

D

C

B

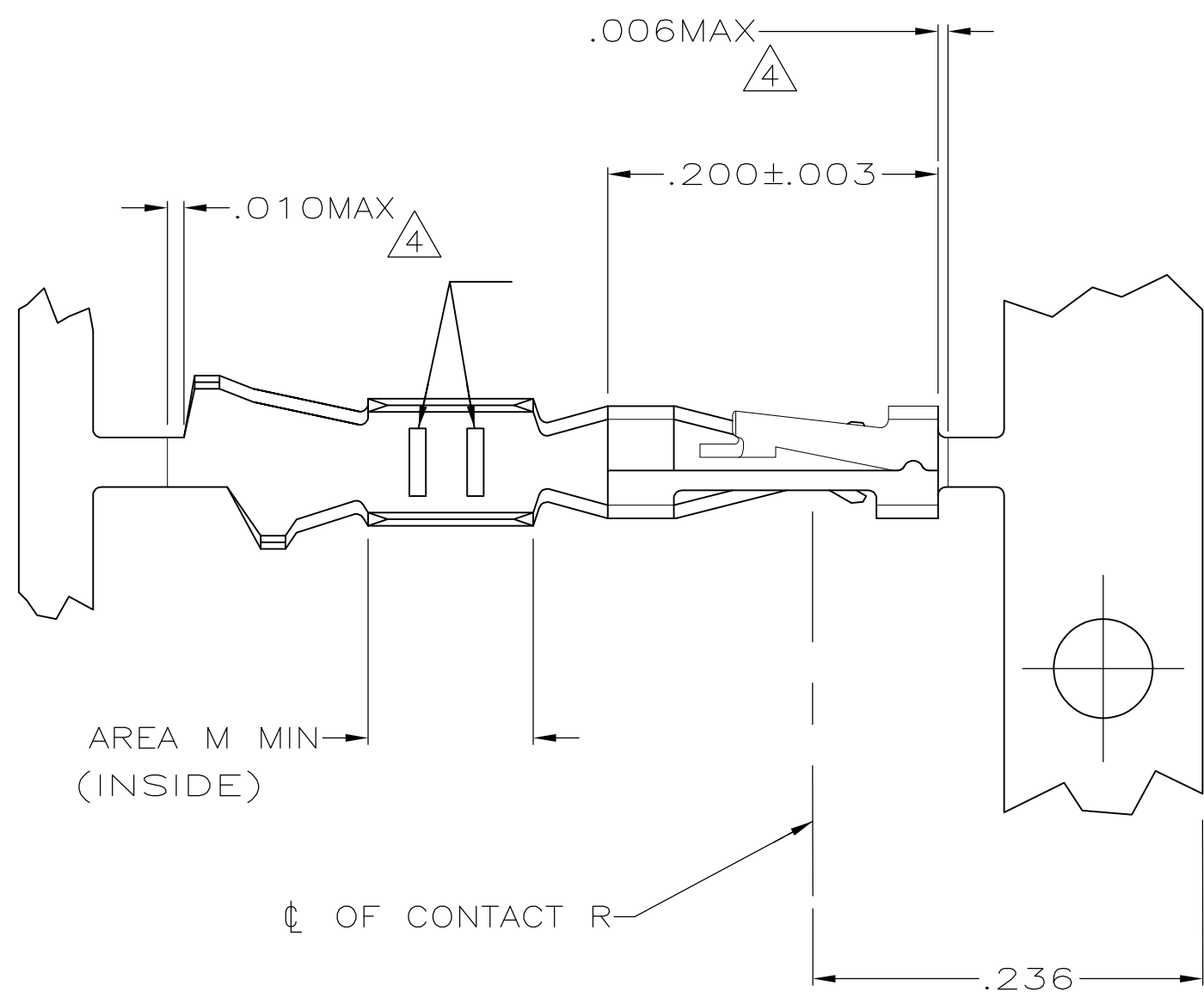
A

D

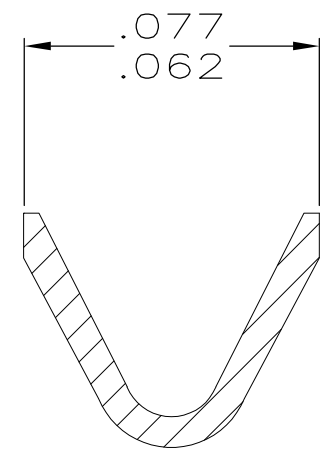
C

B

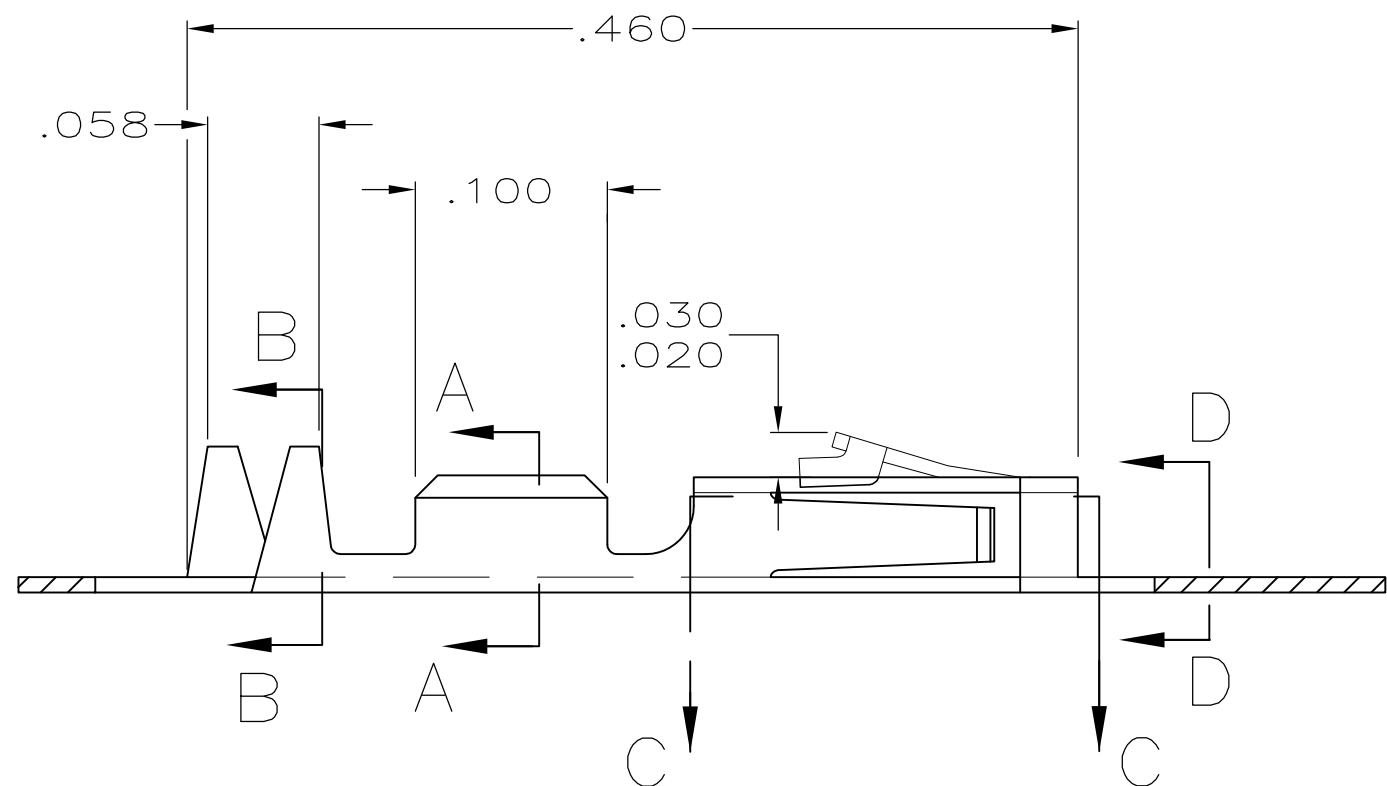
A



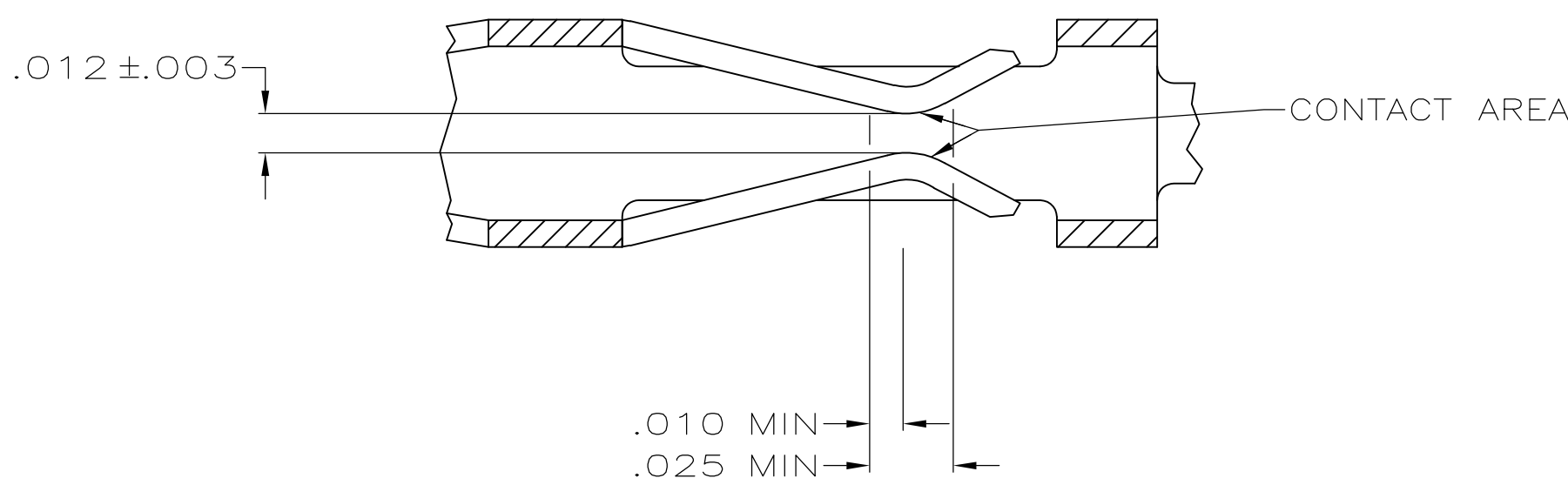
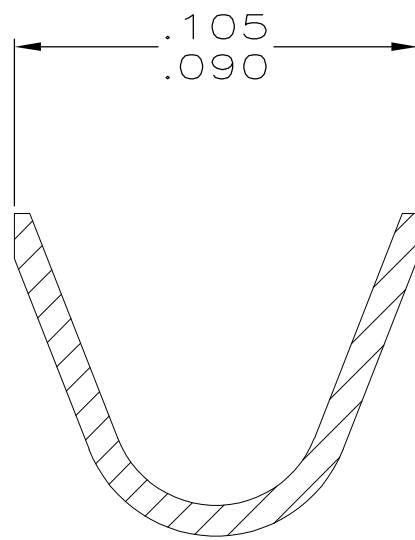
SECTION A-A
SCALE 20:1



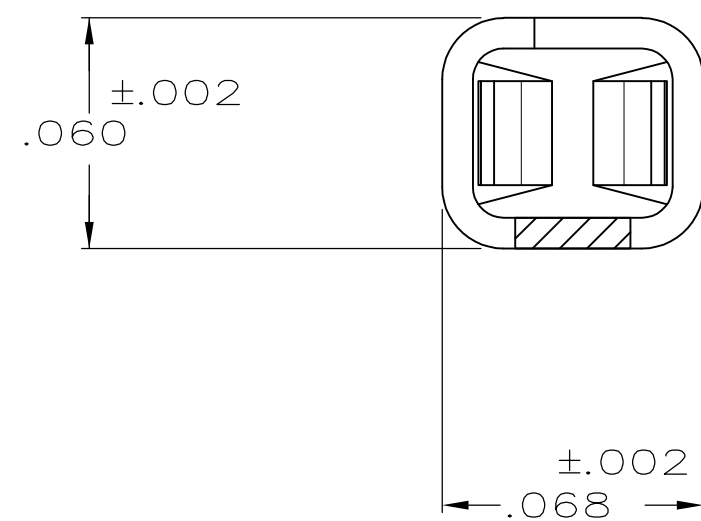
- 1 .000100 MIN BRIGHT TIN-LEAD OVER .000050 MIN NICKEL ON ENTIRE CONTACT
- 2 .000050 MIN NICKEL ON ENTIRE CONTACT; .000015 MIN GOLD ON CONTACT AREA; .000050 MIN BRIGHT TIN-LEAD ON AREA M.
- 3 .000050 MIN NICKEL ON ENTIRE CONTACT; .000030 MIN GOLD ON CONTACT AREA; .000050 MIN BRIGHT TIN-LEAD ON AREA M.
- 4 LOOSE PIECE CUT-OFF DIMENSION.
- 5 OBSOLETE PART NUMBER.
- 6 .000015 MIN GOLD ON CONTACT AREA, .000050 MIN TIN ON AREA M, ALL OVER .000050-.000100 NICKEL ON ENTIRE CONTACT.
- 7 .000030 MIN GOLD ON CONTACT AREA, .000050 MIN TIN ON AREA M, ALL OVER .000050-.000100 NICKEL ON ENTIRE CONTACT.
- 8 .000100-.000200 TIN OVER .000050 MIN NICKEL ON ENTIRE CONTACT.



SECTION B-B
INSULATION RANGE .025-.060
SCALE 20:1



SECTION C-C
SCALE 20:1



SECTION D-D
SCALE 20:1

STRIP	8	1-104480-7
LOOSE PIECE	7 REF	1-104480-6
LOOSE PIECE	6 REF	1-104480-5
LOOSE PIECE	8 REF	1-104480-4
STRIP	7	1-104480-3
STRIP	6	1-104480-2
LOOSE PIECE		1-104480-1
LOOSE PIECE		1-104480-0
LOOSE PIECE	3 REF	104480-9
LOOSE PIECE	2 REF	104480-8
LOOSE PIECE	1 REF	104480-7
STRIP		104480-6
STRIP		104480-5
STRIP	3	104480-4
STRIP	2	104480-3
STRIP	1	104480-2
REMARKS	FINISH	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. OBERMAN 5-10-89	TE Connectivity	
DIMENSIONS: INCHES		CHK K. HELM 5-12-89		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
	0 PLC ± -		APVD R. ELICKER 5-12-89	
	1 PLC ± -		PRODUCT SPEC	
	2 PLC ± -		108-1472	
	3 PLC ± .005		APPLICATION SPEC	
	4 PLC ± -		114-25038	
MATERIAL PHOSPHOR BRONZE		FINISH SEE TABLE	WEIGHT -	SIZE A1
		CUSTOMER DRAWING		SCALE 10:1
		SHEET 1 OF 1		REV S1