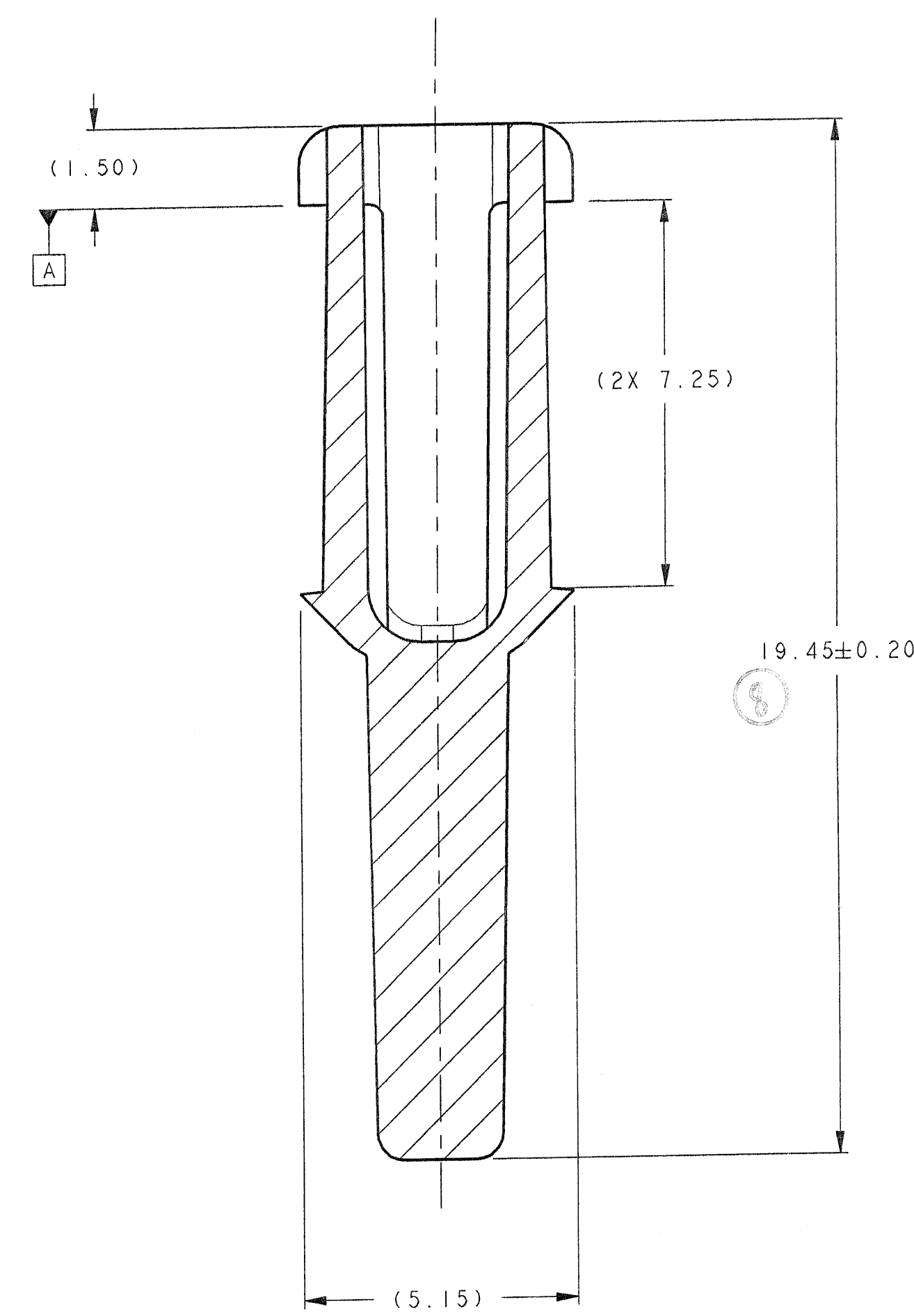
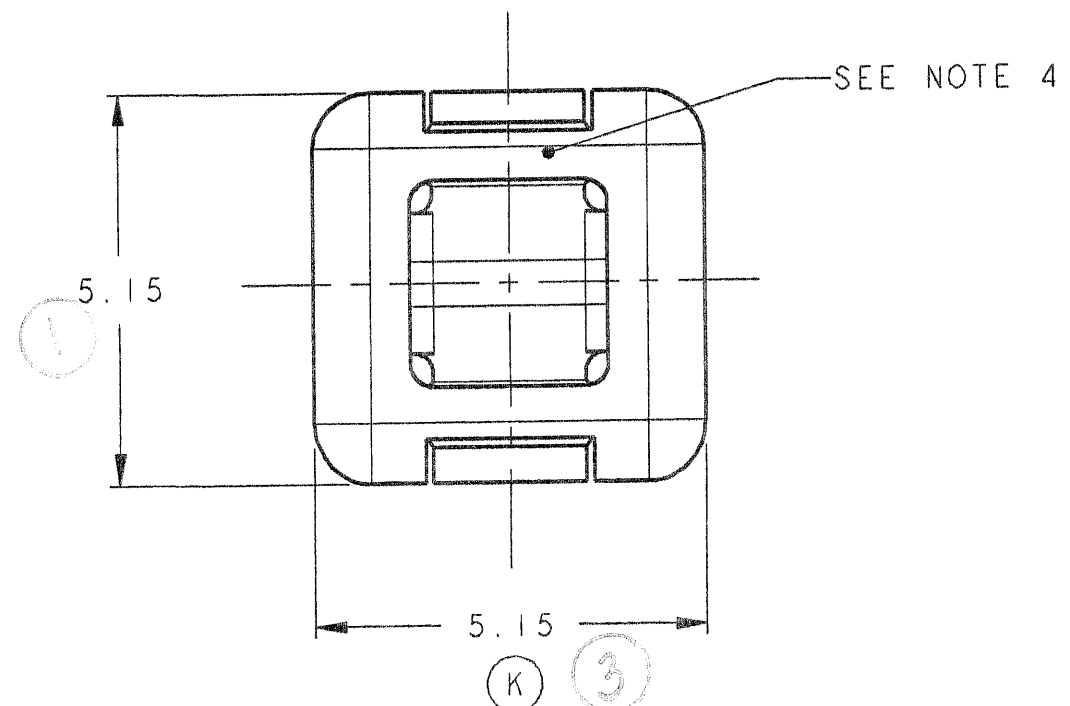
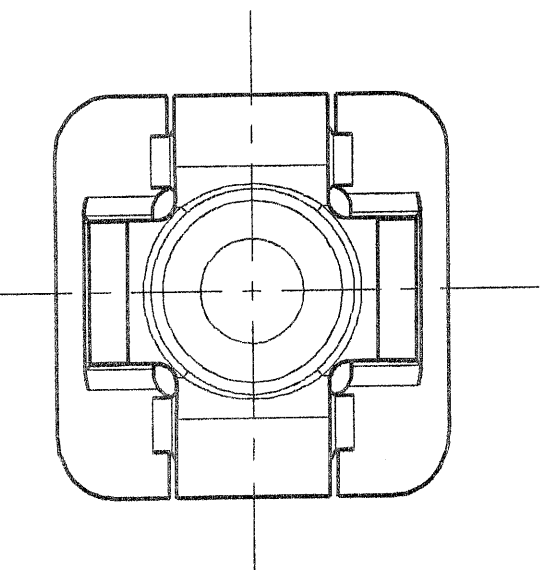
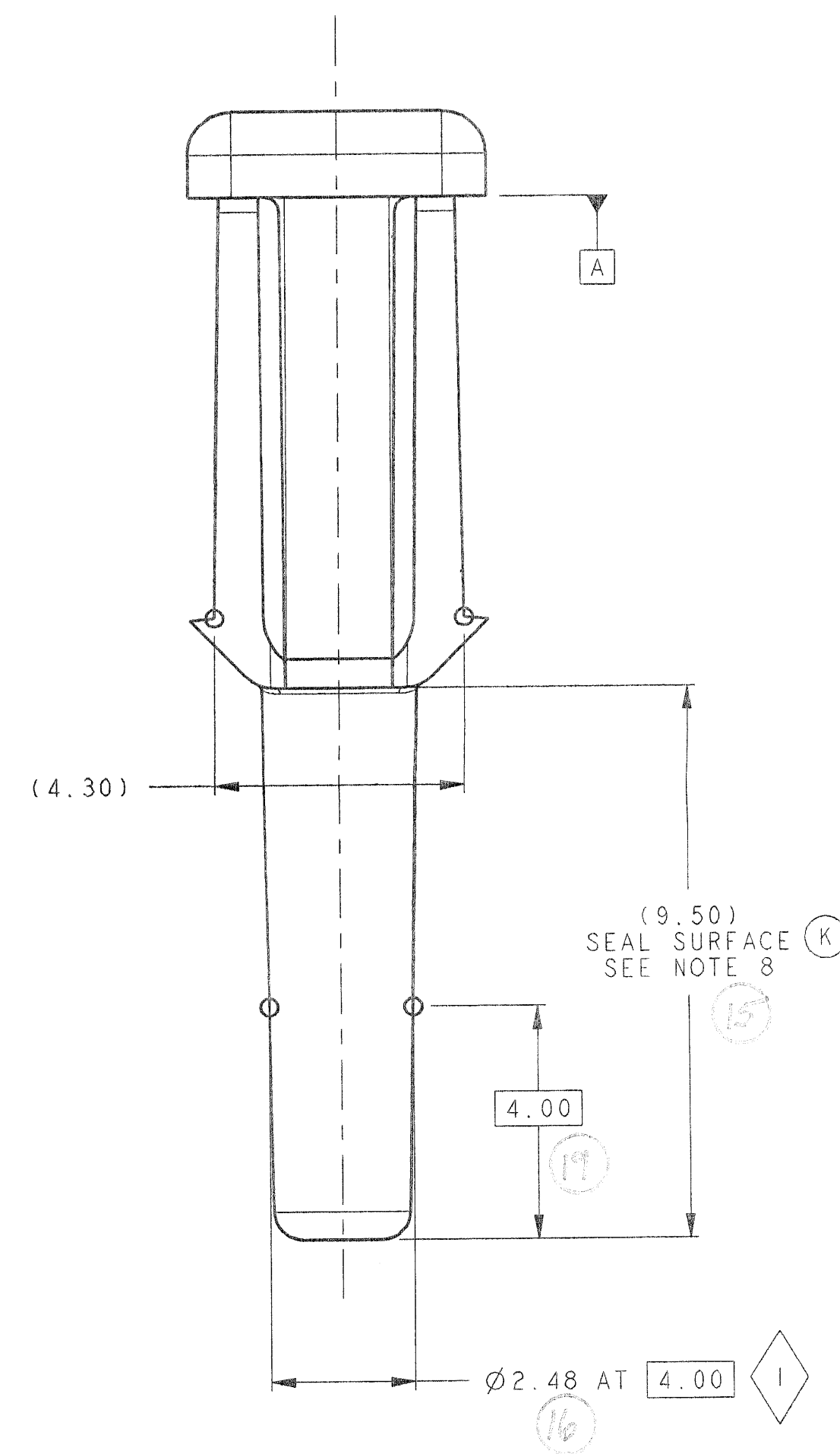
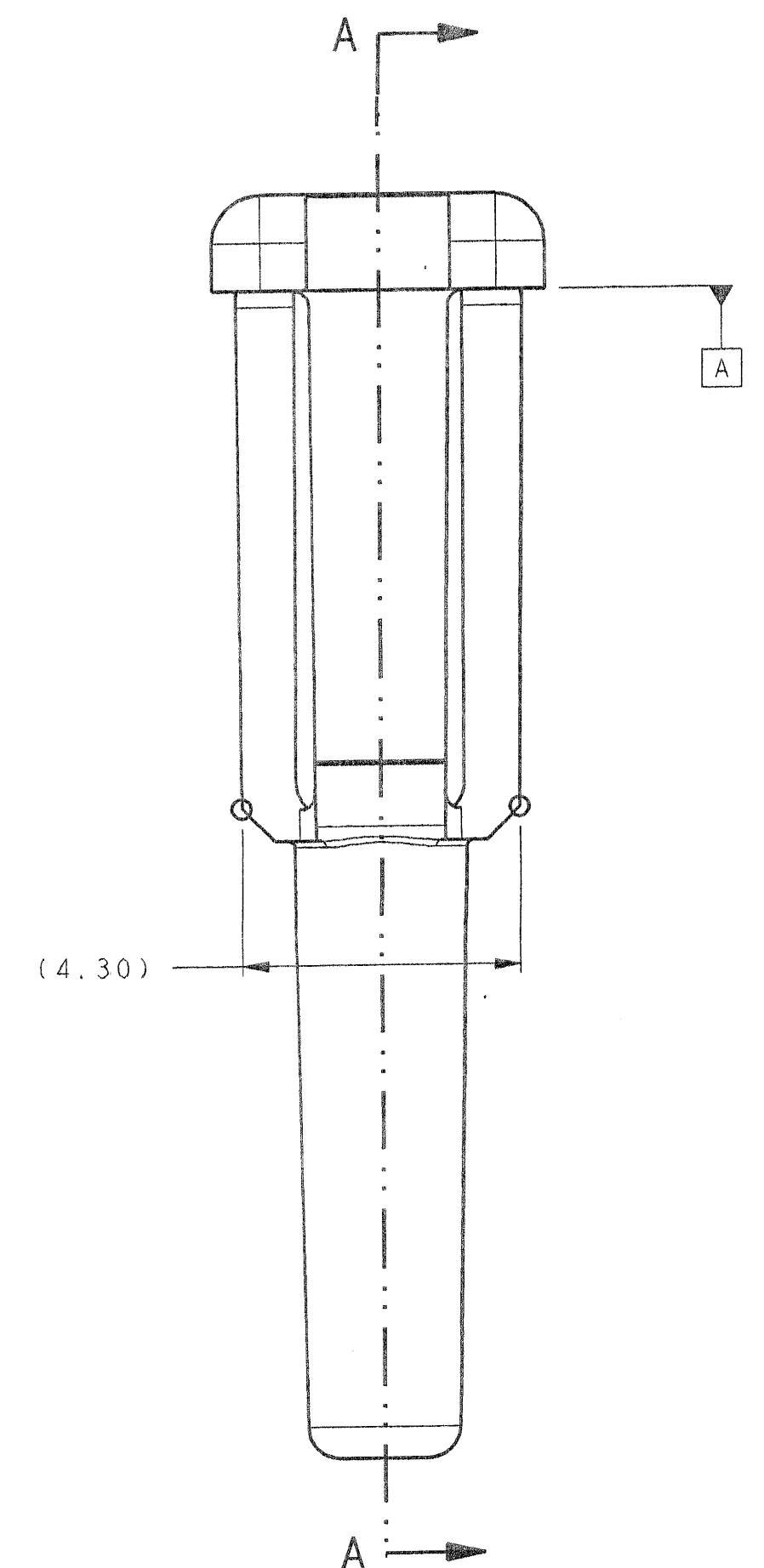


SCALE 1:1



SECTION A-A



- NOTES:
1. UNLESS OTHERWISE SPECIFIED:
TOLERANCE ON:
1 PLACE DIMENSIONS: ± 0.25
2 PLACE DIMENSIONS: ± 0.10
ANGULAR DIMENSIONS: $\pm 3^\circ$
 2. PART TO BE MOLDED FREE FROM FLASH, VOIDS, STRESSES, IMPERFECTIONS, AND TOOL MARKS, THAT AFFECT FUNCTION, OR HANDLING OF THE PART.
 3. ALL EJECTOR MARKS TO BE RAISED + 0.25MM OR RECESSED -0.25MM BELOW THE SURFACE OF THE PART.
 4. SOURCE ID, MOLD ID, CAVITY ID AND RECYCLE CODE TO BE SHOWN LEGIBLY WITH RAISED OR DEPRESSED CHARACTERS TO BE (1.0 HIGH X 0.30 WIDE) MINIMUM.
 5. MOLD VENDOR TO SUBMIT FOR ENGINEERING APPROVAL, LOCATION AND TYPES OF PULLER RINGS, GATING, PARTING LINES AND EJECTION MARKS PRIOR TO CONSTRUCTION OF TOOLING.
 6. MATERIAL: PER MS-DB41 NYLON 66 35% GF H.S. & LUBRICATED BASE ULTRAMID A3EG7 OR EQUIVALENT, 100% REGRIND ALLOWED.
COLOR: NATURAL
RECYCLE CODE: >PA66-GF35<
 7. PART VOLUME: 127.098 MM³
 8. NO PARTING LINE OR TOOLING MARKS PERMISSIBLE ON SEALING SURFACE.
 9. INDICATES QUALITY ASSURANCE REQUIREMENTS SPC DATA REQUIRED: I
 10. INDICATES IN PROCESS INSPECTION FOR MANUFACTURING; DIMENSIONS OR SPECIFICATION IS REQUIRED.
 11. MUST CONFORM TO USCAR 2, REV 4

FCI AUTOMOTIVE

OCT - 5 2007

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WHEN
IN RED

9785	9-29-07	B	J11.F6	ADDED BALLOON TO DIM 5.15 AND 19.50	RCB	AGB	AGB
				D7 DIM Ø2.48 WAS (Ø2.35)			
				D7 ADDED SPC CHARACTER TO DIM Ø2.48			
				F13 REMOVED SPC DIAMOND FROM DIM 19.45			
				- REMOVED INSPECTION BALLOONS			
				E4 ADDED NOTES 10, 11, REMOVED 2, 3			
				- REVISED DRAWING VIEWS ORIENTATION			
				G5 REVISED NOTE 5			
				ADDED RECYCLE CODE TO NOTE			
9326	2-23-07	A		RELEASED	AGB	AGB	AGB
E-NUMBER	DATE	M-D-Y	REVISION	ZONE	CHANGE DESCRIPTION	DRAWN BY	CHK. BY
PRODUCT SPEC:	PACKAGING SPEC:		APPLICATION SPEC:		THIS DRAWING AND ALL OTHER INFORMATION CONTAINED THEREIN IS PROPRIETARY AND THE PROPERTY OF FCI. This drawing may not be copied, reproduced or disclosed to any third party without the expressed written permission of FCI.		
TOLERANCES	X ±0.10 TO ANGLES ±3°		X		X		
CONTOUR NO.	X		MATERIAL		AS NOTED		
DO NOT SCALE DRAWING	X		COLOR		NATURAL		
DATE	10/18/06	NAME	T LEE	TOOL NO.	M425-CUST	FILED	NA
CHECKED	02/23/07	NAME	A BUTCHER	DATE	10/18/06	FILED	NA
APPROVED	02/23/07	NAME	A BUTCHER	DATE	10/18/06	FILED	NA
DRAWING NUMBER				DRAWING NUMBER			
54240002				K53023-CUST			
FCI PART NO.				K53023-CUST.DWG			
SCALE 1:1				SCALE 1:1			

Loc. F208