	A	2	2	2	2	2	2
89025-X18 SEE NOTE 10 LEAD FREE OPTION	E	6	6	6	6	6	6
	D	6	6	6	6	6	6
	C	8	8	8	8	8	8
	B	6	6	6	6	6	5
	A	6	6	6	6	6	6
89025-X19 SEE NOTE 10 LEAD FREE OPTION	E	19	19	19	1	1	1
	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3
89025-X20 SEE NOTE 10 LEAD FREE OPTION	E	1	4	4	4	4	19
	D	1	4	4	4	4	19
	C	19	4	4	4	4	19
	B	3	4	4	4	4	19
	A	3	4	4	4	4	19

mat'l code

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lfr

ecn no.

dr

date

linear

0.X ±0.3

0.XX ±0.13

.XXX ±.051

angles

0° ±2°

dr

T.BRUNGARD

11/19/99

engr

M.STRAWSER

11/19/99

chr

M.STRAWSER

11/19/99

appd

M.STRAWSER

02/29/00

tolerances unless
otherwise specified

CUSTOMER

COPY

projection

scale

FCJ

www.fcconnect.com

title

METRAL SIGNAL HEADER
1 MOD, 5 ROW PRESS-FIT

product family

METRAL

code

213

size

dwg no

89025

sheet

3

sheet
index

revision
sheet

1

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mat'l code		--		tolerances unless otherwise specified		CUSTOMER		FCJ		www.fcjconnect.com	
lfr	ecn no.	dr	date	linear	0.X ±0.3	COPY		projection		title	
CR				angles	0.XX ±0.13					METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT	
					.XXX ±.051					product family	
				dr	0° ±2°			MM		METRAL	
				enrg	T.BRUNGARD 11/19/99			scale		code	
				chr	M.STRAWSE 11/19/99			1:1		213	
				appd	M.STRAWSE 02/29/00					sheet	
sheet	revision									3	
index	sheet										



1 2										3										4																										
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I																
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89025-X21 SEE NOTE 10 LEAD FREE OPTION		E	25	25	25	25	25	25	89025-X25 SEE NOTE 10 LEAD FREE OPTION		E	-	-	-	-	-	89025-X29 SEE NOTE 10 LEAD FREE OPTION		E	-	-	-	-	-	89025-X33 SEE NOTE 10 LEAD FREE OPTION		E	25	25	25	25	25	25	89025-X37 SEE NOTE 10 LEAD FREE OPTION		E	1	1	1	1	1	1				
		D	40	40	40	40	40	40			D	3	3	3	3	3			3	D	1	1	1	1			1	1	D	40	40	40	40			40	40	D	1	1	1	1	1	1		
		C	25	25	25	25	25	25			C	3	3	3	3	3			3	C	25	25	25	25			25	25	C	1	1	1	1			1	1	1	C	1	1	1	1	1	1	
		B	25	25	25	25	25	25			B	3	3	3	3	3			3	B	25	25	25	25			25	25	B	1	1	1	1			1	1	1	1	B	1	1	1	1	1	1
		A	3	3	3	3	3	3			A	3	3	3	3	3			3	A	3	3	3	3			3	3	A	1	1	1	1			1	1	1	1	A	1	1	1	1	1	1
89025-X22 SEE NOTE 10 LEAD FREE OPTION		E	1	1	1	1	1	1	89025-X26 SEE NOTE 10 LEAD FREE OPTION		E	-	-	-	-	-	89025-X30 SEE NOTE 10 LEAD FREE OPTION		E	1	4	1	1	1	1	89025-X34 SEE NOTE 10 LEAD FREE OPTION		E	4	4	4	13	13	13	89025-X38 SEE NOTE 10 LEAD FREE OPTION		E	49	49	49	49	49	49			
		D	1	1	1	1	1	1			D	3	3	-	-	-			-	D	1	1	1	1	1			4	D	4	4	4	13	13			13	D	49	49	49	49	49	49		
		C	1	1	1	1	1	1			C	3	3	-	-	-			-	C	1	1	1	4	1			1	C	4	4	4	13	13			13	C	49	49	49	49	49	49		
		B	19	4	4	4	4	4			B	3	3	-	-	-			-	B	1	4	1	1	1			1	B	4	4	4	13	13			13	B	49	49	49	49	49	49		
		A	1	1	1	1	1	1			A	3	3	-	-	-			-	A	1	1	1	1	1			4	A	4	4	4	13	13			13	A	49	49	49	49	49	49		
89025-X23 SEE NOTE 10 LEAD FREE OPTION		E	2	-	2	-	2	-	89025-X27 SEE NOTE 10 LEAD FREE OPTION		E	32	32	32	32	32	32	89025-X31 SEE NOTE 10 LEAD FREE OPTION		E	1	1	1	3	1	1	89025-X35 SEE NOTE 10 LEAD FREE OPTION		E	1	1	1	1	1	1	89025-X39 SEE NOTE 10 LEAD FREE OPTION		E	44	44	44	44	44	44	A	
		D	-	-	-	-	-	-			D	32	32	32	32	32	32			D	1	1	1	3	1	1			D	40	1	1	1	1	1			1	D	44	44	44	44	44	44	
		C	2	-	2	-	2	-			C	32	32	32	32	32	32			C	3	3	1	3	1	1			C	1	1	1	1	1	1			1	C	44	44	44	44	44	44	
		B	-	-	-	-	-	-			B	32	32	32	32	32	32			B	1	1	1	1	1	1			B	1	1	1	1	1	1			1	B	44	44	44	44	44	44	
		A	2	-	2	-	2	-			A	32	32	32	32	32	32			A	4	4	4	4	4	4			A	1	1	1	1	1	1			1	A	44	44	44	44	44	44	
89025-X24 SEE NOTE 10 LEAD FREE OPTION		E	4	2	2	2	2	2	89025-X28 SEE NOTE 10 LEAD FREE OPTION		E	-	-	-	-	-	89025-X32 SEE NOTE 10 LEAD FREE OPTION		E	45	45	45	45	45	45	89025-X36 SEE NOTE 10 LEAD FREE OPTION		E	8	8	8	14	14	14	89025-X40 SEE NOTE 10 LEAD FREE OPTION		E	12	12	12	15	15	15			
		D	4	2	2	2	2	2			D	1	1	1	1	1			1	D	45	45	45	45	45			45	D	8	8	8	14	14			14	D	12	12	12	15	15	15		
		C	4	2	2	2	2	2			C	1	1	1	1	1			1	C	45	45	45	45	45			45	C	8	8	8	14	14			14	C	12	12	12	15	15	15		
		B	4	2	2	2	2	2			B	1	1	1	1	1			1	B	45	45	45	45	45			45	B	8	8	8	14	14			14	B	12	12	12	15	15	15		
		A	4	2	2	2	2	2			A	1	1	1	1	1			1	A	45	45	45	45	45			45	A	8	8	8	14	14			14	A	12	12	12	15	15	15		

mat'l code

- -

tolerances unless otherwise specified

lfr

ecn no.

dr

date

linear

0. X ±0.3

0. XX ±0.13

.XXX ±.051

0° ±°

angles

dr

T.BRUNGARD

11/19/99

enrg

M.STRAWSER

11/19/99

chr

M.STRAWSER

11/19/99

appd

M.STRAWSER

02/29/00

sheet index

revision sheet

CUSTOMER

COPY

projection

title

METRAL SIGNAL HEADER

1 MOD, 5 ROW PRESS-FIT

product family

METRAL

code

213

size

dwg no

89025

sheet

4

scale

1:1

A

mat'l code				--				tolerances unless otherwise specified				CUSTOMER				FCJ			
lfr	ecn no.	dr	date	linear	0.X ±0.3				COPY				www.fcjconnect.com						
CR					0.XX ±0.13				projection				title						
					.XXX ±.051								METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT						
					0° ±2°								product family						
				dr	T.BRUNGARD	11/19/99			MM				METRAL						
				enrg	M.STRAWSE	11/19/99			A				code						
				chr	M.STRAWSE	11/19/99			1:1				213						
				appd	M.STRAWSE	02/29/00							sheet						
sheet index		revision sheet																	



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METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I															
89025-X41 SEE NOTE 10 LEAD FREE OPTION	E	1	-	-	1	-	1	89025-X45 SEE NOTE 10 LEAD FREE OPTION	E	1	3	3	3	3	3	89025-X49 SEE NOTE 10 LEAD FREE OPTION	E	1	1	-	1	1	-	1	1	-	89025-X53 SEE NOTE 10 LEAD FREE OPTION	E	7	5	5	5	5	5	89025-X57 SEE NOTE 10 LEAD FREE OPTION	E	4	4	4	4	4	4			
	D	1	-	-	1	-	1		D	3	3	3	3	3	3		D	1	1	-	1	1	-	1	1	-		D	7	5	5	5	5	5		D	13	4	4	4	4	4			
	C	1	-	-	1	-	1		C	3	3	3	3	3	3		C	-	-	-	-	-	-	-	-	C		7	5	5	5	5	5	C		13	4	4	4	4	4				
	B	1	-	-	1	-	1		B	3	3	3	3	3	3		B	1	1	-	1	1	-	1	1	-		B	7	5	5	5	5	5		B	4	4	4	4	4	4			
	A	1	-	-	1	-	1		A	3	3	3	3	3	3		A	1	1	-	1	1	-	1	1	-		A	7	5	5	5	5	5		A	13	13	13	13	13	13			
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I															
89025-X42 SEE NOTE 10 LEAD FREE OPTION	E	4	4	4	4	4	4	89025-X46 SEE NOTE 10 LEAD FREE OPTION	E	1	9	1	9	1	9	1	89025-X50 SEE NOTE 10 LEAD FREE OPTION	E	1	1	9	1	9	1	9	1	89025-X54 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2	89025-X58 SEE NOTE 10 LEAD FREE OPTION	E	2	0	7	7	7	7	7		
	D	4	4	4	4	4	4		D	1	9	1	9	1	9	1		D	1	1	9	1	9	1	9	1		D	2	2	2	2	2	2		2	D	2	0	7	7	7	7	7	
	C	4	4	4	4	4	4		C	1	9	1	9	1	9	1		C	1	1	9	1	9	1	9	1		C	2	2	2	2	2	2		2	C	2	0	7	7	7	7	7	
	B	1	9	1	9	1	9		1	B	1	9	1	9	1	9		1	B	1	1	9	1	9	1	9		1	B	2	2	2	2	2		2	2	B	2	0	7	7	7	7	7
	A	1	9	1	9	1	9		1	A	1	9	1	9	1	9		1	A	1	1	9	1	9	1	9		1	A	2	2	2	2	2		2	2	A	2	0	7	7	7	7	7
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I															
89025-X43 SEE NOTE 10 LEAD FREE OPTION	E	1	9	1	9	1	9	1	89025-X47 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	4	4	89025-X51 SEE NOTE 10 LEAD FREE OPTION	E	-	2	-	2	-	2	89025-X55 SEE NOTE 10 LEAD FREE OPTION	E	1	9	1	9	1	9	1	89025-X59 SEE NOTE 10 LEAD FREE OPTION	E	1	9	3	3	3	3	3			
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	C	4	4	4	4	4	4	C		2	2	2	2	2	2	C		-	2	-	2	-	2	C		1	1	9	1	9	1	9	1		C	1	9	3	3	3	3	3			
	B	4	4	4	4	4	4	B		2	2	2	2	1	9	1		B	-	-	-	-	-	-		B	1	1	9	1	9	1	9		1	B	1	9	3	3	3	3	3		
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	B	-	1	-	1	-	1		B	3	1	1	1	1	1		B	13	3	4	4	4	4		B	2	-	2	-	2	-		B	54	54	39	54	54	54	
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PRODUCT NUMBER

89025-XYX

89025-XYXLF

NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:
55422 -XYX IS SnPb
55422-XYXLF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE.
- PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.

- ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF

- PRODUCT SPECIFICATION GS-I2-180
APPLICATION SPECIFICATION BUS-20-073

- AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

- FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.
EXAMPLE: 89025-X01LF

PLATING IN CONTACT AREA

DASH NUMBER	PERFORMANCE LEVEL	NOTES
-N1YY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-1YY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-N1YYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 9
-1YYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YYLF	TELECOM CLASS	SEE NOTE 9
-5YYLF	TELCORDIA UE	SEE NOTE 9



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mat'l code				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com		
lfr	ecn no.	dr	date	linear	0.X ±0.3	COPY		projection	title METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT	
CR					0.XX ±0.13					
					.XXX ±.051					
				angles	0° ±2°	MM		product family METRAL	code 213	
				dr	T.BRUNGARD	11/19/99	scale 1:1			size A
				enrg	M.STRAWSER	11/19/99				
				chr	M.STRAWSER	11/19/99				
				appd	M.STRAWSER	02/29/00		dwg no 89025	sheet 8	
sheet index	revision sheet									

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