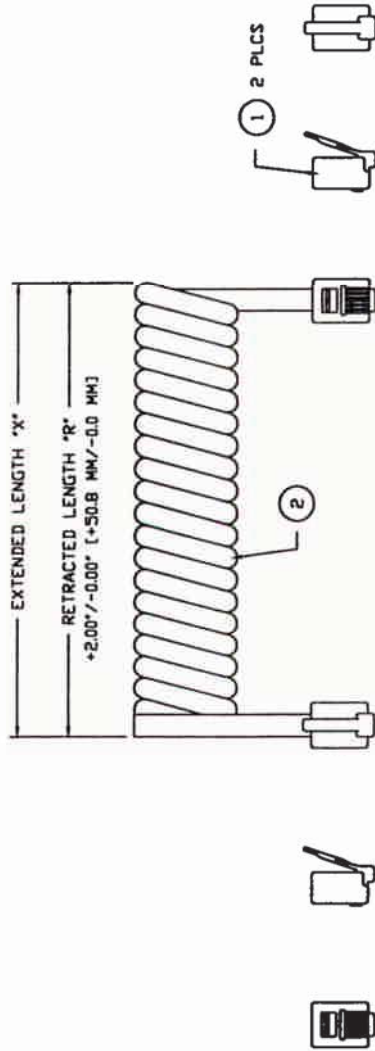


A		B	C	D	E	F	G	H
DWG. NO.	ZONE	REV.	DESCRIPTION	CUSTOMER APPROVAL	DATE	APPROVED		
XX6-S0X-D		X1			03/26/99	E.V.		
		X2			03/29/99	E.V.		

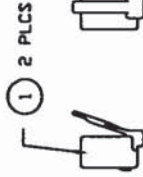
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P1



P2



CUSTOMER APPROVAL
ENGR. SIGN Matt Lerner
DATE: 4-13-99

NOTES: UNLESS OTHERWISE SPECIFIED.

1. TEST CABLE FOR ALL OPENS & SHORTS.

2. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG.
PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

TABULATION BLOCK

2		"X" FT	IOI	SEE "TABULATION BLOCK"	MODULAR COIL CABLE, 26 AVG (7/34) BARE COPPER, 6CONDUCTOR, UNSHIELDED, PVC JACKET, (SEE TABULATION BLOCK FOR COLOR).
1	2	PCS	IOI	325-661-S0X	CONNECTOR, MODULAR PLUG, 6 CONDUCTOR, 50u" AU, FLAT TYPE EXIT.
ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION	

THIRD ANGLE PROJECTION		I/O INTERCONNECT	
		SANTA ANA, CALIFORNIA	
		TITLE: 6P6C/6P6C COIL CABLE, REVERSE STYLE, CABLE ASSEMBLY	
UNLESS OTHERWISE NOTED: 1) DIMENSIONS ARE IN INCHES (MILLIMETER) 2) TOLERANCES: X.XX ± 0.25 (6.35)		PART NO. 466-XX6-S0X-D REV. X2 CUSTOMER: DIGI KEY	
SCALE: NONE		SHEET 1 OF 1	

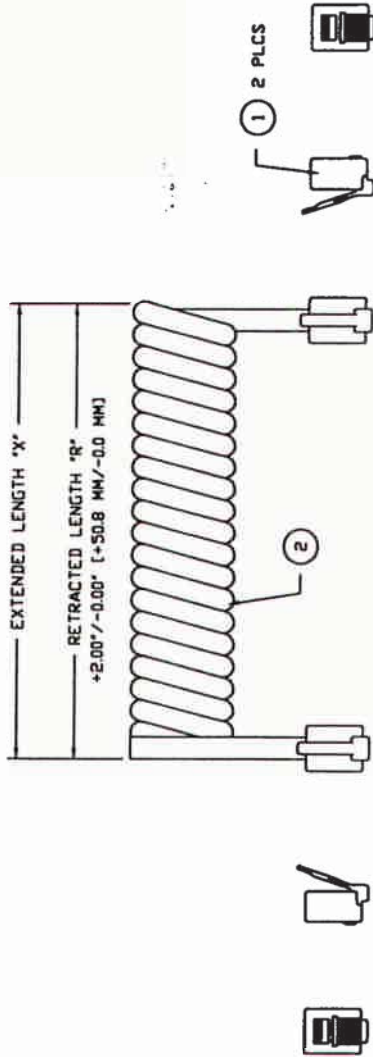
CABLE ASSEMBLY PARTS LIST					
---------------------------	--	--	--	--	--

CABLE ASSEMBLY PARTS LIST

ITEM	QTY	WFG.	I/OI PART NO.	DESCRIPTION
2	2 PCS	I/OI	325-661-S0X	SEE "TABULATION BLOCK"
1	2 PCS	I/OI	325-661-S0X	MODULAR COIL CABLE, 26 AVG (7/34) BARE COPPER, 6CONDUCTOR, UNSHIELDED, PVC JACKET, (SEE TABULATION BLOCK FOR COLOR).
				CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50U" AU, FLAT TYPE EXIT.

A		B		C		D		E		F		G		H	
DVG. NO.		ZONE		REV.		DESCRIPTION		DATE		APPROVED		DATE		APPROVED	
XX6-SIX-D				X1		CUSTOMER APPROVAL		03/26/99		E.V.		03/29/99		E.V.	
				X2		ADD RETRACTED LENGTH									

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P2



CUSTOMER APPROVAL
ENGR. SIGN Math Yarnes
DATE: 4-13-99

NOTES: UNLESS OTHERWISE SPECIFIED.

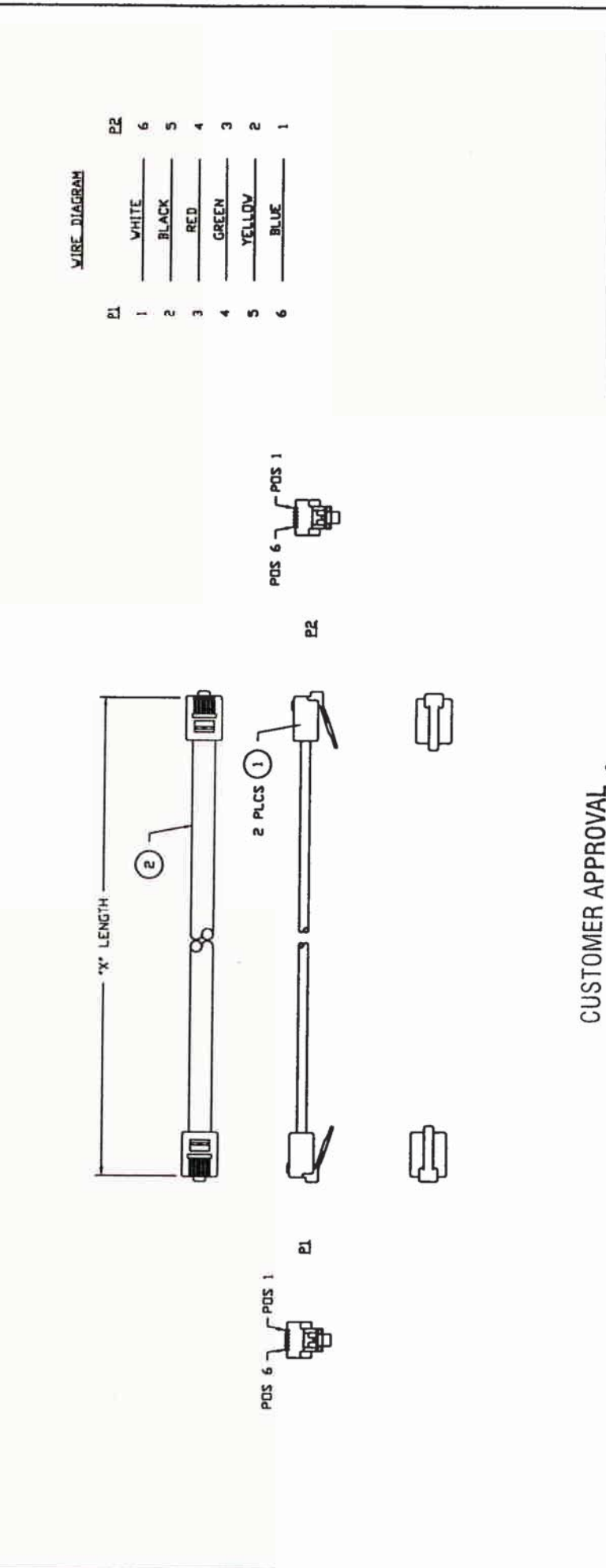
1. TEST CABLE FOR ALL OPENS & SHORTS.
2. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

TABULATION BLOCK

THIRD ANGLE PROJECTION		I/O INTERCONNECT	
		SANTA ANA, CALIFORNIA	
UNLESS OTHERWISE NOTED, DIMENSIONS ARE IN INCHES (MILLIMETER)		6967/696C COIL CABLE.	
TOLERANCES: XXX ± 0.25 (6.35)		STANDARD STYLE, CABLE ASSEMBLY	
		PART NO. 466-XX6-SIX-D	
		REV. X2	
		CUSTOMER DIGI KEY	
		SCALE NONE	
		SHEET 1 OF 1	

CABLE ASSEMBLY PARTS LIST

ITEM	QTY	MTG.	IOI PART NO.	DESCRIPTION
2	2 PCS	IOI	SEE 'TABULATION BLOCK'	MODULAR COIL CABLE, 26 AVG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, PVC JACKET, (SEE TABULATION BLOCK FOR COLOR).
1	2 PCS	IOI	325-661-SOX	CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50U" AU, FLAT TYPE EXIT.



NOTES: UNLESS OTHERWISE SPECIFIED.

- CABLE TO BE BUNDLED AND TWIST TIED.
- TEST CABLE FOR ALL OPENS & SHORTS.
- PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

466-256-512-D	25.0 FT ± 4.0 IN 762 M ± 101.6 MM
466-146-512-D	14.0 FT ± 3.0 IN 427 M ± 76.2 MM
466-076-512-D	7.0 FT ± 2.0 IN 213 M ± 50.8 MM

PART NUMBERLENGTH "X"

THIRD ANGLE PROJECTION

I/O INTERCONNECT

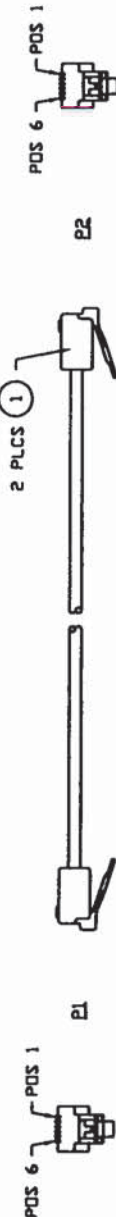
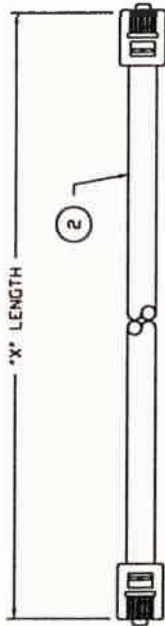
UNLESS OTHERWISE NOTED:
1) DIMENSIONS ARE IN INCHES (MILLIMETER)
2) TOLERANCES:
XXX ± 0.25 (6.35)

466-1-25-ND
466-1-14-ND
466-1-07-ND

TITLE	SANTA ANA, CALIFORNIA	PART NO.	466-XX6-512-D	REV.	X1
DESCRIPTION	MODULAR CABLE, 26 AVG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, WHITE PVC.	CONNECTION	MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50u" Au, FLAT TYPE EXIT.	CUSTOMER	DIGI KEY
SCALE	NONE	SHEET	1	OF	1

A	B	C	D	E	F	G	H
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985	986	987	988	989	990	991	992
993	994	995	996	997	998	999	1000

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CUSTOMER APPROVAL
ENGR. SIGN Math Farmer
DATE: 4-12-99

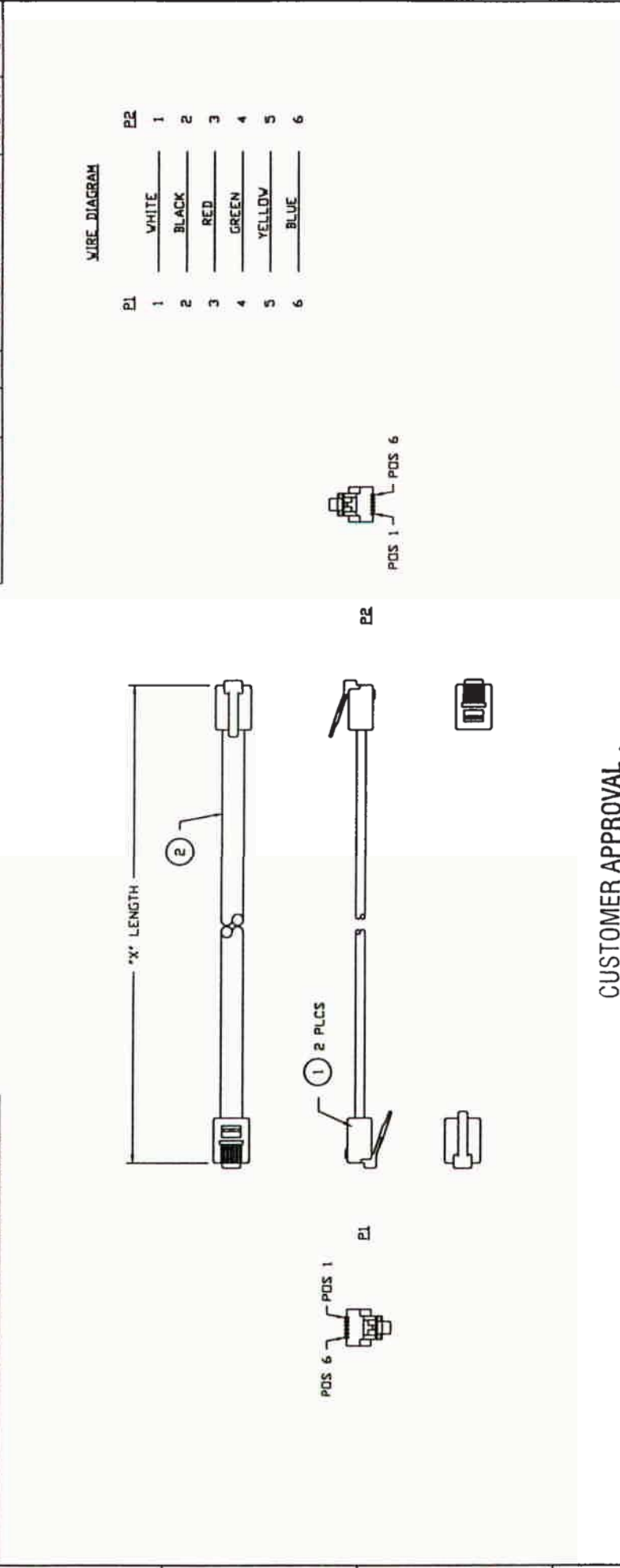
- NOTES: UNLESS OTHERWISE SPECIFIED.
1. CABLE TO BE BUNDLED AND TWIST TIED.
 2. TEST CABLE FOR ALL OPENS & SHORTS.
 3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

H1663-25-NB
H1663-14-NB
H1663-07-NB

466-256-510-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
466-146-510-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
466-076-510-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER	LENGTH "X"

I/O INTERCONNECT	
SANTA ANA, CALIFORNIA	
REV. 1	DATE 03/24/99
DESCRIPTION	
MODULAR CABLE, 26 AWG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, SILVER SATIN PVC.	
ITEM	QTY
1	2 PCS
2	2 PCS
3	2 PCS
4	2 PCS
5	2 PCS
6	2 PCS
7	2 PCS
8	2 PCS
9	2 PCS
10	2 PCS
11	2 PCS
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91	2 PCS
92	2 PCS
93	2 PCS
94	2 PCS
95	2 PCS
96	2 PCS
97	2 PCS
98	2 PCS
99	2 PCS
100	2 PCS

CABLE ASSEMBLY PARTS LIST



466-256-502-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
466-146-502-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
466-076-502-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER	LENGTH "X"
I/O INTERCONNECT	

THIRD ANGLE PROJECTION

UNLESS OTHERWISE NOTED:
1) DIMENSIONS ARE IN INCHES (MILLIMETER)
2) TOLERANCES:
XXX ± 0.25 (6.35)

ENGR. SIGN Math Lemme

DATE: 4-12-99

CUSTOMER APPROVAL

DATE: 4-12-99

NOTES: UNLESS OTHERWISE SPECIFIED.

1. CABLE TO BE BUNDLED AND TWIST TIED.

2. TEST CABLE FOR ALL OPENS & SHORTS.

3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG.

PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

2	"X"	IOI	120-610-020	MODULAR CABLE, 26 AWG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, WHITE PVC.
1	2 PCS	IOI	325-661-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50u" AU, FLAT TYPE EXIT.
ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION

CABLE ASSEMBLY PARTS LIST

IOI I/O INTERCONNECT

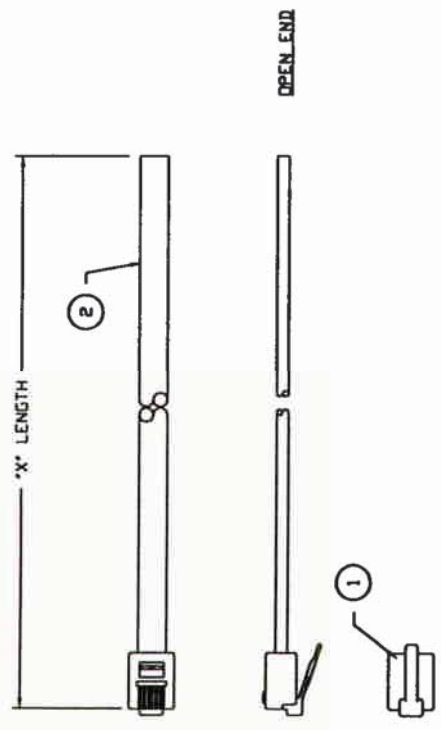
SANTA ANA, CALIFORNIA

REV. XI

SCALE: NONE

SHEET 1 OF 1

1



PDS 6

P1

OPEN END

WIRE DIAGRAM

P1	OPEN END
1	WHITE
2	BLACK
3	RED
4	GREEN
5	YELLOW
6	BLUE

CUSTOMER APPROVAL
 ENGR. SIGN *Matt & Anne*
 DATE: 4-12-99

H3663-75-ND
 H3663-14-ND
 H3663-07-ND

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. CABLE TO BE BUNDLED AND TWIST TIED.
 2. TEST CABLE FOR ALL OPENS & SHORTS.
 3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

25.0 FT ± 4.0 IN
 7.62 M ± 101.6 MM
 14.0 FT ± 3.0 IN
 4.27 M ± 76.2 MM
 7.0 FT ± 2.0 IN
 2.13 M ± 50.8 MM

PART NUMBER
 I/O INTERCONNECT
 LENGTH "X"

I/O INTERCONNECT			
SANTA ANA, CALIFORNIA			
TITLE: 6P6C MODULAR, TO OPEN END, SILVER SATIN, CABLE ASSEMBLY			
PART NO. 466-XX6-520-D			
REV. NO. 466-XX6-520-D			
CUSTOMER DIGI KEY			
SCALE NONE			
SHEET 1 OF 1			



UNLESS OTHERWISE NOTED
 1) DIMENSIONS ARE IN INCHES (MILLIMETER)
 2) TOLERANCES:
 XXX ± 0.25 (6.35)

MODULAR CABLE, 26 AWG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, SILVER SATIN PVC.

CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50U" AU, FLAT TYPE EXIT.

DESCRIPTION

CABLE ASSEMBLY PARTS LIST

5

ITEM	QTY	MFG.	IOI PART NO.
2	"X"	IOI	120-610-000
1	1 PC	IOI	325-661-50X