

LOC		DIST		P		F		ZONE		LTR		REVISIONS		DATE		APPD	
CM		53										D	REV PER EC 061B-0103-98	6-11-98	JH	R5	

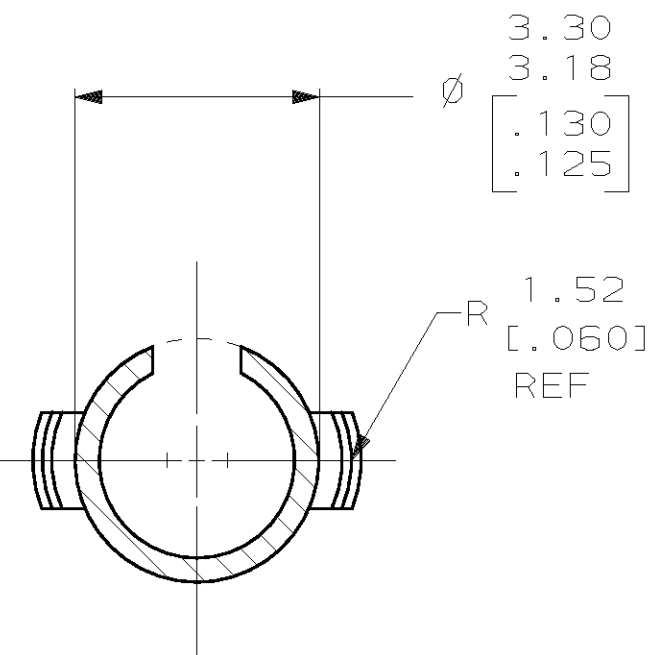
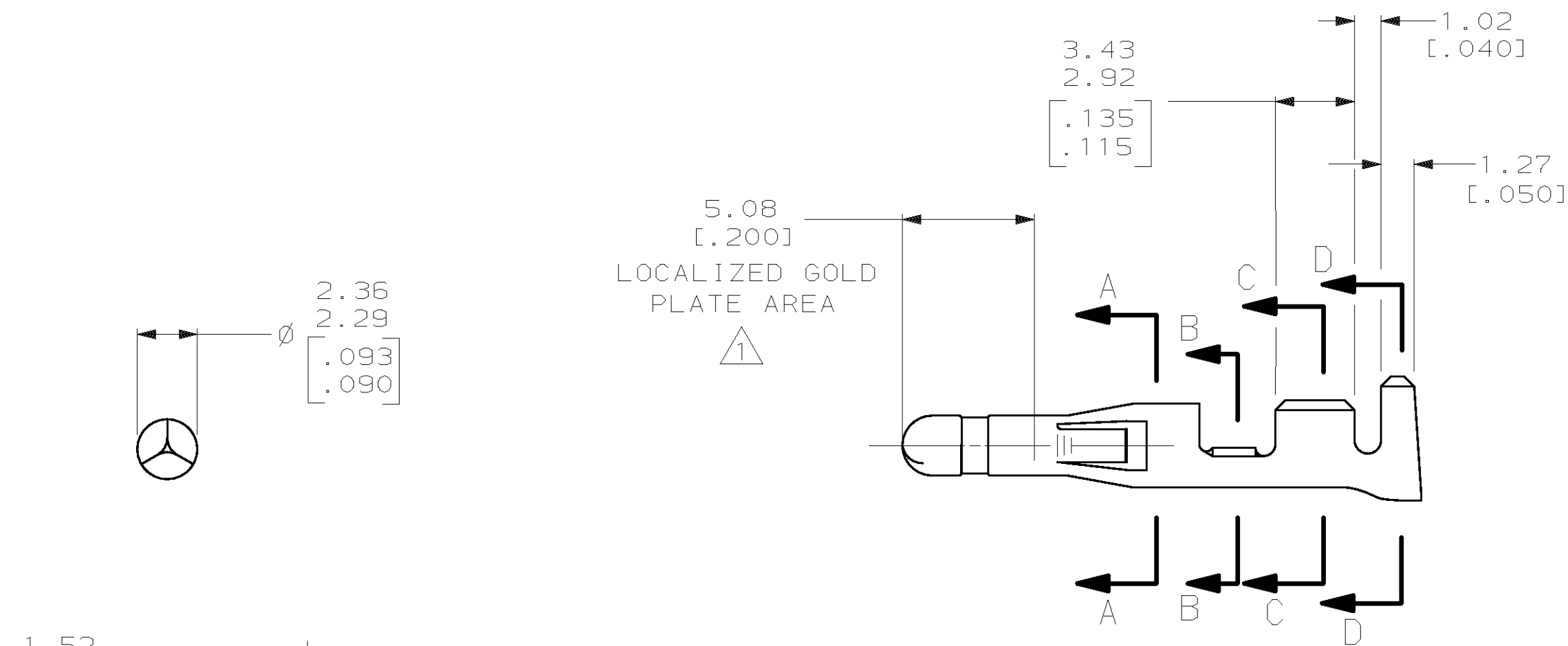
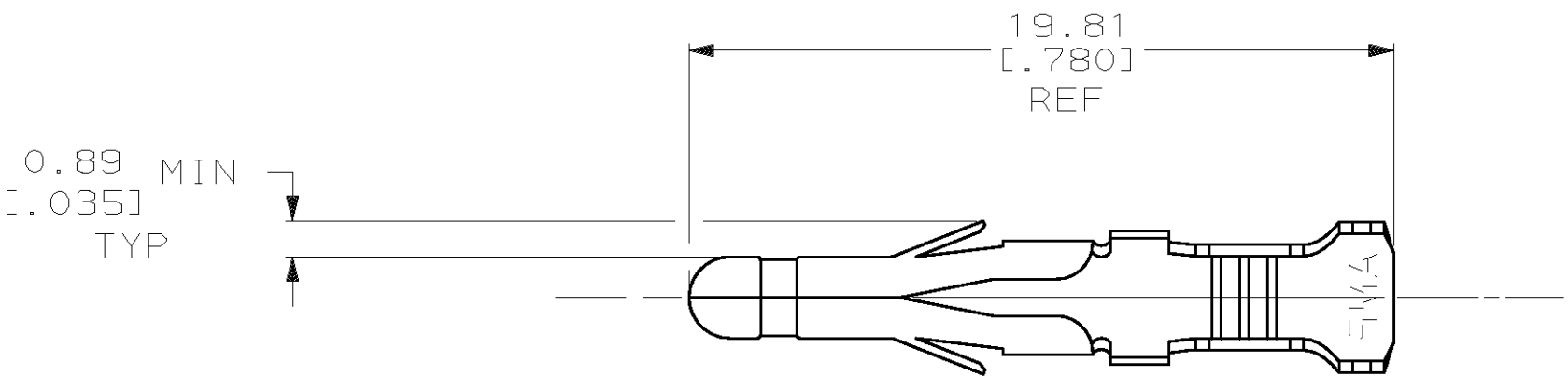
- 1

0.00076 [.000030] MIN GOLD IN LOCALIZED GOLD PLATE AREA OVER 0.00127 [.000050] MIN NICKEL.
- 2

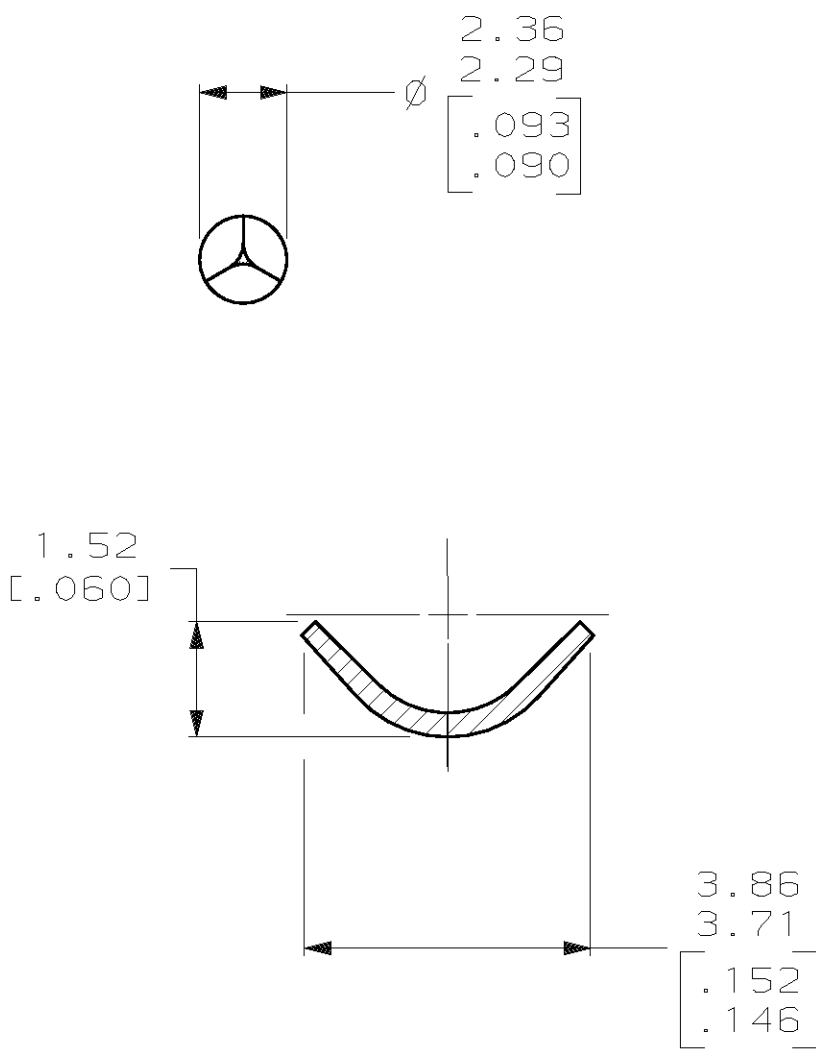
WIRE RANGE: 0.5-2mm² (20-14 AWG).
- 3

INSULATION RANGE: 3.56 [.140] MAX. DIA.
- 4

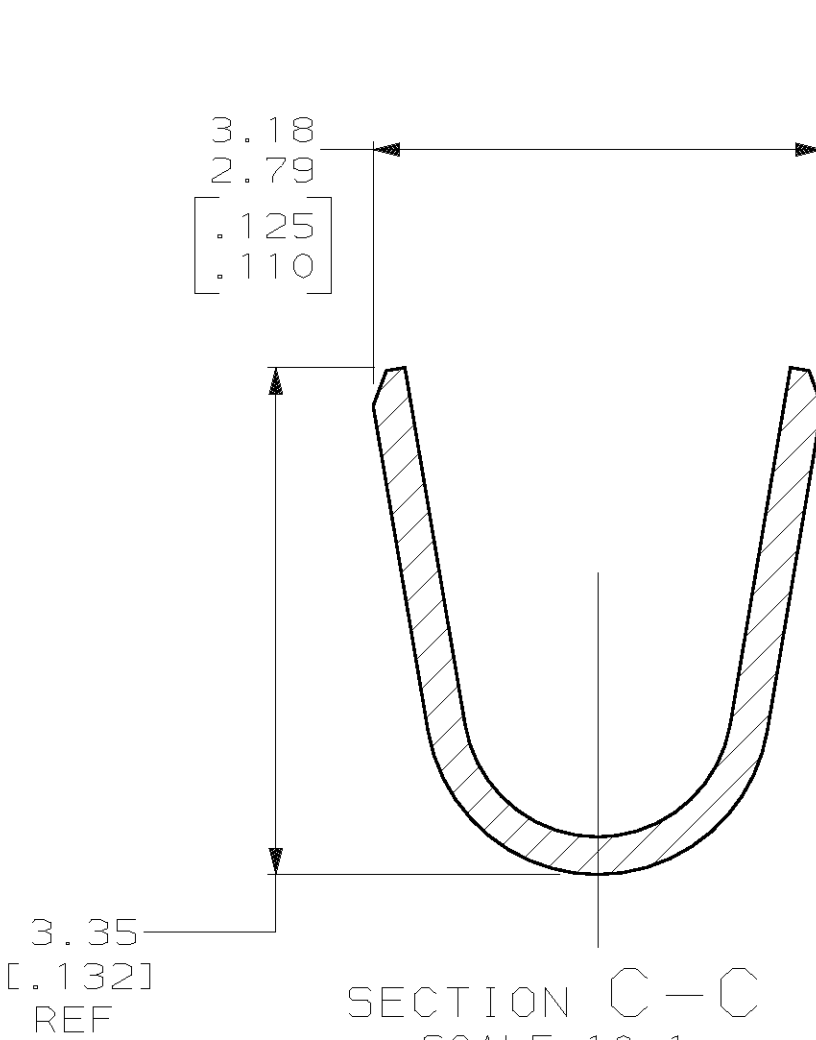
DIMENSIONS IN BRACKETS ARE IN INCHES.



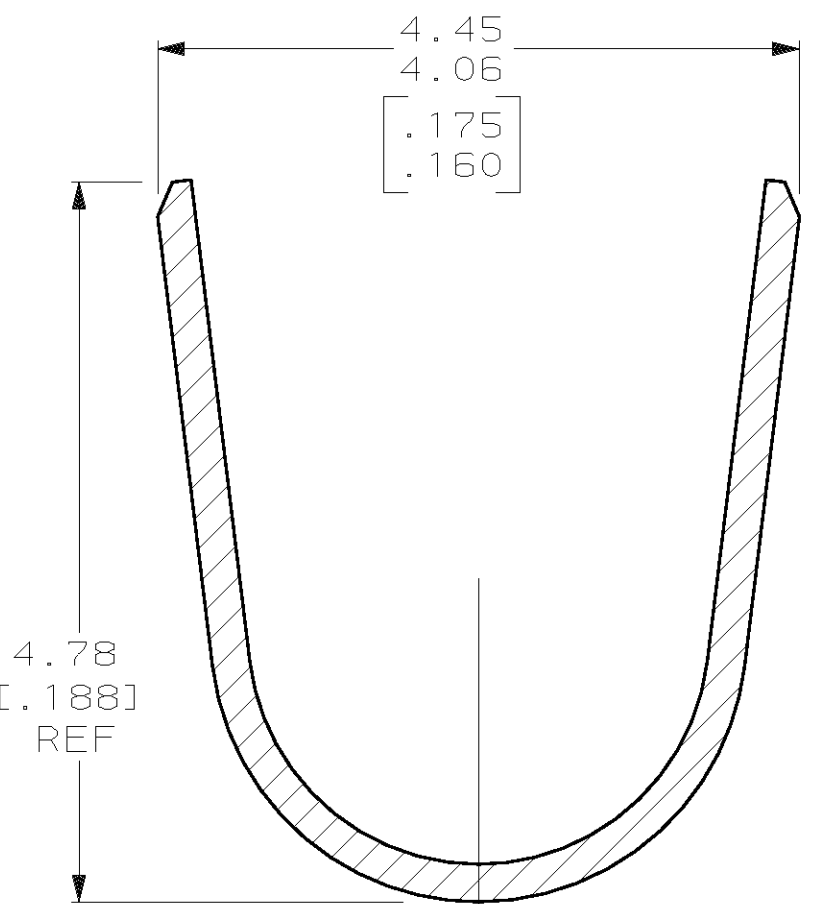
SECTION A-A
SCALE 10:1



SECTION B-B
SCALE 10:1



SECTION C-C
SCALE 10:1



SECTION D-D
SCALE 10:1

METRIC

		1	0.25 [.010] BRASS	770145-5
PRE-TIN			0.25 [.010] BRASS	770145-1
FINISH		MATERIAL		PART NO
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13(.005) 3 PLC DEC ± - ANGLES ± - MATERIAL		DR 11-2-93 R. VESTAL		
		CHK 11-2-93 R. SWING		
		APPD 11-2-93 C. CASH		
SEE TABLE		AMP AMP INCORPORATED Harrisburg, Pa. 17105		
MATERIAL		NAME		
		PIN, .093, LOOSE PIECE, COMMERCIAL PIN AND SOCKET		
FINISH		APPD 11-2-93 C. CASH		
SEE TABLE		PRODUCT SPEC -		
		APPLICATION SPEC -		
		WEIGHT _		
		SIZE D	FSCM NO 00779	DRAWING NO 770145
		SCALE 5:1		SHEET 1 OF 1