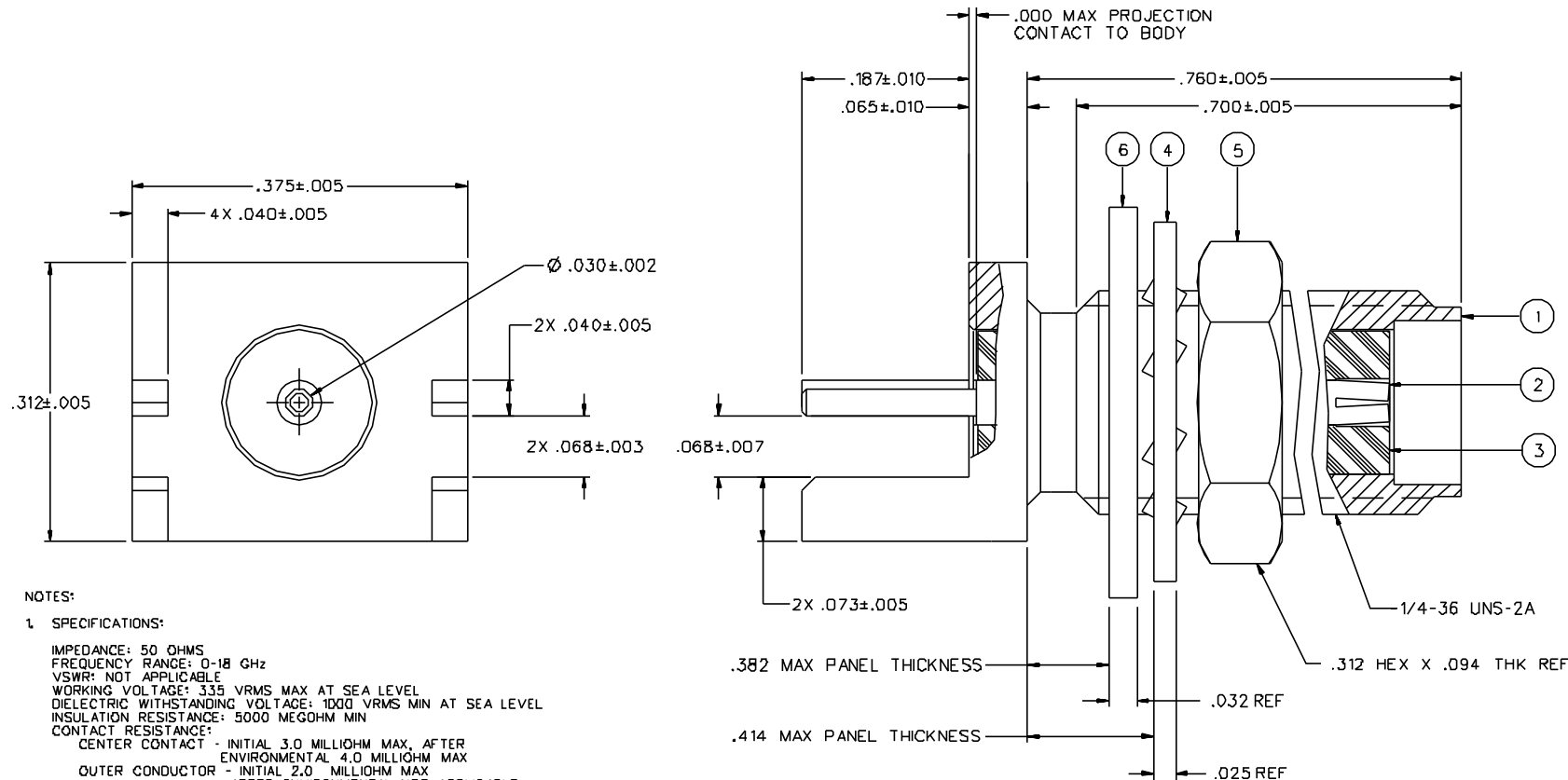


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ LOCKWASHER	ITEM ⑤ NUT	ITEM ⑥ FLATWASHER
142-0711-811	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	PHOSPHOR BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	
142-0711-812	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	PHOSPHOR BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS (2X) GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS (2X) GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-0711-816	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	PHOSPHOR BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-18 GHz
 VSWR: NOT APPLICABLE
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX AFTER ENVIRONMENTAL NOT APPLICABLE
 BRAID TO BODY - NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: NOT APPLICABLE
 RF LEAKAGE: NOT APPLICABLE
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS AT 4 AND 7 MHz

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH POUNDS
 COUPLING PROOF TORQUE: NOT APPLICABLE
 COUPLING NUT RETENTION: NOT APPLICABLE
 CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
 4 IN-OZ MIN RADIAL TORQUE
 CABLE ACCEPTABILITY: NOT APPLICABLE
 CABLE HEX CRIMP SIZE: NOT APPLICABLE
 CABLE RETENTION: NOT APPLICABLE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

DRAWING NO. C - 142-0711-811/820						
0		REVISIONS				
ENGINEERING RELEASE						
1	3-1-95	R	H	8	8	ECN 43269
ADDED: .000 MAX PROJECTION, P/N 142-0711-816, CUT AWAY FLANGE DETAIL, CHANGED: 4X .040--.005 WAS 2X .040--.005 DELETED: .025--.010, NOTE 2						
2	10-30-96	R	H	8	8	ECN 44262
PHOSPHOR BRONZE WAS BRASS ADDED: LOCK, .025 REF .025 WAS .032, .414 WAS .425, .094 WAS .063, UPDATED VIEWS						
3	6-4-01	R	H	8	8	ECN 48049
ADDED: P/N 142-0711-812, FLAGNOTE 4, ITEM 6 FLATWASHER ***** REVISION NUMBER FOLLOWED BY AN ALPHA ***** ***** CHARACTER INDICATES DRAWING CLARIFI- CATION OR PART NUMBER ADDITION ONLY. *****						
3a	9-10-02	R	H	8	8	ECN 48486

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY RJB	DATE 1-27-95	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832		
DECIMALS .XX	CHECKED BY	DATE	TITLE JACK ASSEMBLY, END LAUNCH, SMA		
.XXX	APPROVED BY RJB	DATE 3-1-95			
MATL	APPROVED BY	DATE	CODE NO.	DRAWING NO. C - 142-0711-811/820	
FINISH	RELEASE DATE	3-7-95	SCALE 10:1	U/M INCH	SHEET 2 OF 2