

NOTES:

1. MINIMUM PUSHOUT FORCE: .5 LB.
2. NOTE DELETED.
3. Ⓢ REPRESENTS A CRITICAL DIMENSION.
4. NOTE DELETED.
5. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
6. TO BE MEASURED FROM A DATUM LINE MADE BY THE INSULATOR.

DO NOT
SCALE FROM
THIS PRINT

SFMH-1XX-XX-XXX-D-XX-XX

No OF POSITIONS PER ROW
-05 THRU -50

PACKAGING OPTIONS
-TR: TAPE & REEL

LEAD STYLE
-02

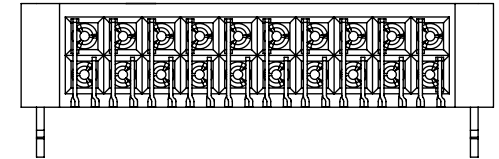
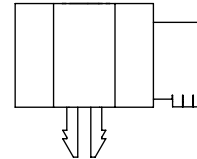
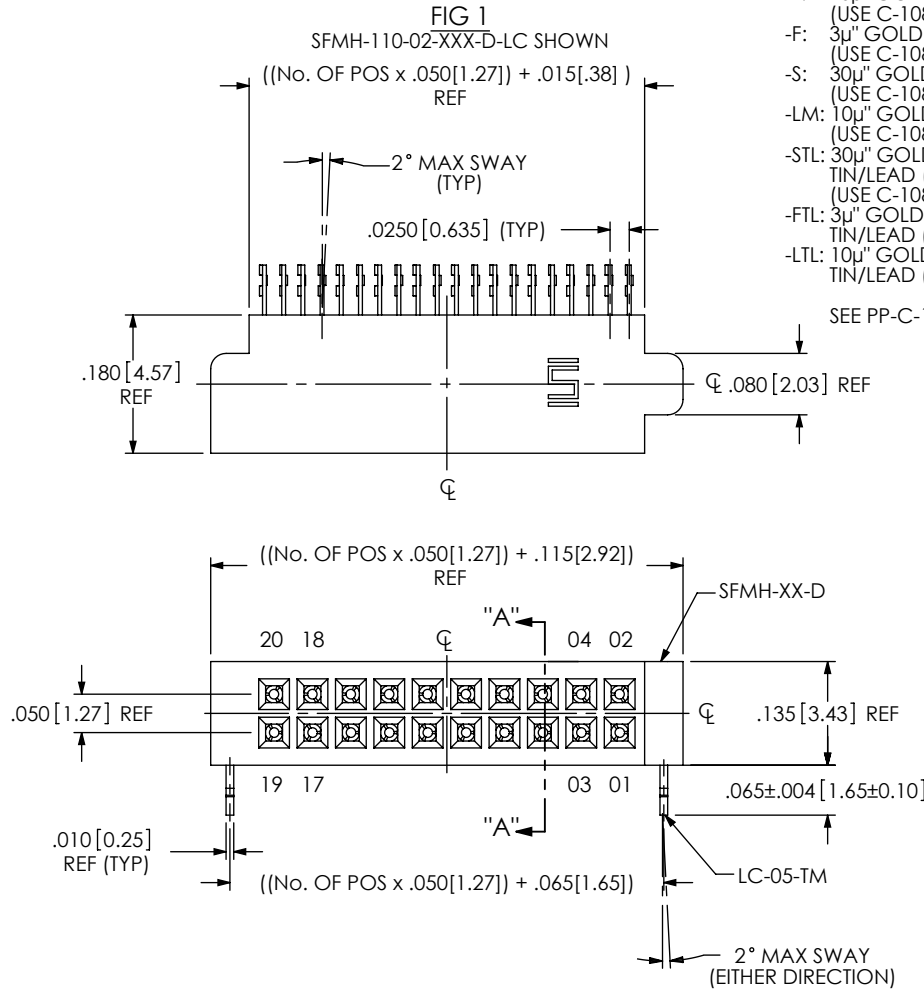
- PLATING SPECIFICATION
(VALUES GIVEN ARE IN MICRO-INCHES)
- L: 10μ" GOLD IN CONTACT AREA, GOLD FLASH ON TAIL (USE C-108-G & C-109-G)
 - F: 3μ" GOLD IN CONTACT AREA, GOLD FLASH ON TAIL (USE C-108-FG & C-109-FG)
 - S: 30μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE C-108-S & C-109-S)
 - LM: 10μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE C-108-LM & C-109-LM)
 - STL: 30μ" GOLD IN CONTACT AREA, TIN/LEAD ((90/10+/-5%) TAIL (USE C-108-STL & C-109-STL)
 - FTL: 3μ" GOLD IN CONTACT AREA, TIN/LEAD ((90/10+/-5%) TAIL (USE C-108-FTL & C-109-FTL)
 - LTL: 10μ" GOLD IN CONTACT AREA, TIN/LEAD ((90/10+/-5%) TAIL (USE C-108-LTL & C-109-LTL)

- OPTIONS
- LC: LOCKING CLIP (SEE FIG 1, SHT 1)
(NOT AVAILABLE W/ -WT OPTION)
(SEE NOTE 5)
 - *-SL: SOLDER LOCK (SEE FIG 2, SHT 2)
 - WT: WELD TAB (SEE FIG. 3, SHT 2)
(NOT AVAILABLE W/ -LC OPTION)
(AVAILABLE ON POSITIONS -05 THRU -30)

ROW SPECIFICATION
-D: DOUBLE ROW

* NOT TOOLED

SEE PP-C-108-XXX & PP-C-109-XXX FOR PLATING DETAILS.



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] ±5°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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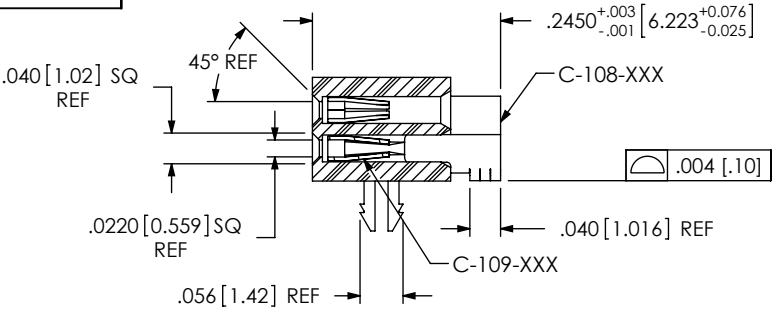
samtec
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: LCP, UL 94 VO, COLOR: BLACK
CONTACT: PHOS BRONZE

DESCRIPTION:
.050 x .050 SOCKET STRIP ASSEMBLY

DWG. NO.
SFMH-1XX-XX-XXX-D-XX-XX

BY: J. BROWNING 12/07/2009 SHEET 1 OF 3



SECTION "A"-"A"

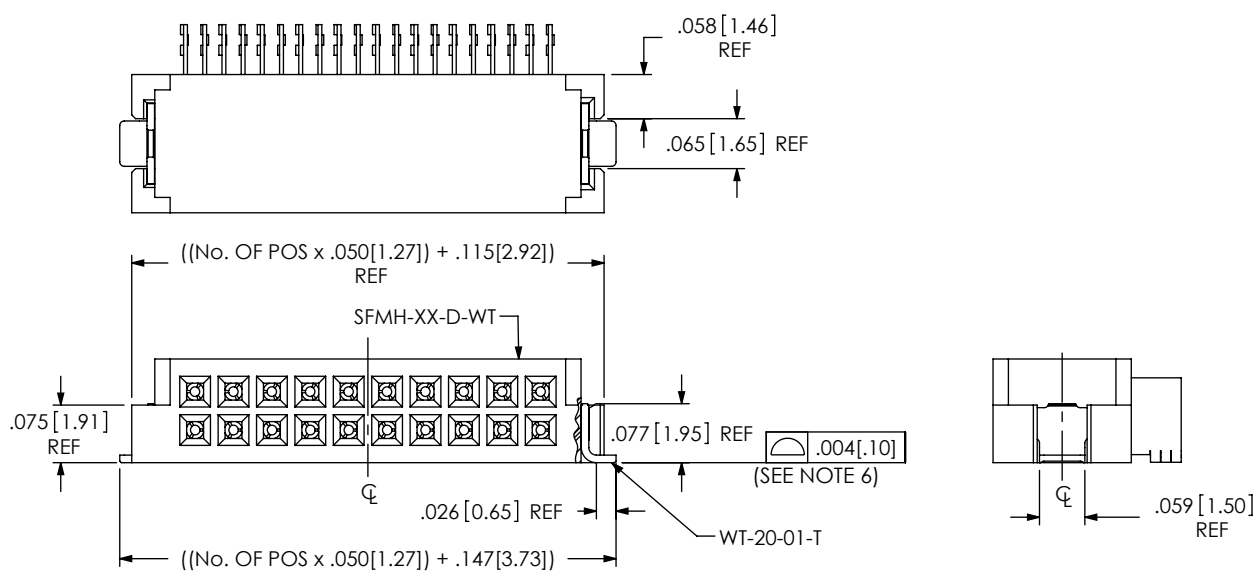
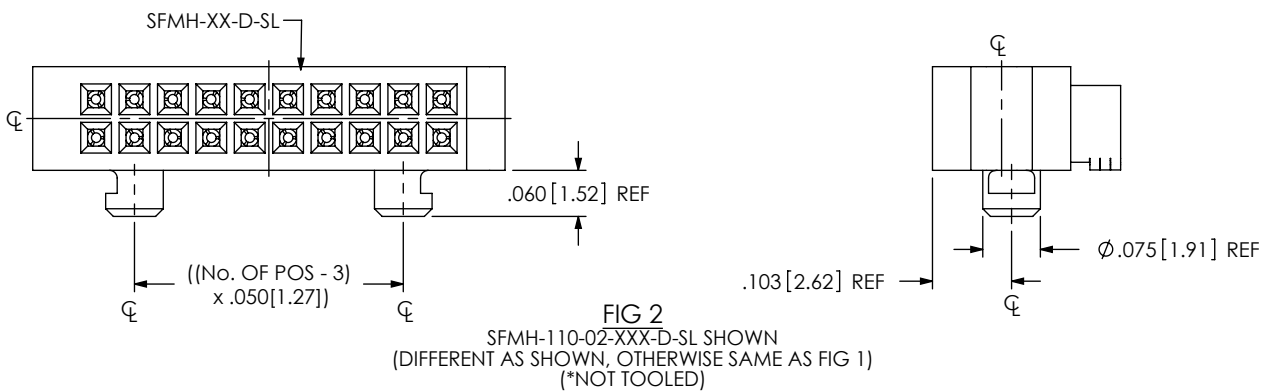
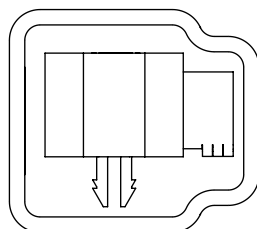


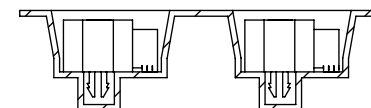
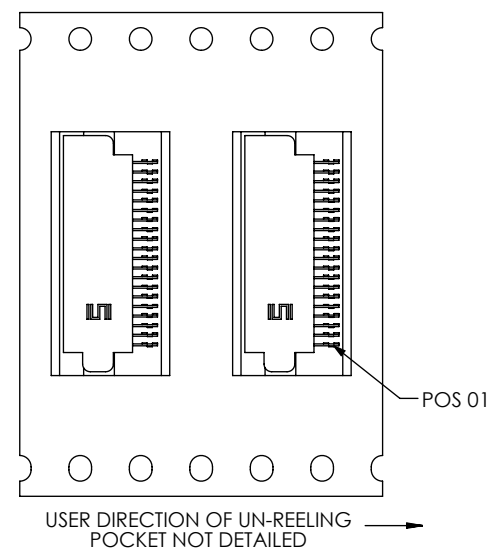
FIG 3
SFMH-110-02-XXX-D-WT SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

F:\DWG\MISC\MKTG\SFMH-1XX-XX-XXX-D-XX-XX-MKT.SLDDRW

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	DESCRIPTION: .050 x .050 SOCKET STRIP ASSEMBLY	
	DWG. NO. SFMH-1XX-XX-XXX-D-XX-XX	
	BY: J. BROWNING 12/07/2009 SHEET 2 OF 3	



TUBE VIEW
USE TUBE PT-1-24-01-38
USE PLUG TP-24 (2)



TAPE & REEL VIEW

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SHEET SCALE: 2:1

samtec

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.050 x .050 SOCKET STRIP ASSEMBLY

DWG. NO.
SFMH-1XX-XX-XXX-D-XX-XX

BY: J. BROWNIN 2/07/2009 SHEET 3 OF 3