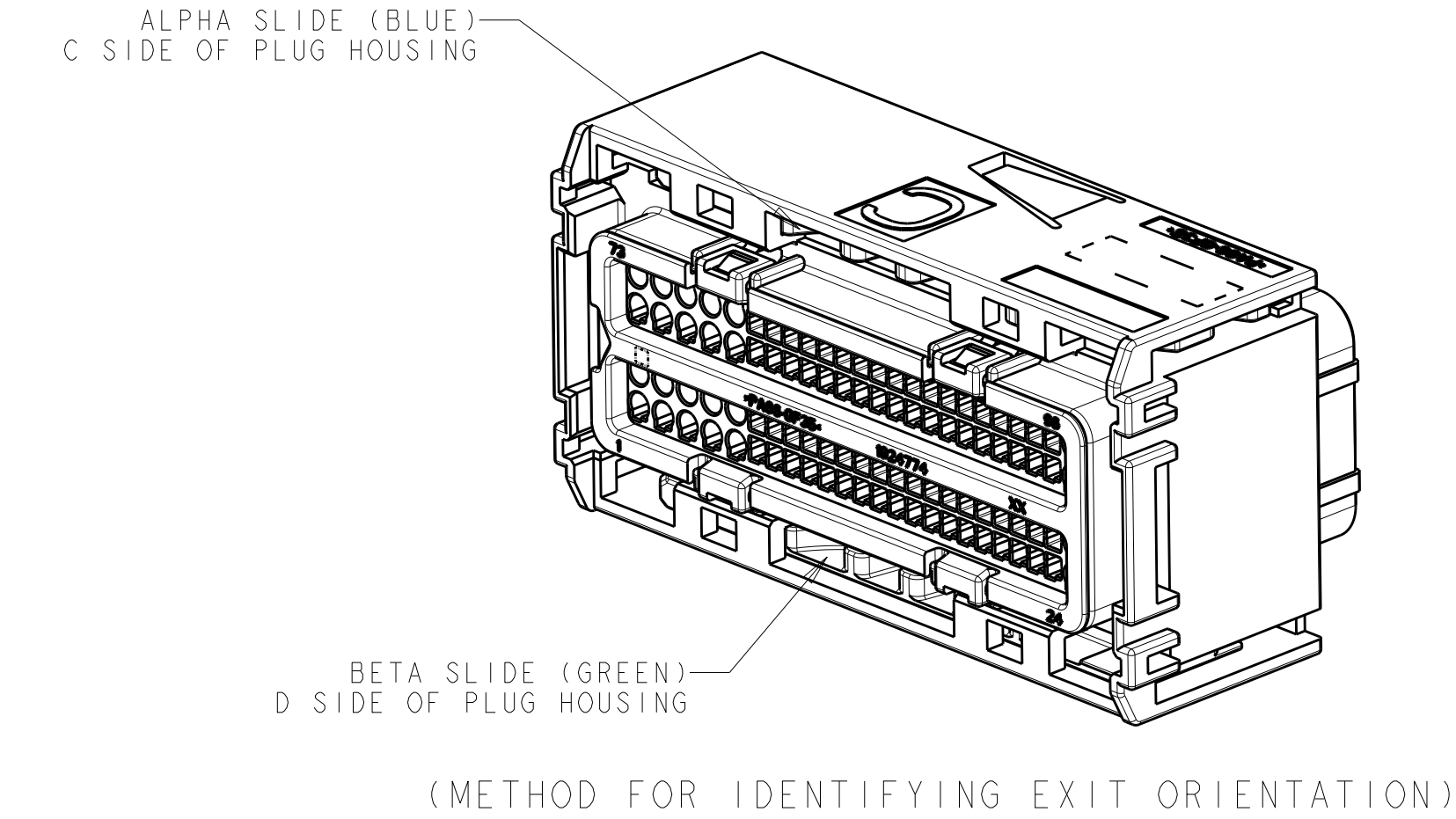
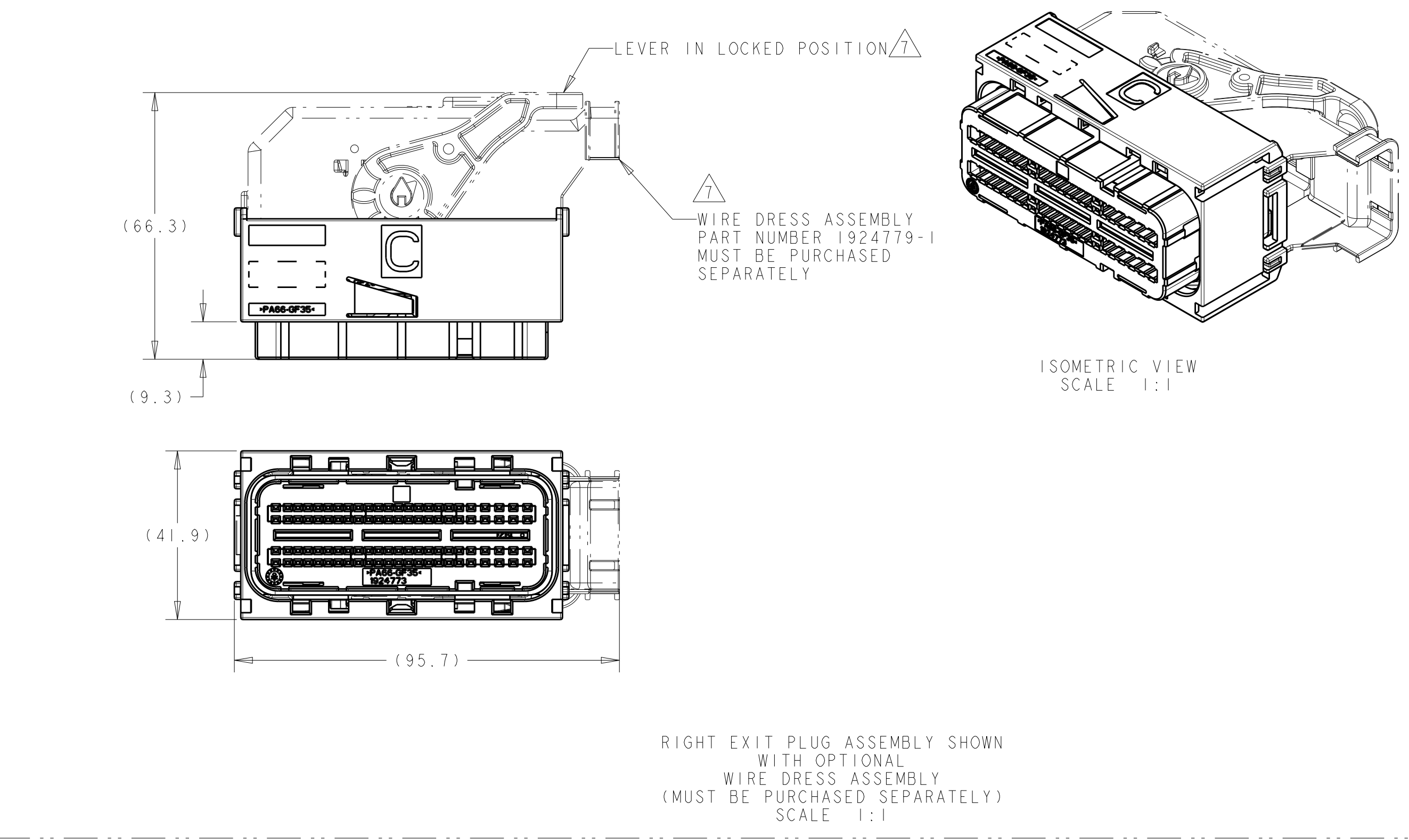
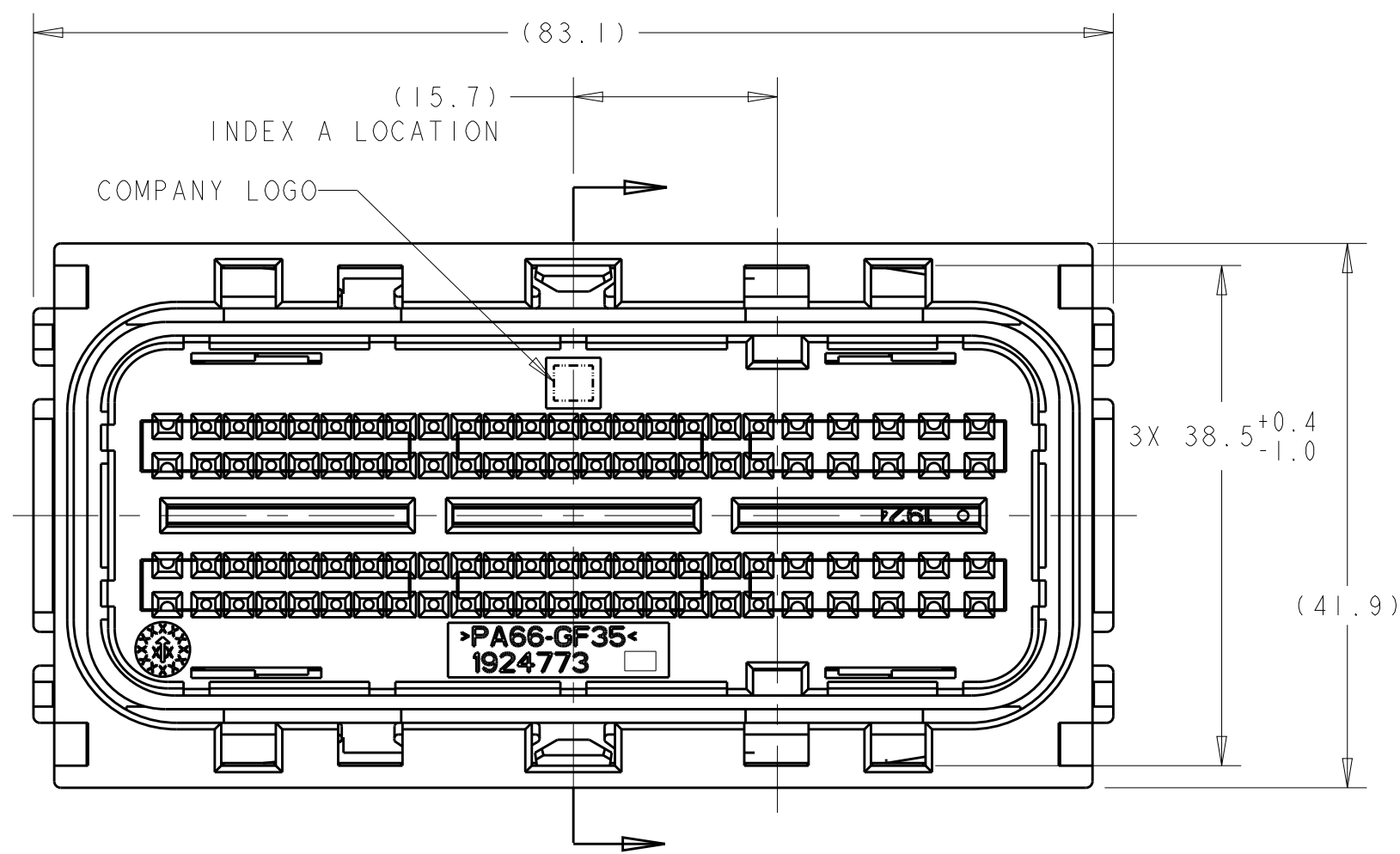
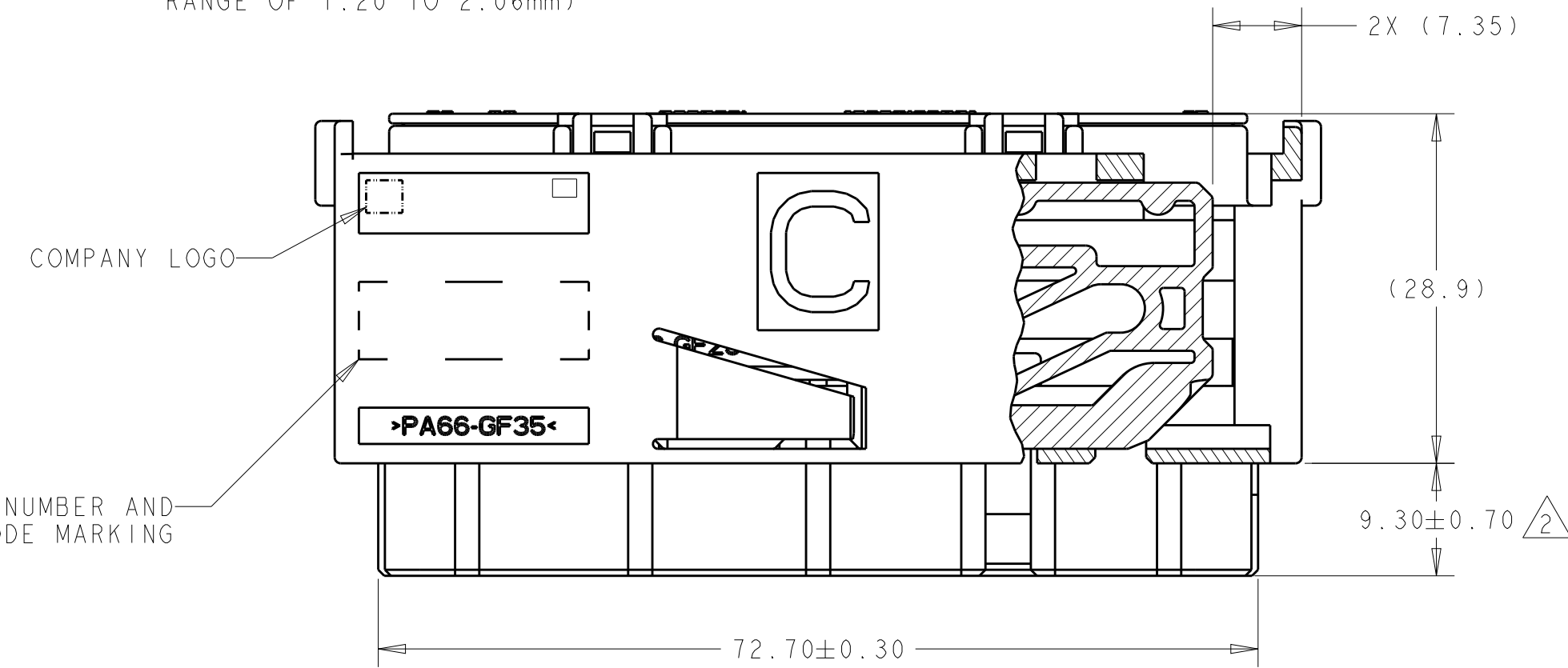
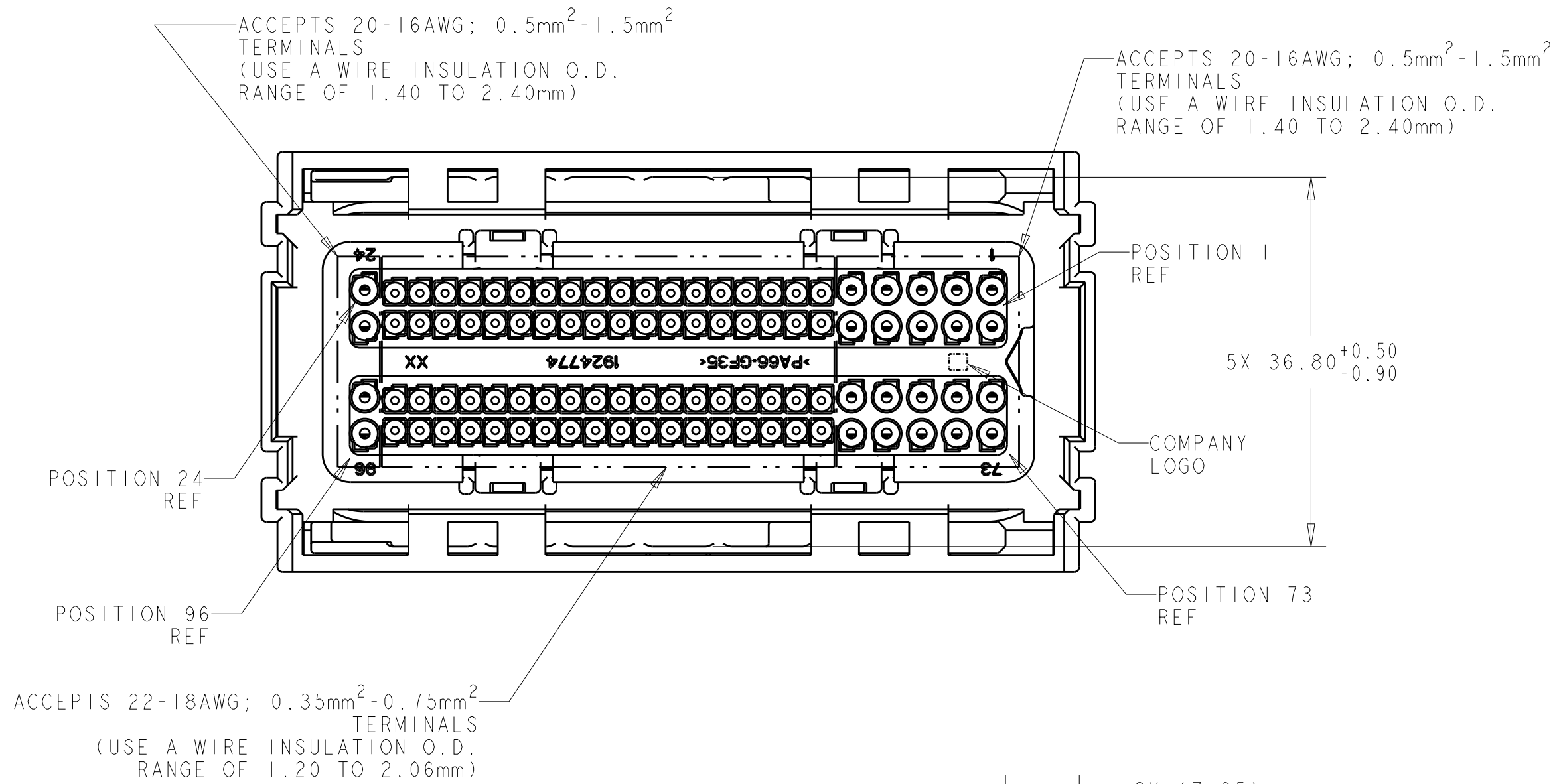
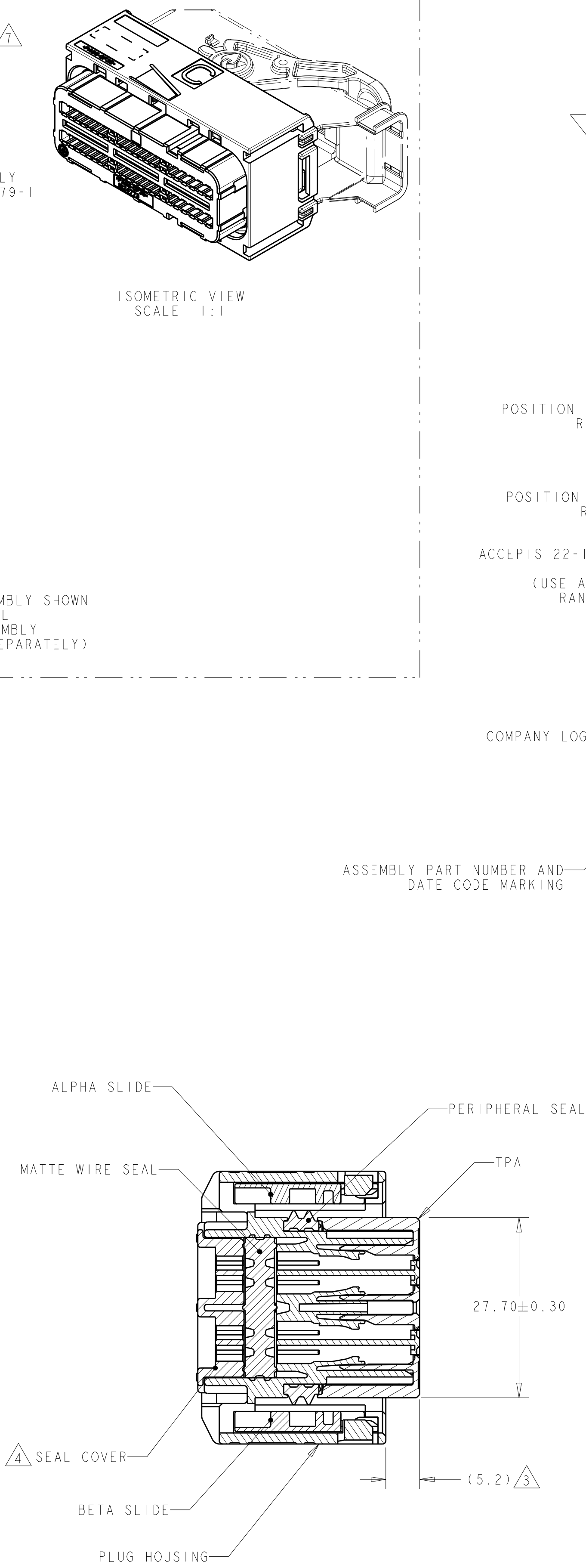




- 1 PLUG HOUSING AND SEAL COVER: NYLON 6/6, BLACK.
TPA: NYLON 6/6, COLOR - SEE TABLE.
MATTE WIRE SEAL: SILICONE, LIGHT BLUE.
PERIPHERAL SEAL: SILICONE, GREEN.
ALPHA SLIDE: NYLON 6/6, BLUE.
BETA SLIDE: NYLON 6/6, GREEN.
- 2 TPA SHOWN IN PRE-LATCHED, AS SHIPPED, POSITION.
- 3 TPA SHOWN IN CLOSED POSITION.
- 4 SEE TABLE ON SHEET 2 AND 3 FOR SEAL COVER PIN OUT CONFIGURATION.
5. PLUG ASSEMBLY MATES WITH TE CONNECTIVITY INTERFACE DRAWING 1924771-INT, POLARIZATION A.
6. PLUG ASSEMBLY WILL ACCEPT THE FOLLOWING GET TERMINAL PART NUMBERS: 1393364-1 (GOLD 22AWG; 0.35mm²)
1393365-1 (GOLD 18-20AWG; 0.75mm²-0.5mm²)
1924878-1 (TIN/SILVER 22AWG; 0.35mm²)
1924879-1 (TIN/SILVER 18-20AWG; 0.75mm²-0.5mm²)
1924782-1 (TIN/SILVER 1.0mm²)
1924880-1 (TIN/SILVER 16AWG; 1.5mm²)
- 7 WIRE DRESS ASSEMBLY MUST BE INSTALLED ONTO PLUG ASSEMBLY WITH LEVER IN LOCKED POSITION.
- 8 APPLICATION SPEC'S: 408-10229, 408-10230
9. NOTE DELETED.
10. FORCE TO SEAT TPA COMPONENT FROM PRE-SET TO LOCKED (FULLY LOADED W/ TERMINALS) TO BE 83N MAX.
11. FORCE TO MOVE TPA FROM FULLY LOCKED TO PRE-SET TO BE 115N MAX. FLAT BLADE SCREWDRIVER SUGGESTED FOR REMOVAL OF TPA.



REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN APVD
C6	REV PER ECO-17-012499		24AUG2017	RGV GK
C7	REV PER ECO-17-013192		07SEP2017	JMS GK
C8	ECO-17-017519		29NOV2017	KP GK
C9	REVISED PER ECO-18-006949		03MAY2018	JMS GK

ALL CLOSED	GRAY	A	9-1924939-9
SEE TABLE, SH 3	GRAY	A	7-1924939-0
SEE TABLE, SH 3	GRAY	A	6-1924939-9
SEE TABLE, SH 3	GRAY	A	6-1924939-8
SEE TABLE, SH 3	GRAY	A	6-1924939-7
SEE TABLE, SH 2	GRAY	A	6-1924939-6
SEE TABLE, SH 2	GRAY	A	6-1924939-5
SEE TABLE, SH 2	GRAY	A	6-1924939-4
SEE TABLE, SH 2	GRAY	A	6-1924939-3
SEE TABLE, SH 2	GRAY	A	6-1924939-2
SEE TABLE, SH 2	GRAY	A	6-1924939-1
SEE TABLE, SH 2	GRAY	A	6-1924939-0
SEE TABLE, SH 2	GRAY	A	5-1924939-9
SEE TABLE, SH 2	GRAY	A	5-1924939-8
SEE TABLE, SH 2	GRAY	A	5-1924939-7
SEE TABLE, SH 2	GRAY	A	5-1924939-6
SEE TABLE, SH 2	GRAY	A	5-1924939-5
SEE TABLE, SH 2	GRAY	A	5-1924939-4
SEE TABLE, SH 2	GRAY	A	5-1924939-3
SEE TABLE, SH 2	GRAY	A	5-1924939-2
SEE TABLE, SH 2	GRAY	A	5-1924939-1
SEE TABLE, SH 2	GRAY	A	5-1924939-0
SEE TABLE, SH 2	GRAY	A	4-1924939-9
SEE TABLE, SH 2	GRAY	A	4-1924939-8
SEE TABLE, SH 2	GRAY	A	4-1924939-7
SEE TABLE, SH 2	GRAY	A	4-1924939-6
SEE TABLE, SH 2	GRAY	A	4-1924939-5
SEE TABLE, SH 2	GRAY	A	4-1924939-4
SEE TABLE, SH 2	GRAY	A	4-1924939-3
SEE TABLE, SH 2	GRAY	A	4-1924939-2
SEE TABLE, SH 2	GRAY	A	4-1924939-1
SEE TABLE, SH 2	GRAY	A	4-1924939-0
SEE TABLE, SH 2	GRAY	A	3-1924939-9
SEE TABLE, SH 2	GRAY	A	3-1924939-8
SEE TABLE, SH 2	GRAY	A	3-1924939-7
SEE TABLE, SH 2	GRAY	A	3-1924939-6
SEE TABLE, SH 2	GRAY	A	3-1924939-5
SEE TABLE, SH 2	GRAY	A	3-1924939-4
SEE TABLE, SH 2	GRAY	A	3-1924939-3
SEE TABLE, SH 2	GRAY	A	3-1924939-2
SEE TABLE, SH 2	GRAY	A	3-1924939-1
SEE TABLE, SH 2	GRAY	A	3-1924939-0
SEE TABLE, SH 2	GRAY	A	2-1924939-9
SEE TABLE, SH 2	GRAY	A	2-1924939-8
SEE TABLE, SH 2	GRAY	A	2-1924939-7
SEE TABLE, SH 2	GRAY	A	2-1924939-6
SEE TABLE, SH 2	GRAY	A	2-1924939-5
SEE TABLE, SH 2	GRAY	A	2-1924939-4
SEE TABLE, SH 2	GRAY	A	2-1924939-3
SEE TABLE, SH 2	GRAY	A	2-1924939-2
SEE TABLE, SH 2	GRAY	A	2-1924939-1
SEE TABLE, SH 2	GRAY	A	2-1924939-0
SEE TABLE, SH 2	GRAY	A	1-1924939-9
SEE TABLE, SH 2	GRAY	A	1-1924939-8
SEE TABLE, SH 2	GRAY	A	1-1924939-7
SEE TABLE, SH 2	GRAY	A	1-1924939-6
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SEE TABLE, SH 2	GRAY	A	1-1924939-4
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SEE TABLE, SH 2	GRAY	A	1-1924939-2
SEE TABLE, SH 2	GRAY	A	1-1924939-1
SEE TABLE, SH 2	GRAY	A	1-1924939-0
SEE TABLE, SH 2	GRAY	A	1924939-9
SEE TABLE, SH 2	GRAY	A	1924939-8
SEE TABLE, SH 2	GRAY	A	1924939-7
SEE TABLE, SH 2	GRAY	A	1924939-6
SEE TABLE, SH 2	GRAY	A	1924939-5
SEE TABLE, SH 2	GRAY	A	1924939-4
SEE TABLE, SH 2	GRAY	A	1924939-3
SEE TABLE, SH 2	GRAY	A	1924939-2
ALL OPEN	GRAY	A	1924939-1
BLOCKED CIRCUITS	TPA COLOR	INDEX REF	PART NUMBER

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DWN
D.J. HARDY
CHK
A.J. VASBINDER
APVD
A.J. VASBINDER

29NOV2007
03DEC2007
03DEC2007

DIMENSIONS:
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±0.25
3 PLC ±
4 PLC ±
ANGLES ±
FINISH

MATERIAL

PRODUCT SPEC
TBD

APPLICATION SPEC
8

WEIGHT

CUSTOMER DRAWING

NAME
PLUG ASSEMBLY,
96 POSITION, INDEX A - RIGHT EXIT,
SEALED, SPEC II

SIZE
A100779

CAGE CODE
C=1924939

DRAWING NO

SHEET
1

OF
3

REV
C9

RESTRICTED TO

SCALE
2:1

SHEET
1

OF
3

REV
C9

8

7

6

5

4

3

2

1

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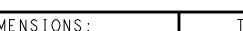
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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ±0.25 3 PLC ± 4 PLC ± ANGLES ±		NAME PLUG ASSEMBLY, 96 POSITION, INDEX A - RIGHT EXIT, SEALED, GPEC II	
		PRODUCT SPEC TDD APPLICATION SPEC			
MATERIAL -		WEIGHT -		SIZE CAGE CODE DRAWING NO A100779C1924939	
FINISH -		CUSTOMER DRAWING		RESTRICTED TO -	
				SCALE 2:1 SHEET 2 of 3 REV C	

8		7		6		5		4		3		2		1	
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