

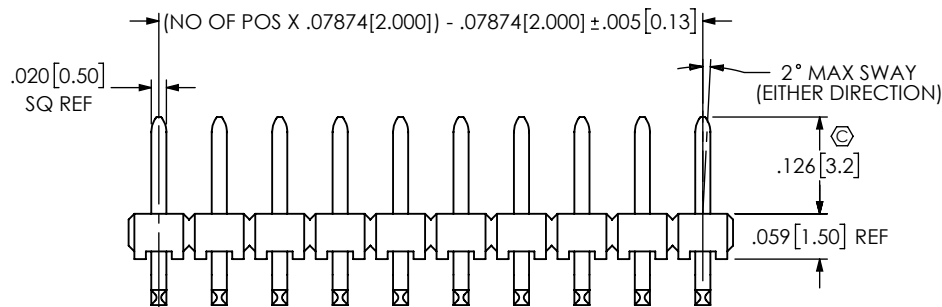
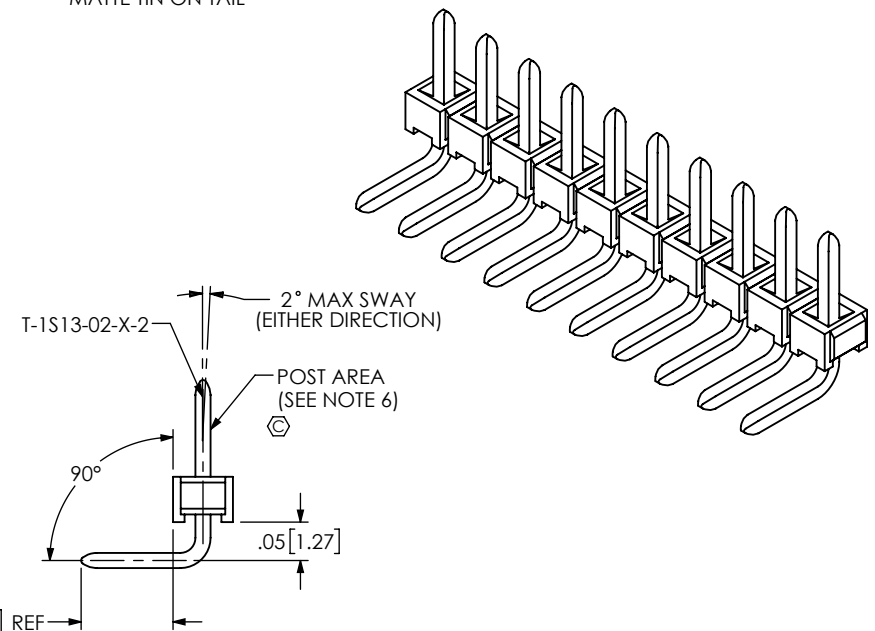


FIG 1
TMM-110-01-X-S-RA SHOWN

1. MAXIMUM ALLOWABLE BOW: .005 INCH/INCH AFTER ASSEMBLY.
2. MAXIMUM PIN ROTATION IN BODY: 2°.
3. MINIMUM PUSHOUT FORCE: .5 LB.
4. Ⓢ REPRESENTS A CRITICAL DIMENSION.
5. ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
6. NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
7. MAXIMUM CUT FLASH: .010[0.25].
8. PIN NOT ALLOWED TO FILL FROM TAIL SIDE. PIN TO BE FILLED FROM POST SIDE.

PLATING SPECIFICATION	BODY SPECIFICATION
-G: 10μ" IN CONTACT AREA, 10μ" GOLD ON TAIL	-S: SINGLE (USE TMM-50-S)
-T: MATTE TIN CONTACT AND TAIL	-D: DOUBLE (USE TMM-50-D)
-S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL	
-L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL	
-F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL	
-H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL	
-TM: MATTE TIN CONTACT AND TAIL	
-LM: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL	
-FM: 3μ" FLASH GOLD IN CONTACT AREA, MATTE TIN ON TAIL	
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL	



F:\DWG\SW\Exisprod\Assembly\2mm\TMM-1XX-XX-XX-X-RA-XXX-ASM.SLDDRW

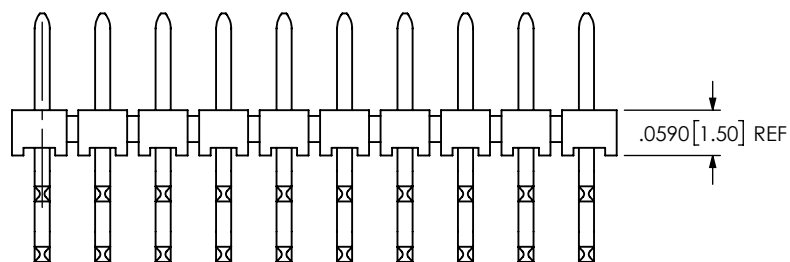
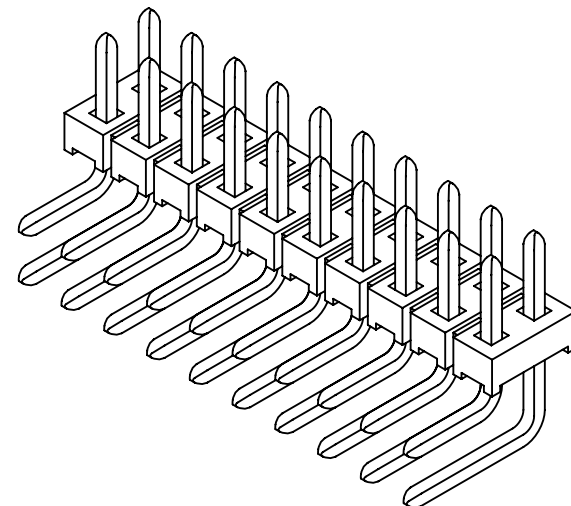
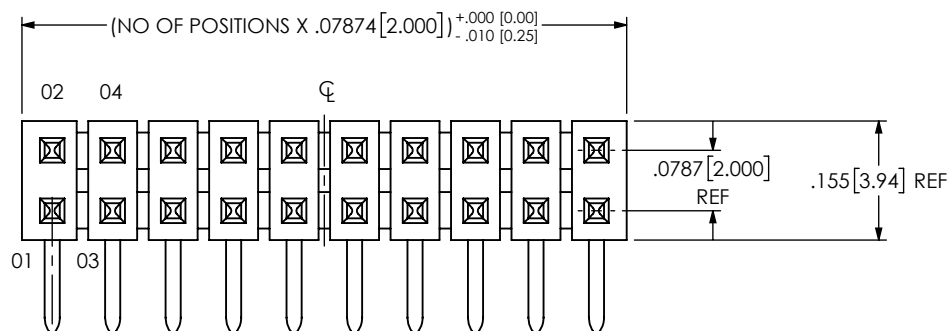
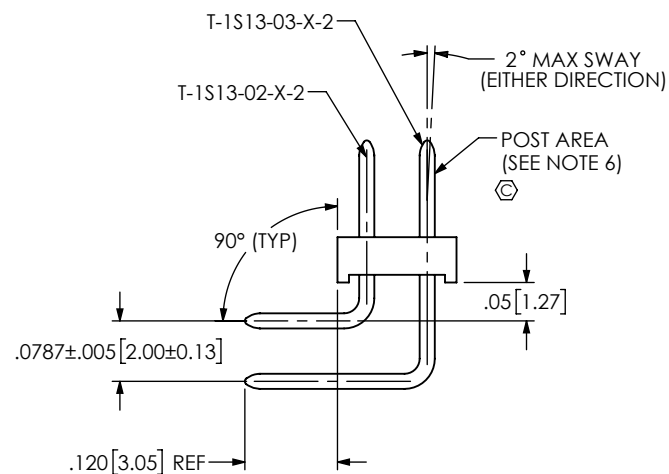


FIG 2
TMM-110-01-X-D-RA SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



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DO NOT SCALE DRAWING

SHEET SCALE: 1:2

DESCRIPTION:
 2MM TERMINAL STRIP ASSEMBLY (R/A)

DWG. NO.
 TMM-1XX-XX-XX-X-RA-XXX

BY: REIDINGER 05/22/1991 SHEET 2 OF 2