

Metric



DIN 340RN/BS 328

Flute geometry
Standard helix, right hand cutting
118° standard point angle

Surface treatment
Blue

Application
Long series drill for drilling deeper holes, suitable for general purpose applications.

356577

Size (mm)	Flute length (mm)	Overall length (mm)	Order code	Price each
1.0	33	56	No Order Code	
1.5	45	70	No Order Code	
2.0	56	85	No Order Code	
2.5	62	95	No Order Code	
2.9	66	100	137-6014	
3.0	66	100	No Order Code	
3.3	69	106	No Order Code	
3.5	73	112	No Order Code	
4.0	78	119	No Order Code	
4.2	78	119	No Order Code	
4.5	82	126	No Order Code	
5.0	87	132	No Order Code	
5.9	91	139	137-6165	
6.0	91	139	No Order Code	
6.5	97	148	No Order Code	
6.8	102	156	No Order Code	
7.5	102	156	No Order Code	
8.0	109	165	No Order Code	
8.9	115	175	137-6220	
9.0	115	175	No Order Code	
9.5	115	175	No Order Code	
10.0	121	184	No Order Code	
10.2	121	184	No Order Code	
10.5	121	184	No Order Code	
11.0	128	195	No Order Code	
11.5	128	195	No Order Code	
12.0	134	205	No Order Code	
12.5	134	205	No Order Code	

Fractional

Size (in)	Flute length (mm)	Overall length (mm)	Order code	Price each
1/8	69	106	No Order Code	
5/32	78	119	No Order Code	
3/16	87	132	No Order Code	
1/4	97	148	No Order Code	
9/32	102	156	137-6239	
5/16	109	165	No Order Code	
7/16	128	195	No Order Code	
1/2	135	205	No Order Code	