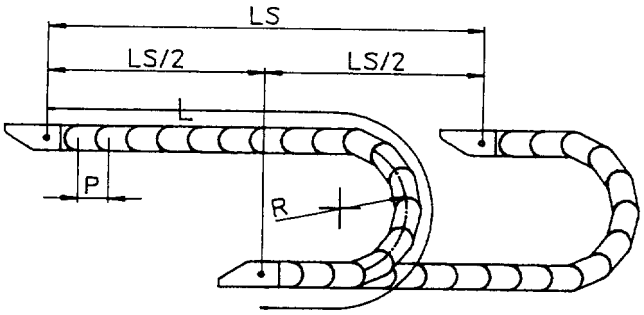
537 901
913
925
937



SR 200 - SR 250

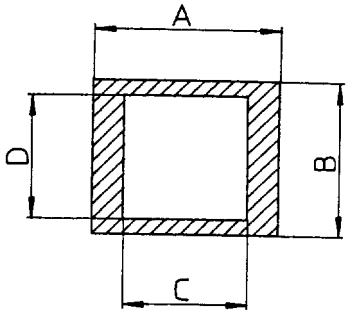
Chain with a closed one piece link.

SR 300

Chain with a closed one piece link and pivot pins of antifriction material.

Determining the length of the chain.

$$L = \frac{LS}{2} + \pi R + 2P$$



Weight of the chain without fastening

SERIES SR	Kg/m
200/12/13	0,15
250/40	0,25
300/15/16/17/24/25/26	0,45

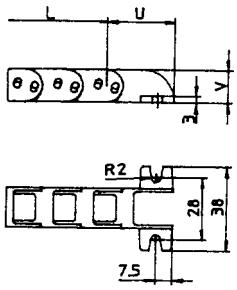
SERIES SR	A	B	C	D	R	P	S	F	U	V
200/12	18	15	12	12	18	18	38	28	30	15
200/13					40					
250/40	23	22	15	18	40	30	23	—	49	22
300/15	29	23	14	17	40	30	30	—	28	25
300/16					80					
300/17					120					
300/24	40		24		40		42	—		
300/25					80					
300/26					120					

Dimensions in mm.

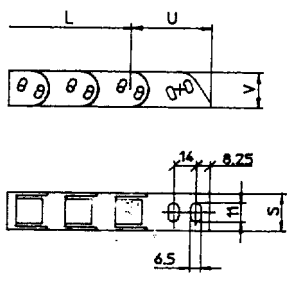
MANUFACTURING TOLERANCE OF ± 10%

Standard attachments:

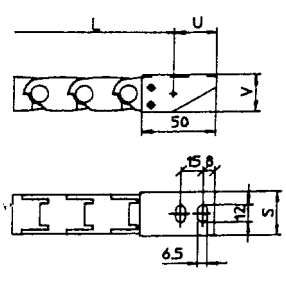
SR 200 Nylon



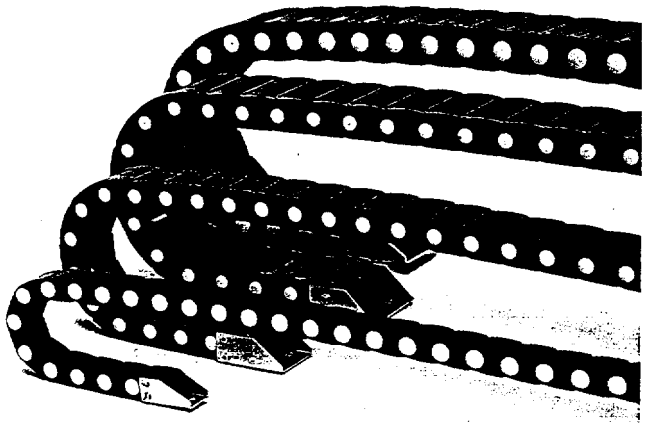
SR 250 Nylon

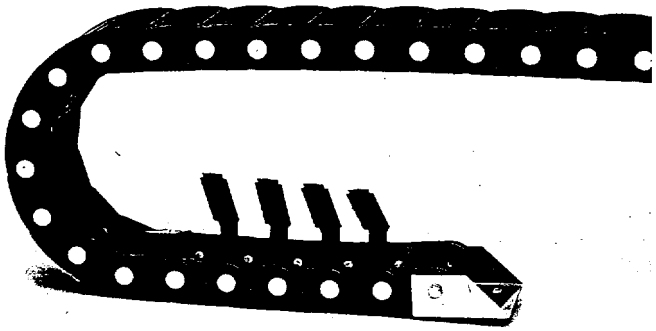


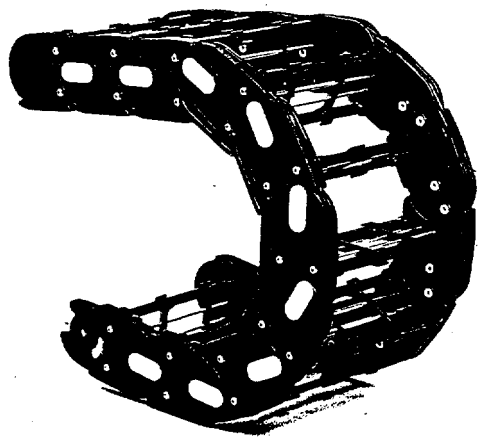
SR 300 steel

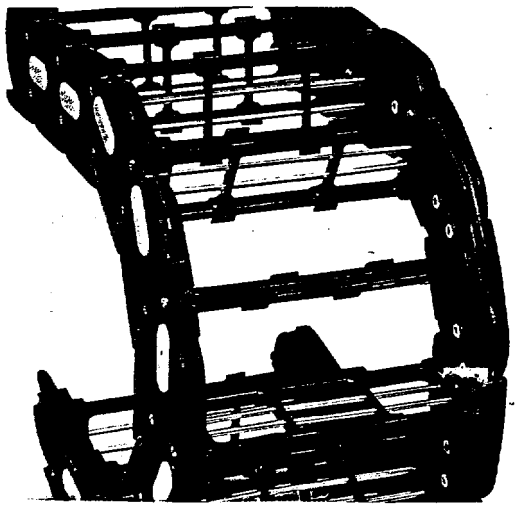


Nylon chains









Technical Characteristics

Light and secure, even at high speeds, Brevetti chains will provide protection for the components carried inside the chain for considerable travel distances. Uses are found for protecting moving cable in a wide variety of applications:
Machine tools
Robots and manipulator systems
Conveyors and warehouse systems
Special vehicles and aerial platforms

Technical Data

Polyamide Reinforced with Glass Fibre

	UNIT	TYPICAL VALUES
Temperature Range	C°	-25° +125°

MECHANICAL PROPERTIES	UNIT	C°	AMBIENT DRY	AMBIENT WET
Impact strenght notched	KJ/m²	+23 -40	53 42	— —
Impact strenght unnotched	KJ/m²	+23 -40	14 11	23 12
Tensile yeld stress	N/mm²	—	195	115
Tensile modulus of elasticity	N/mm²	—	11.000	8.000

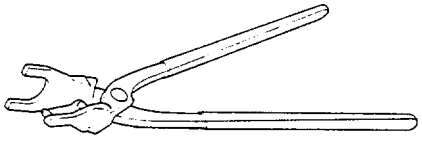
Chemical properties

Resistant to:

Water (sea water)
Ammonia
Petrol
Mineral Oil
Oil

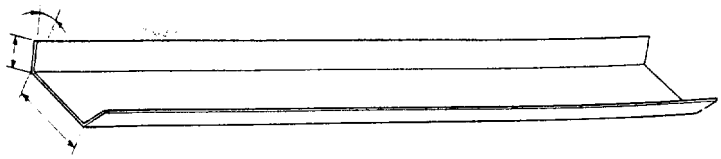
Assembling and dismantling of the links

The chain is sold and delivered complete with mounting attachments. It is always possible to modify the length of the chain or replace damaged links by simply using a special tool.

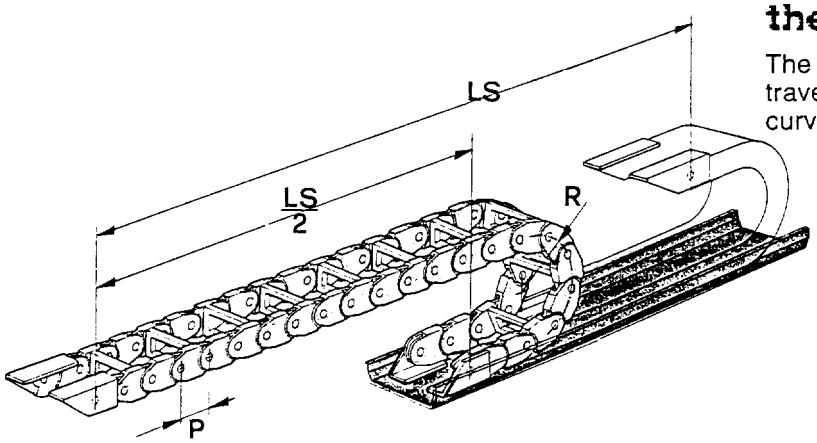


Guide Channel

To enable the chain to work efficiently, it is necessary that the surface of the support is both flat and continuous. Therefore, it is advisable to provide an adequate guide channel which we can supply on



Determining the length of the chain



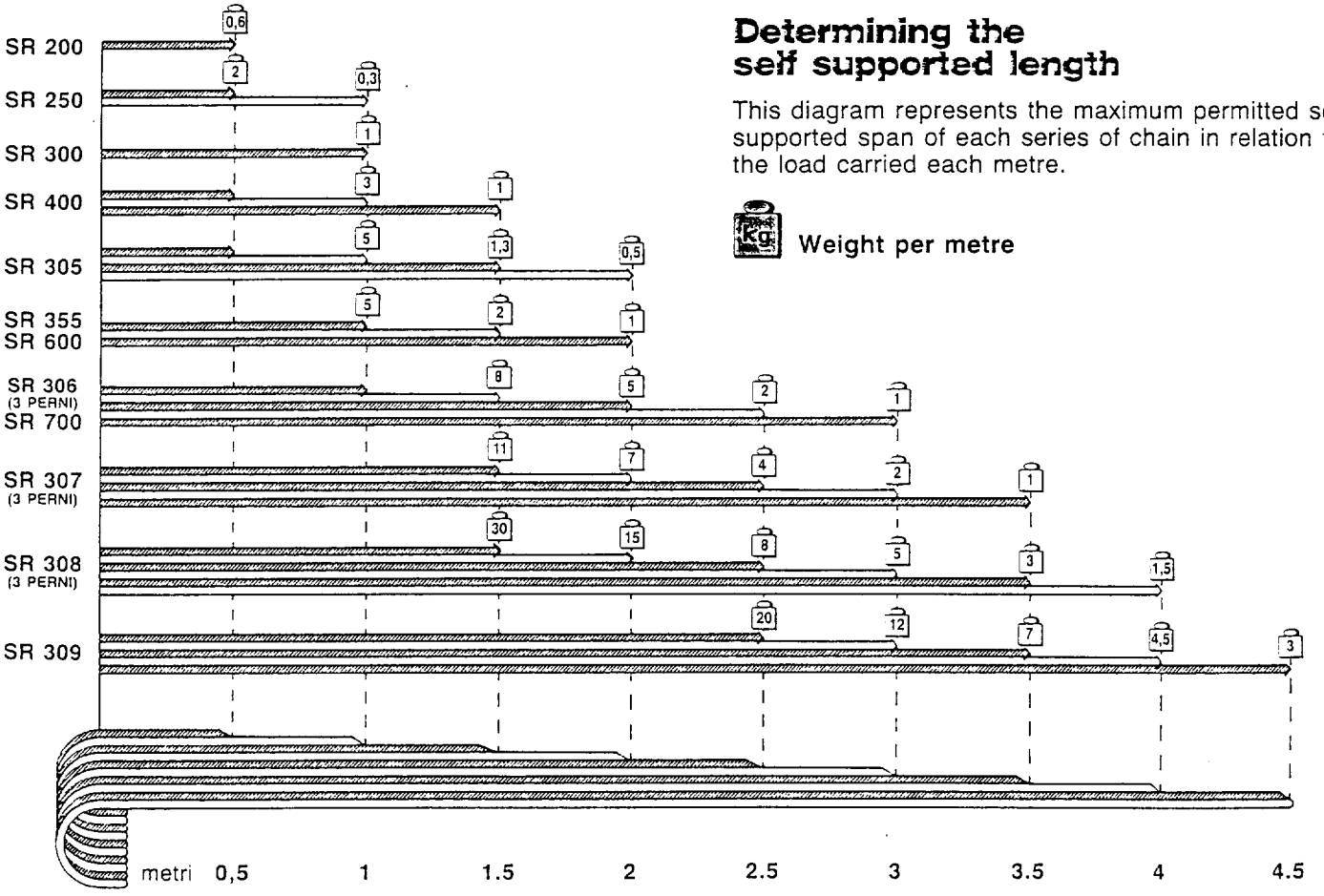
The length of the chain corresponds to half of the travel distances plus π multiplied by the radius of curvature + 2 times the pitch of the chain.

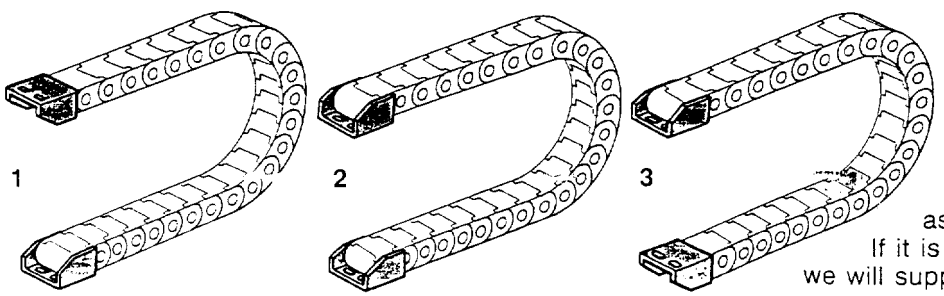
$$L = \frac{LS}{2} + \pi R + 2P$$

Determining the self supported length

This diagram represents the maximum permitted self supported span of each series of chain in relation to the load carried each metre.

Weight per metre



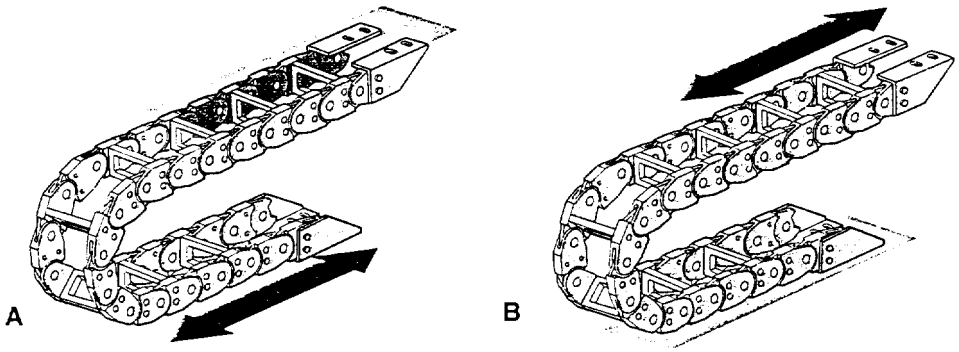


Arrangement of connections

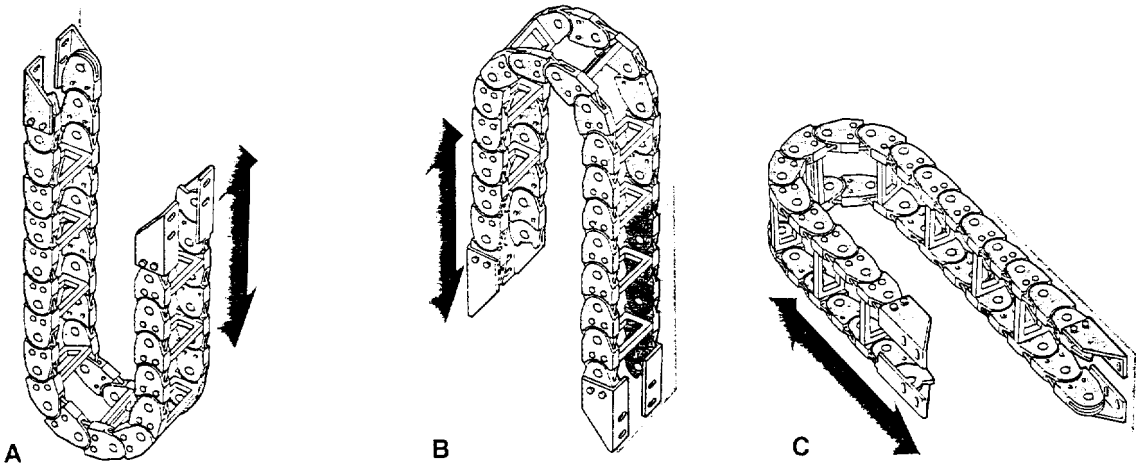
The end attachments can be assembled to a customers request. If it is not specified in ordering we will supply scheme 1.

Mounting Variations

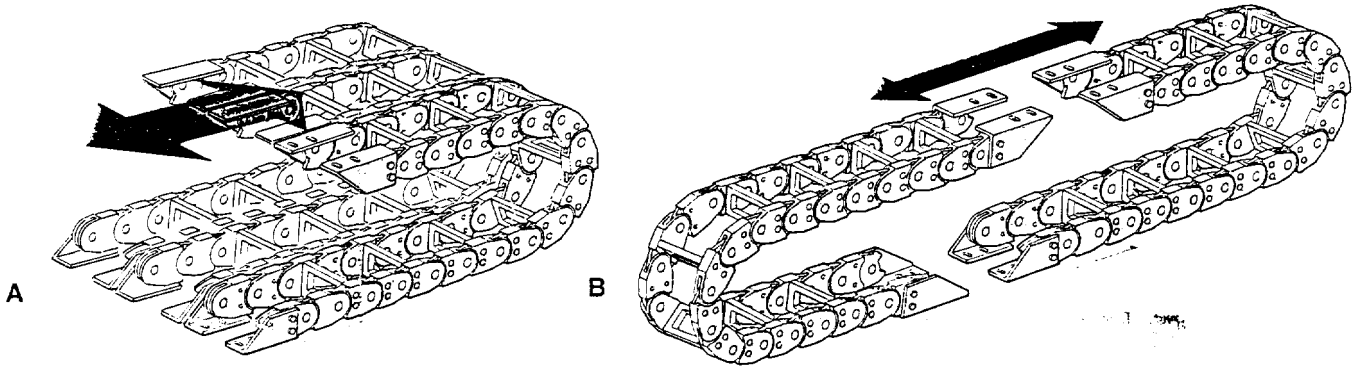
BREVETTI STENDALTO chains can be used to satisfy a wide variety and combination of motions:
Horizontal with mobil part below or above
Horizontal with chain mounted on its side
Vertical with curve below or above
Combination of both vertical and horizontal movement
Our Technical Office is available to assist on special or complex applications with the support of C.A.D. systems.



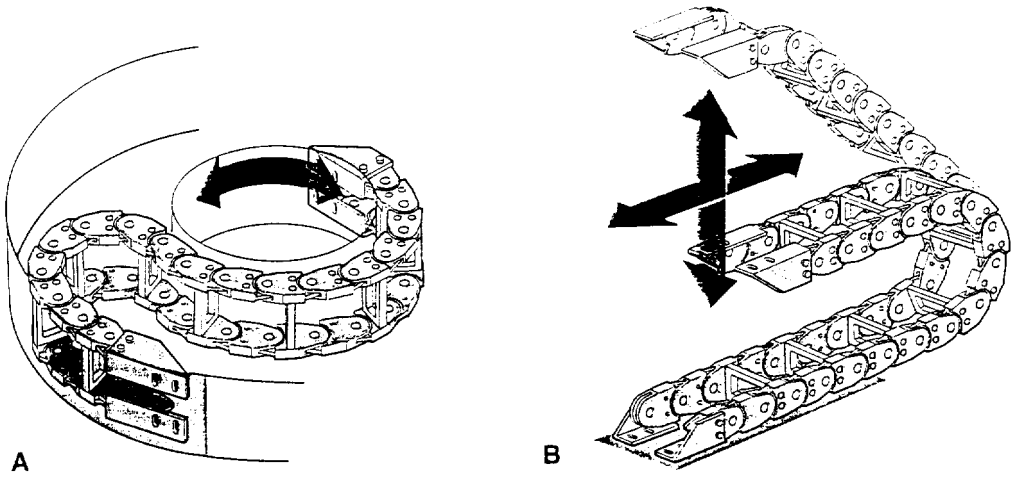
A Horizontal with mobile part below.
B Horizontal with mobile part above.



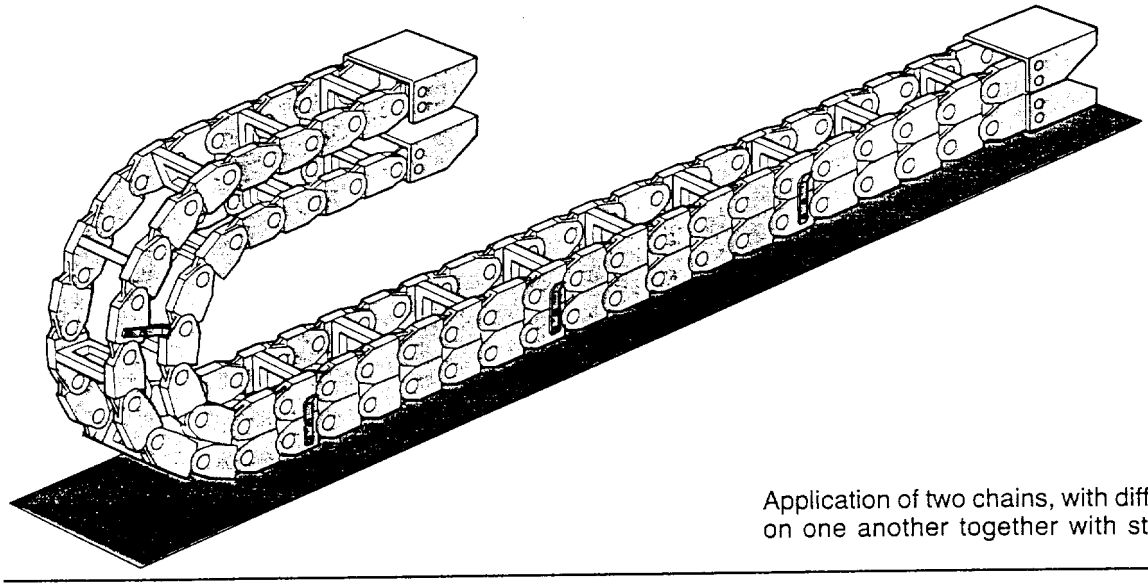
A Vertical with curve below.
B Vertical with curve above.
C Horizontal with chain mounted on its side.



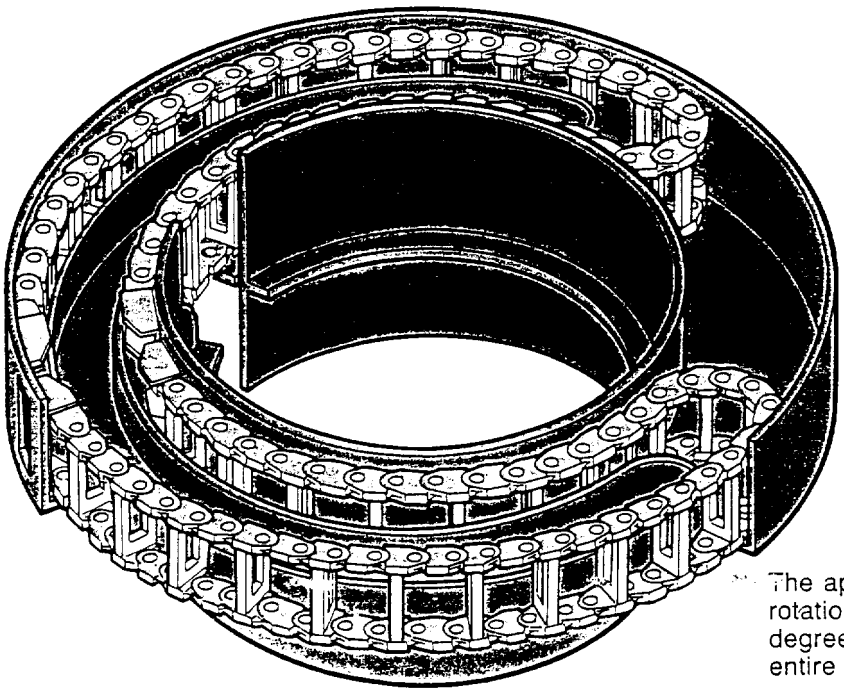
A To increase the carrying capacity, it is possible to position the chains in parallel.
B Chain in section to make a ring configuration.



A Chain mounted on its side for circular movement.
B Combination of both vertical and horizontal movement.



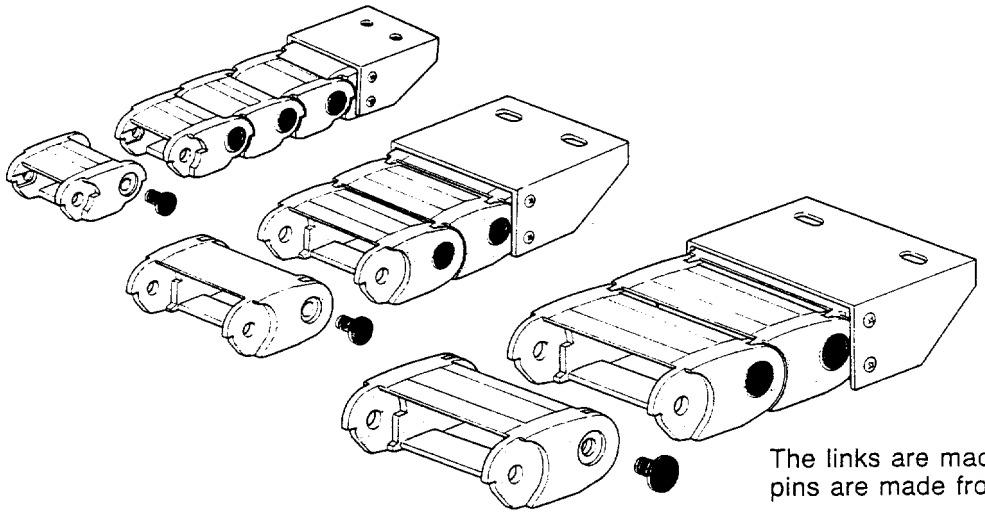
Application of two chains, with different radii, superimposed on one another together with steel guiding.



The application of 2 special chains in a counter rotation configuration allowing a rotation of 370 degrees. A special housing guides the chain over its entire rotation.

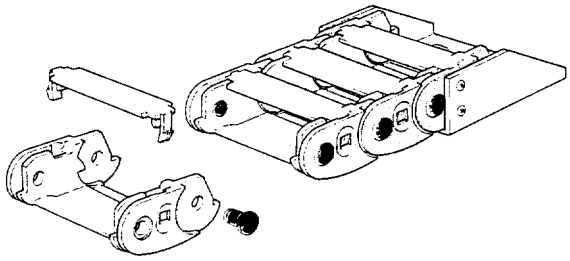
Constructional details of each series

SR 200 SR 300 SR 305 SR 355



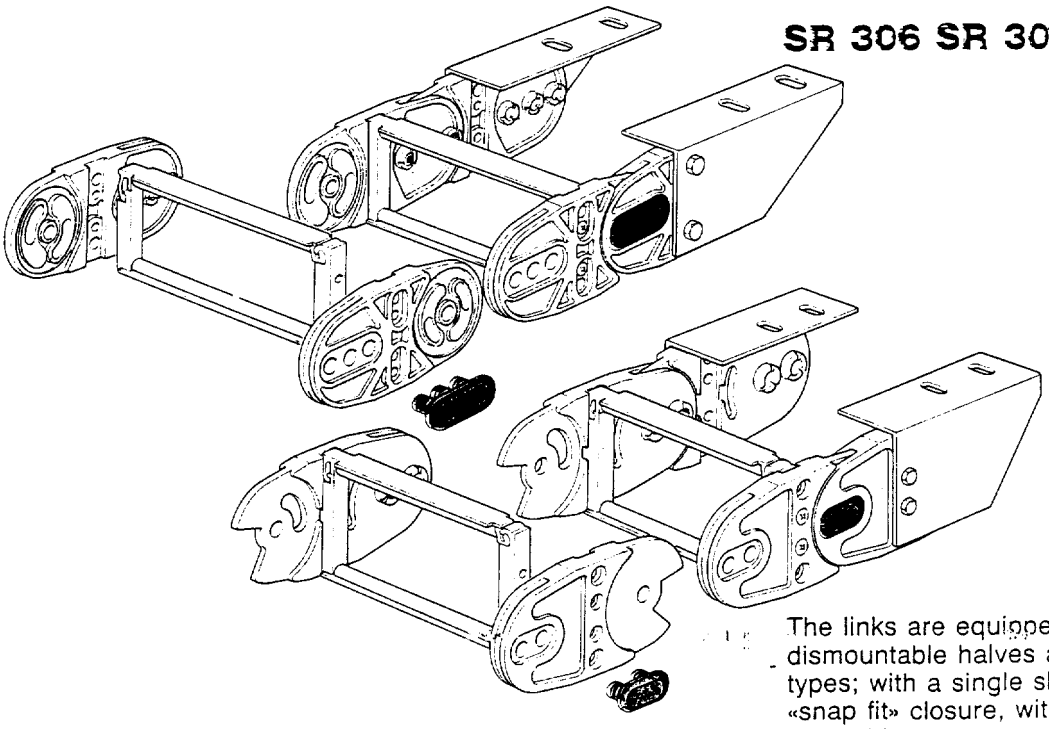
The links are made in one piece. The connecting pivot pins are made from an anti-friction material.

SR 400



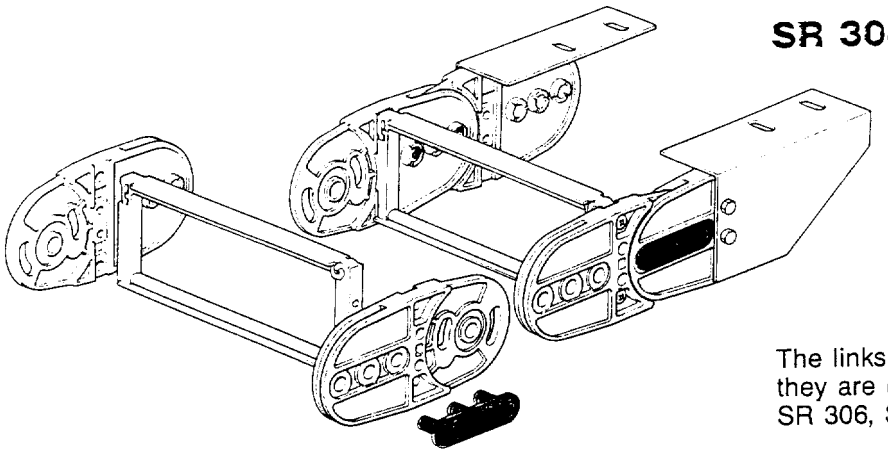
The links are in one piece with a removable cross piece with a «snap fit» connection for the installation of wiring equipment complete with connectors or joints.

SR 306 SR 307



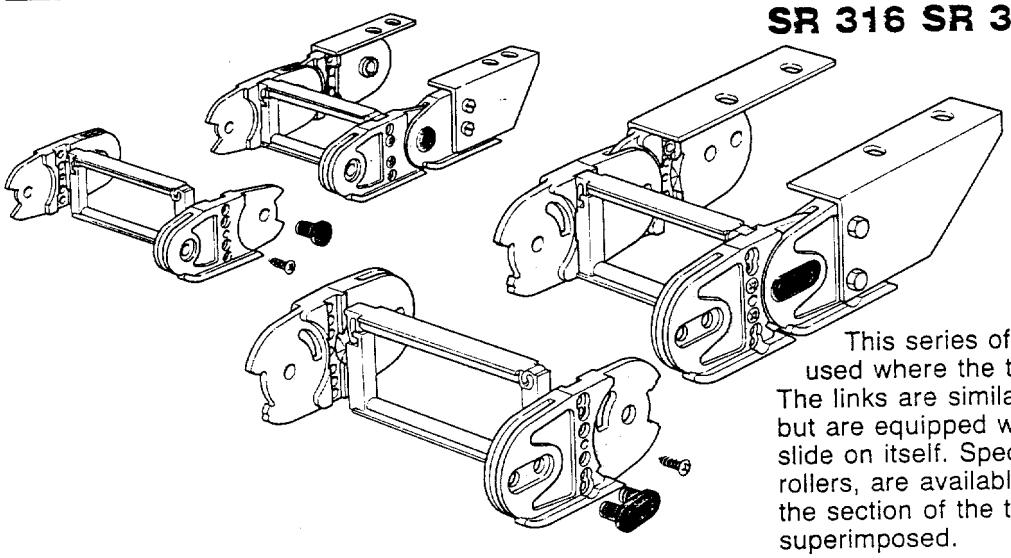
The links are equipped with transverse pieces in dismountable halves and are available in the following types; with a single slot and separators featuring a «snap fit» closure, with holes or aluminium rods and moveable separators.

SR 308



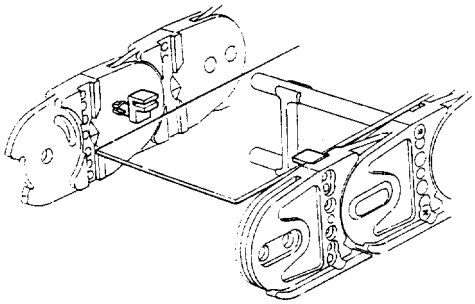
The links are joined with double connector pins and they are equipped with cross pieces similar to series SR 306, SR 307.

SR 316 SR 318



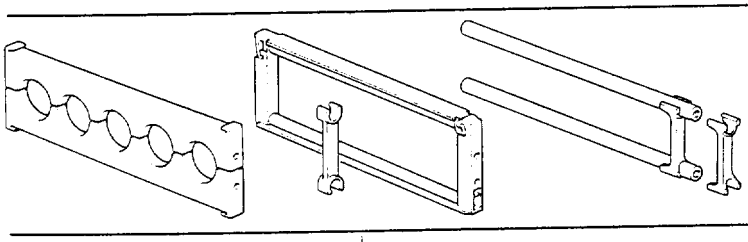
This series of chains are specially made to be used where the travel distance is particularly long. The links are similar to those of series SR 306, SR 308 but are equipped with skids which permit the chain to slide on itself. Special guide channels, equipped with rollers, are available to support the links of the chain in the section of the travel where the chains is not superimposed.

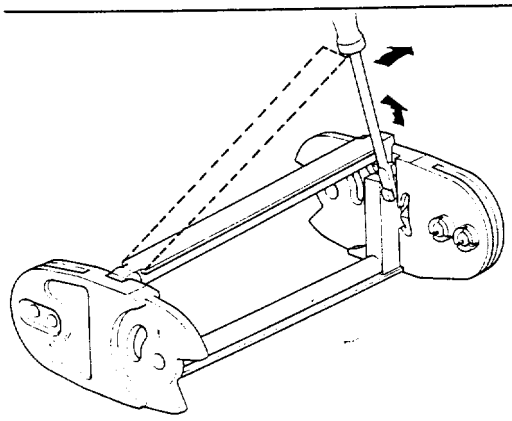
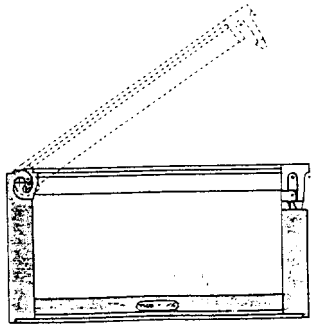
Laminar cover



The chains can be supplied on request with a laminar cover. The chains with rods as transverse pieces and separators can be supplied with hooks to enable a laminar cover to be fitted.

Transverse pieces



Transverse pieces in dismountable halves available with the following chain types: SR 306 SR 307 SR 308 SR 316 SR 318

Snap fit closure