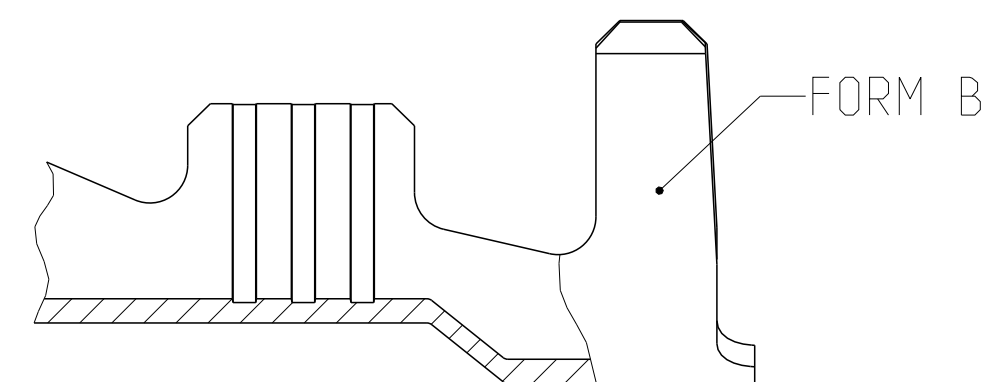
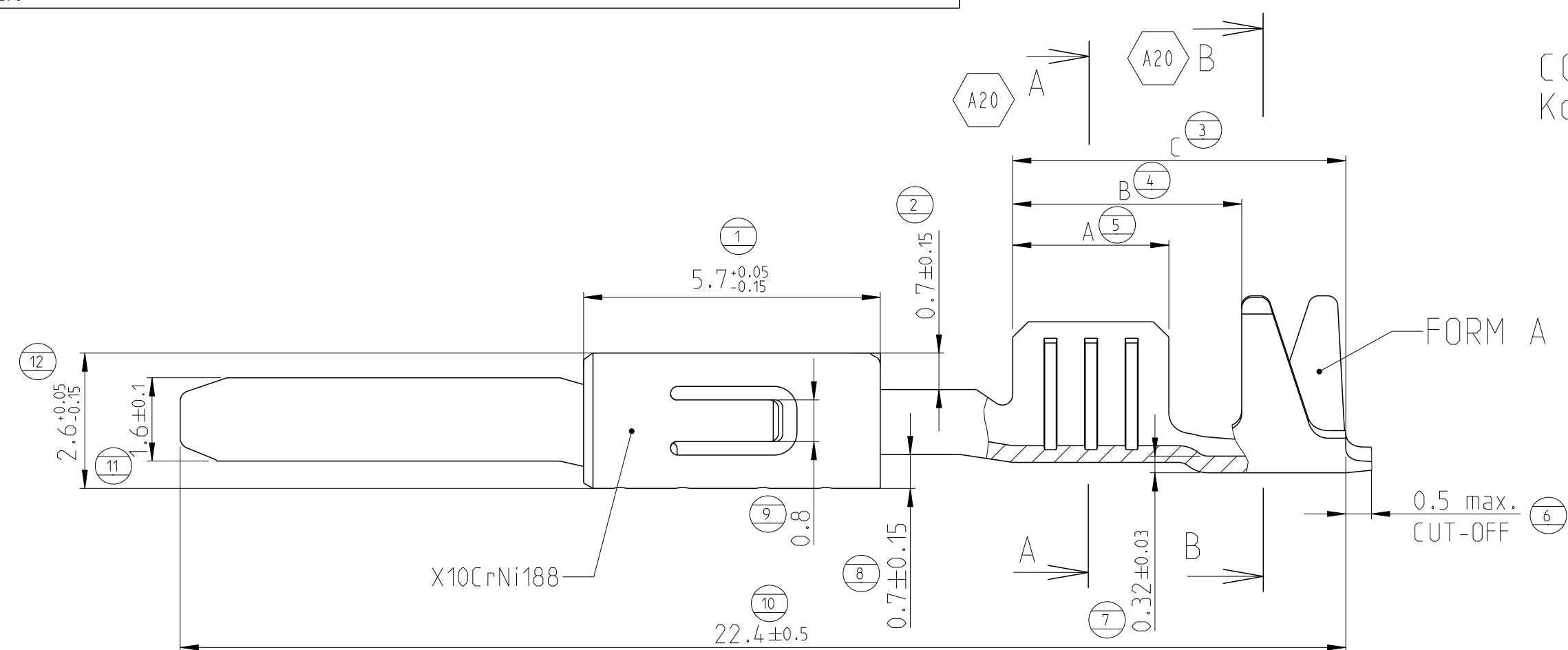
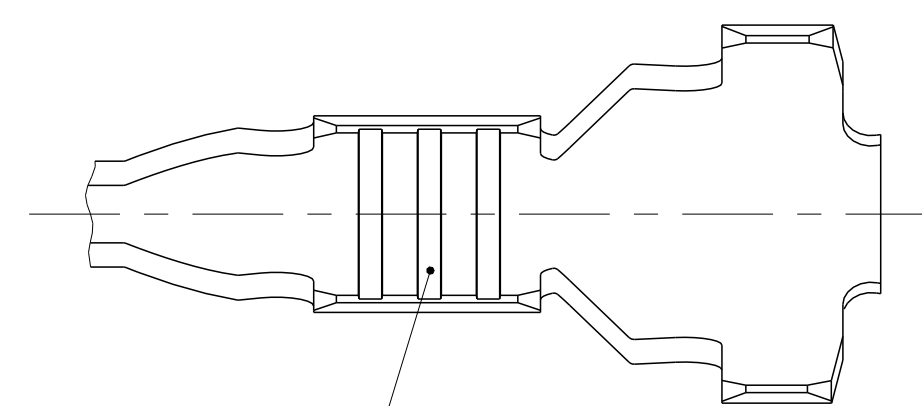
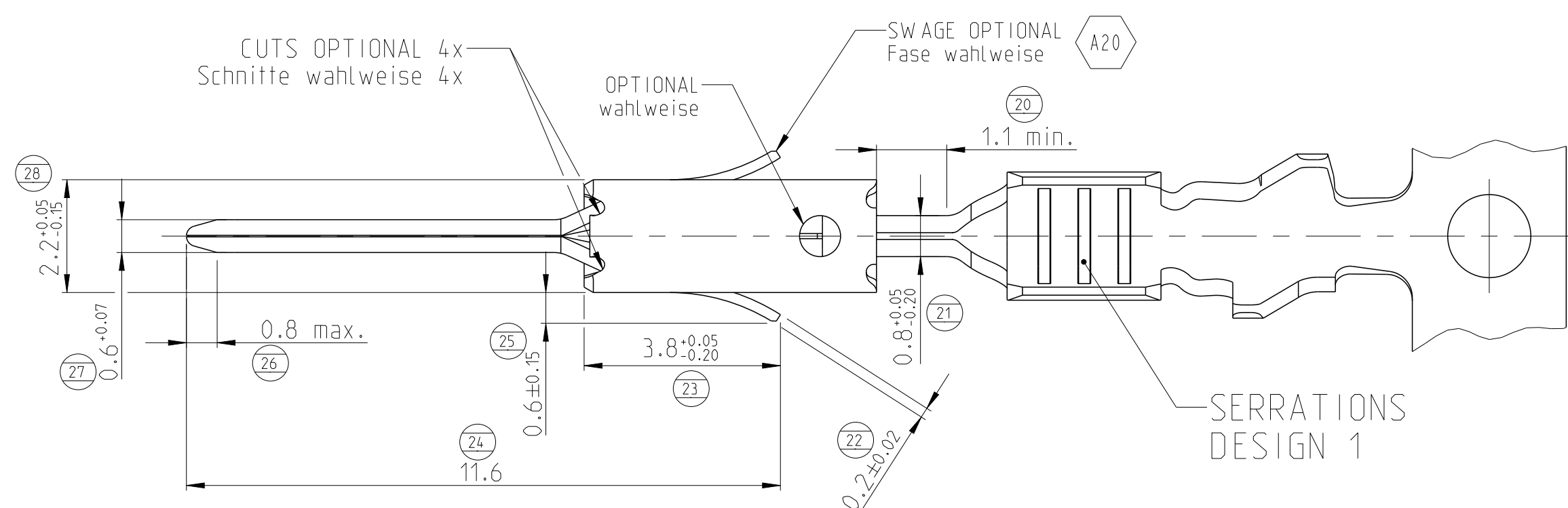
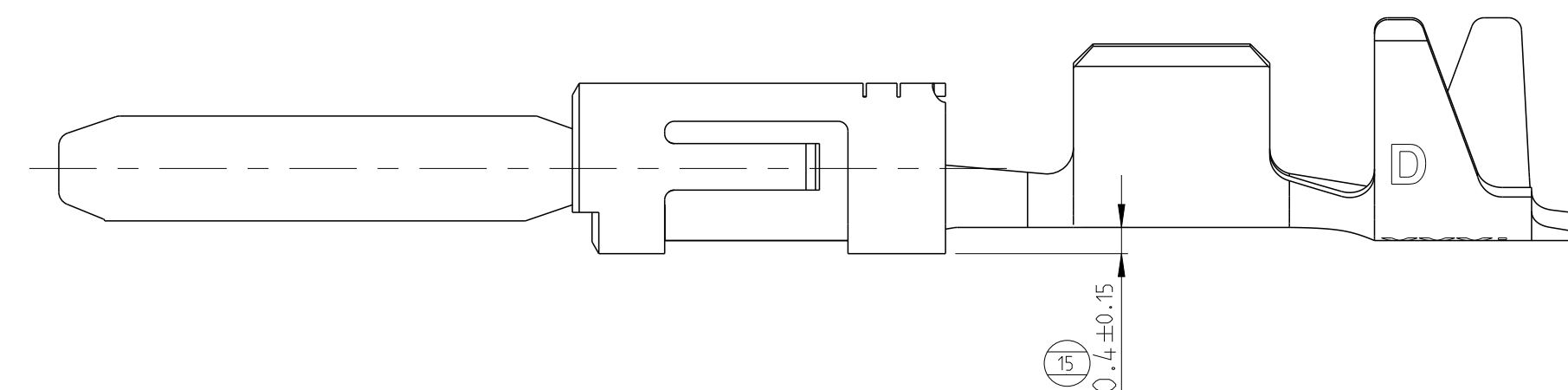


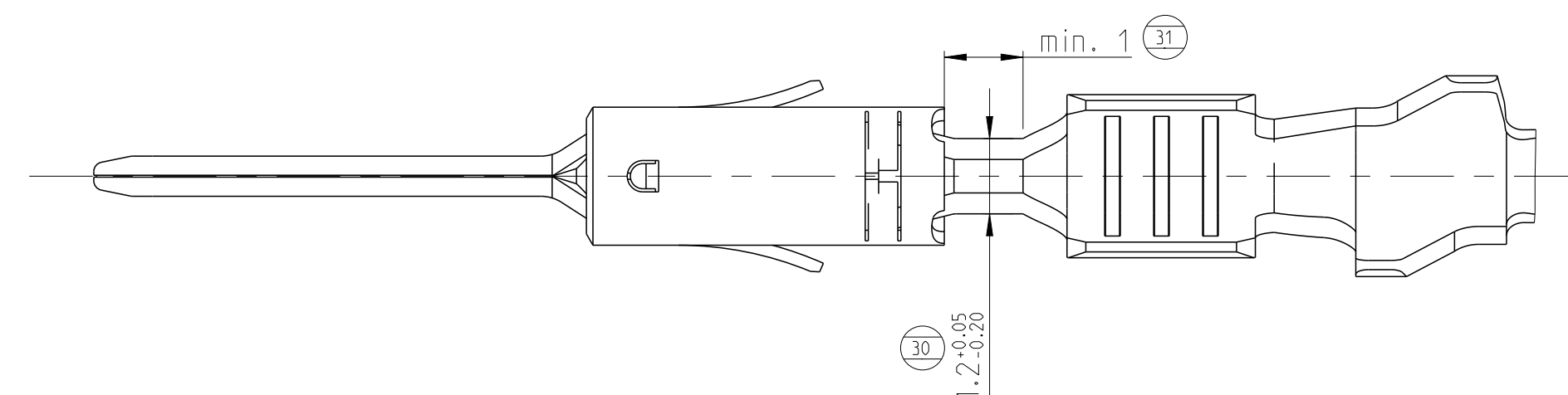
CONTACTS FOR FLR-CABLE
Kontakte fuer FLR-Leitung



DESIGN 963898 / 963900 / 963904
Ausführung 963898 / 963900 / 963904

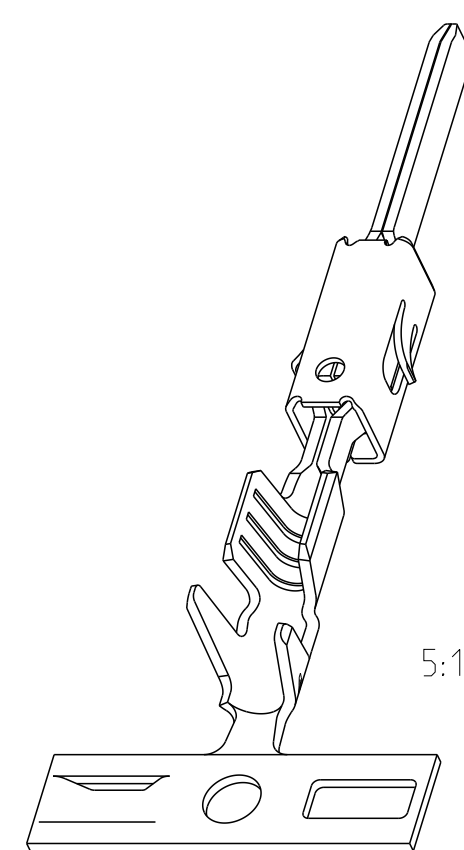
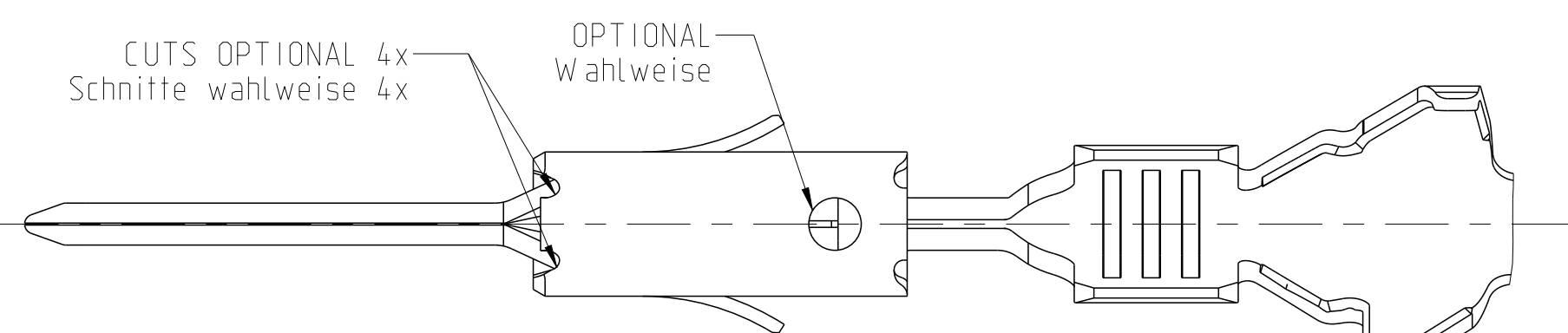
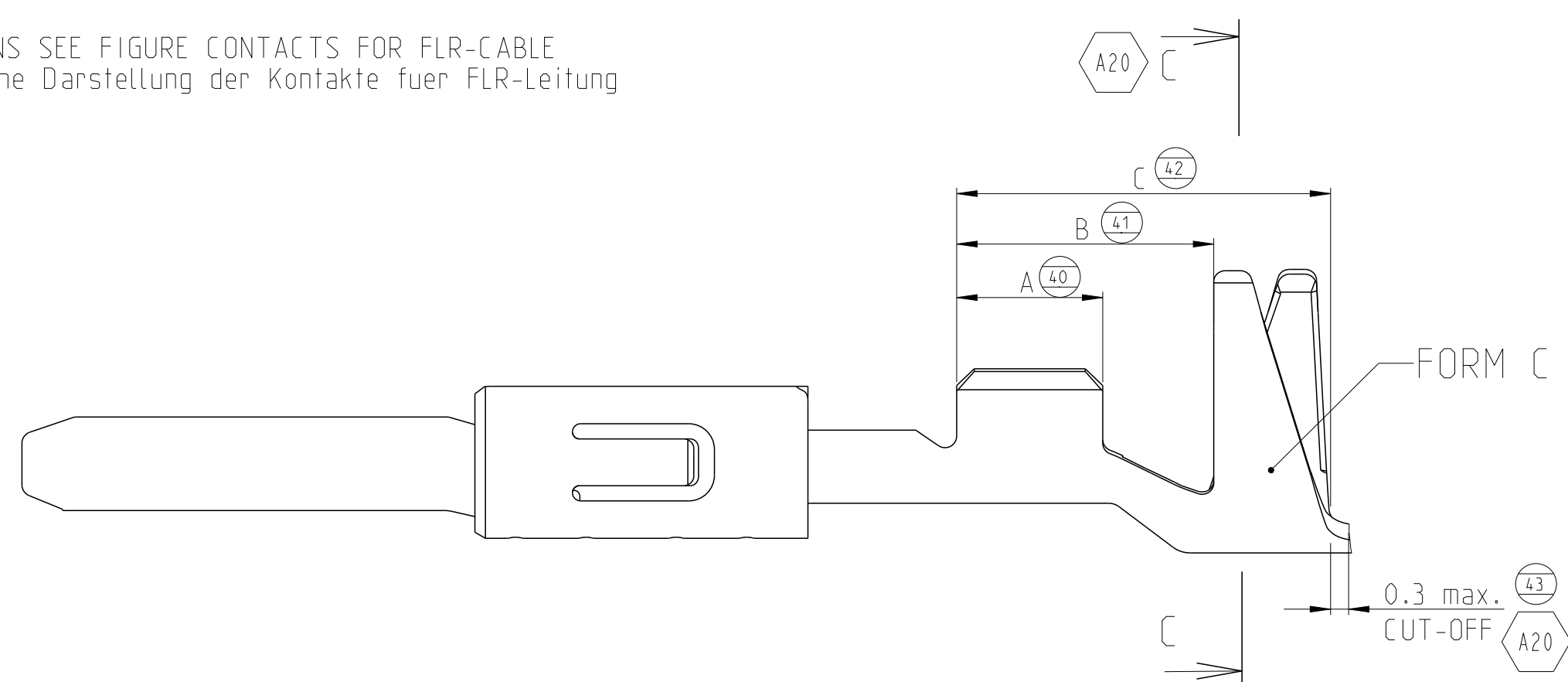


SERRATIONS
DESIGN 2



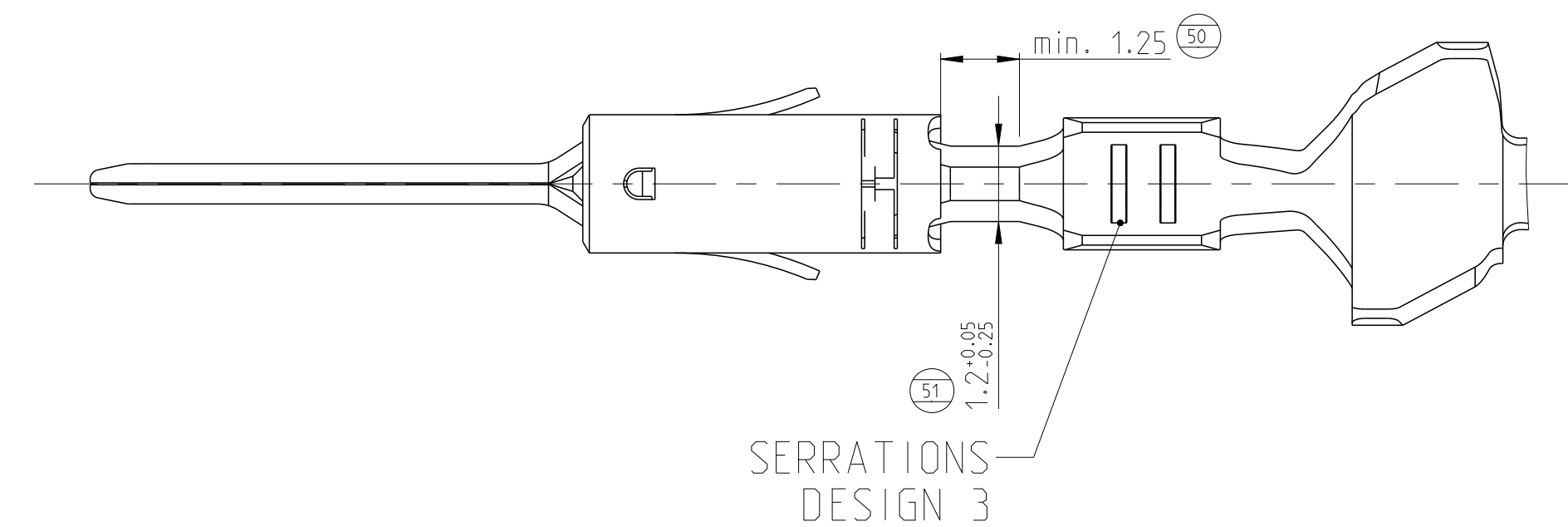
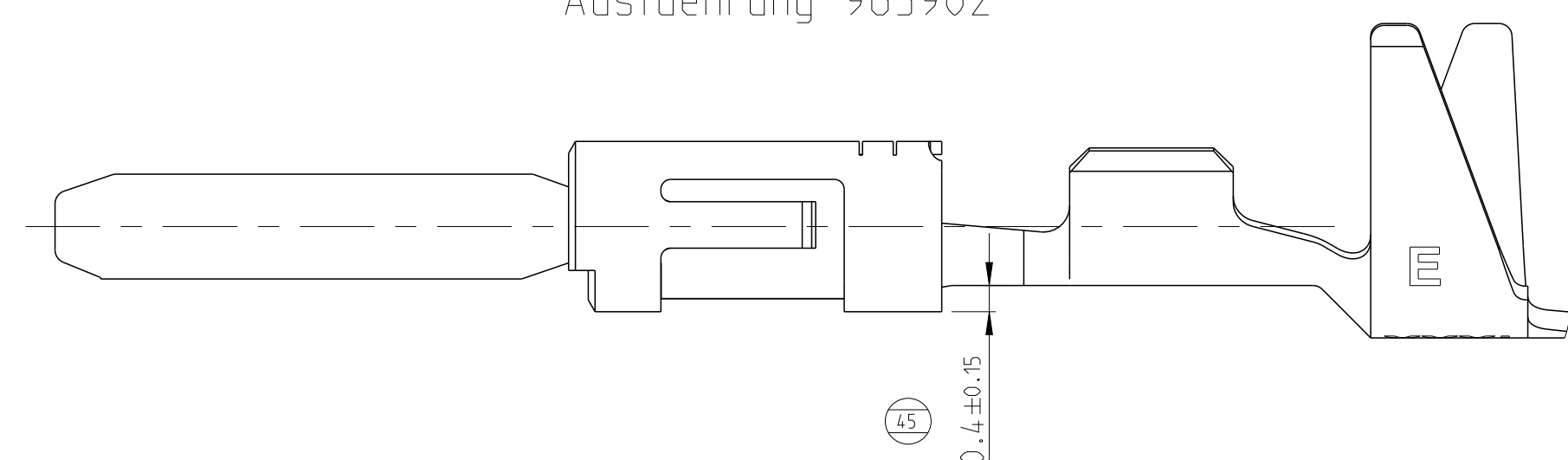
CONTACTS FOR SINGLE WIRE SEALING SYSTEM:
FLR- AND FLK-CABLE
Kontakte fuer Einzeldichtung-System:
FLR- und FLK-Leitung

DIMENSIONS SEE FIGURE CONTACTS FOR FLR-CABLE
Masse siehe Darstellung der Kontakte fuer FLR-Leitung



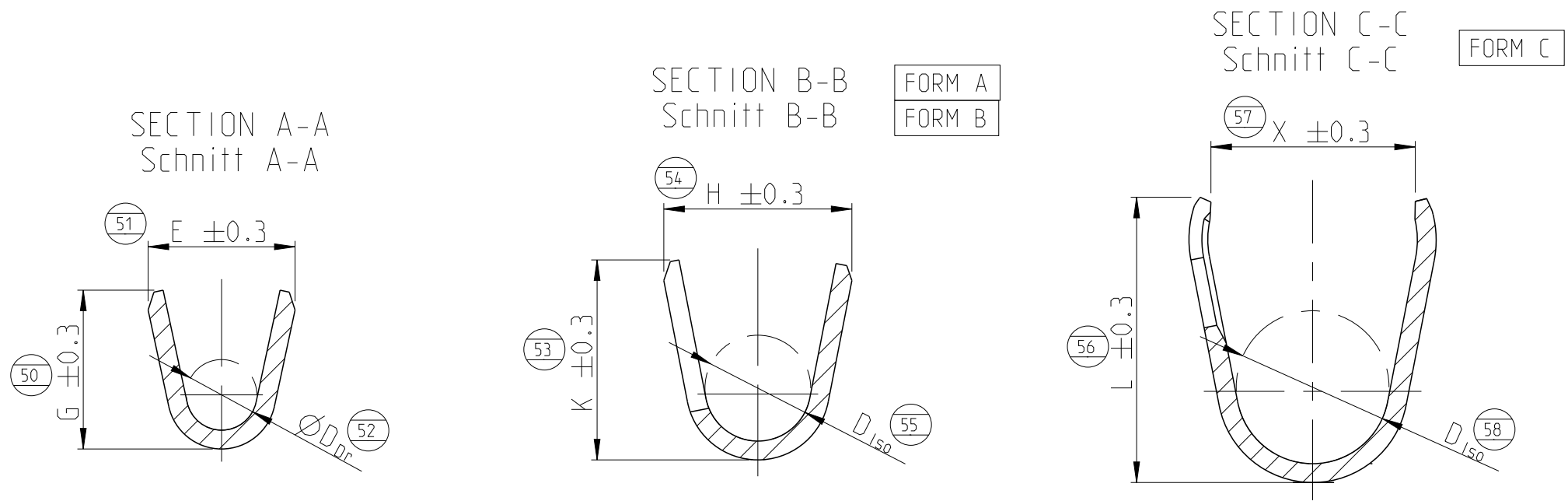
5:1

DESIGN 963902
Ausführung 963902



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		CHK U.Muenk 11JUN1997			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
	± 0.2		PRODUCT GROUP DRAWING TAB 1.6 x 0.6 Flachstecker 1.6 x 0.6		
	± 0.2		SIZE CODE DRAWING NO RESTRICTED TO		
	± 0.2		A1 00779 C=1355055 -		
	± 0.2		CUSTOMER DRAWING		
MATERIAL SEE TABLE sheet 2 siehe Tabelle		FINISH SEE TABLE sheet 2 siehe Tabelle		SCALE 10:1 SHEET 1 OF 2 REA20	

REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



- 1

CONTACT AREA SELECTIVE GOLD 0.8µm MIN. OVER NICKEL.
WIRE CRIMP AREA ELECTRO TIN PLATED 1µm MIN. OVER NICKEL
Kontaktzone selectiv vergoldet 0.8µm min. ueber Ni
Drahtcrimpbereich gal. verzinkt 1µm min. ueber Ni
- 2

FOR DOUBLE- AND SINGLE TERMINATION
fuer Doppel- und Einzelanschlaege
- 3

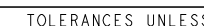
SINGE WIRE SEAL TO BE SELECTED ACCORDING TO INSULATION-DIA
ACCORDING TO APPLICATION SPECIFICATION 114-18082
Auswahl der Eubzeldichtung entsprechend dem Isolationsdurchmesser nach
Verarbeitungsspezifikation 114-18082
- 4

TIN PLATED
vorverzinkt
- 5

CONTACT AREA SELECTIVE SILVER 3µm MIN. OVER NICKEL.
WIRE CRIMP AREA ELECTRO TIN PLATED 1.5µm MIN. OVER NICKEL
Kontaktzone selectiv versilbert 3µm min. ueber Ni
Drahtcrimpbereich gal. verzinkt 1.5µm min. ueber Ni
- 6

DIFFERENT TOOL DETAILS
FUNCTION AND HANDLING WITH ALL DETAILS CONTINUOUSLY
SUPPLY AFTER AVAILABILITY
Verschiedene Werkzeugausfuehrungen
Funktion und Handhabung bei allen Ausfuehrungen gleich
Lieferung nach Verfuegbarkeit

						SEE / siehe SECTION A-A Schnitt A-A		SEE / siehe SECTION B-B / C-C Schnitt B-B / C-C																			
SINGLE WIRE SEAL / Einzelichtungssystem	3	1703278-5	A	1	CuSn4		1.5	1.95 - 2.4	E = 2.8 G = 3.0 D _{Dr} = 1.4	L = 4.9 D _{ISO} = 2.9	169400-0 539635-1	-	3.0	4.4	6.4	3.6	53960-1	SEE APPLICATION SPECIFICATION 114-18082 siehe Verarbeitungsspezifikation 114-18082									
		1703278-2	A	1	CuFe2																						
		2-964269-2	A	1	CuFe2																						
		964269-5	A	1	CuSn4																						
		964269-3	E	1	CuSn4		0.5 - 1.0	1.4 - 2.1	E = 2.5 G = 2.7 D _{Dr} = 1.2	L = 4.8 D _{ISO} = 2.7		539612-1 539663-2	3.0	4.4	6.4	3.3											
		964269-2	D	1	CuFe2																						
		963904-3	G	1	CuSn4																						
		963904-2	F	1	CuFe2																						
		963904-1	F	1	CuSn4		0.5 - 1.0	1.4 - 2.1	E = 2.6 G = 2.8 D _{Dr} = 1.2	H = 4.5 K = 4.8 D _{ISO} = 2.7		539651-2	3.0	4.6	7.0	-											
		2141884-5	A	2	CuSn4																						
		2141884-3	B	2	CuSn4																						
		2-2141884-2	A	2	CuFe2																						
		2141884-2	A	2	CuFe2		0.35	1.15 - 1.6	E = 2.4 G = 2.3 D _{Dr} = 1.0	L = 4.8 D _{ISO} = 2.6		539663-2	2.5	4.4	6.4	3.3											
		969028-5	A	3	CuSn4																						
		969028-3	E	3	CuSn4														0.2 - 0.5	1.15 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	X = 4.3 L = 4.8 D _{ISO} = 2.6	539612-1 539663-2	2.5	4.4	6.4	3.3
		969028-2	D	3	CuFe2																						
963902-3	E	3	CuSn4		0.2 - 0.5	1.15 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	H = 4.5 K = 4.8 D _{ISO} = 2.7	539651-2	2.5	4.6	7.0	-														
963902-2	D	3	CuFe2																								
963902-1	D	3	CuSn4																								
UNSEALED / ungedichtet	B	1241846-5	A	1										CuSn4		1.5	2.2 - 2.4	E = 2.8 G = 3.0 D _{Dr} = 1.4	H = 3.5 K = 3.9 D _{ISO} = 1.9	-	3.0	4.4	6.4	-	53960-1	SEE APPLICATION SPECIFICATION 114-18082 siehe Verarbeitungsspezifikation 114-18082	
		1241846-3	B	1	CuSn4																						
		1241846-2	A	1	CuFe2																						
		1241846-1	A	1	CuSn4																						
		969079-3	C	1	CuSn4		0.5 - 1.0	1.4 - 2.1	E = 2.5 G = 2.8 D _{Dr} = 1.2	H = 3.7 K = 3.9 D _{ISO} = 1.8	-	3.0	4.6	6.2	-												
		969079-2	B	1	CuFe2																						
		964267-4	A	1	CuSn4											0.5 - 1.0	1.4 - 2.1	E = 2.5 G = 2.7 D _{Dr} = 1.2	H = 3.2 K = 3.4 D _{ISO} = 1.8	539612-1 539663-2	3.0	4.4	6.4	-			
		964267-3	D	1	CuSn4																						
		964267-2	C	1	CuFe2																						
		964267-1	C	1	CuSn4																						
		963900-4	E	1	CuSn4		0.5 - 1.0	1.4 - 2.1	E = 2.6 G = 2.8 D _{Dr} = 1.2	H = 3.2 K = 3.4 D _{ISO} = 1.8	539651-2	3.0	4.6	7.0	-												
		963900-3	E	1	CuSn4																						
		963900-2	D	1	CuFe2																						
		963900-1	D	1	CuSn4																						
		963898-3	E	3	CuSn4		0.2 - 0.5	1.15 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	H = 2.9 K = 2.9 D _{ISO} = 1.4	539651-2	2.5	4.6	7.0	-												
		963898-2	D	3	CuFe2																						
963898-1	D	3	CuSn4																								
2141882-3	B	2	CuSn4		0.35	1.15 - 1.6										E = 2.4 G = 2.3 D _{Dr} = 1.0	H = 2.9 K = 2.9 D _{ISO} = 1.4	539633-2	2.5	4.4	6.4	-					
2141882-2	A	2	CuFe2																								
964265-5	A	3	CuSn4				0.2 - 0.35	1.15 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	H = 2.9 K = 2.9 D _{ISO} = 1.4	539612-1 539663-2	2.5	4.4	6.4	-												
964265-3	D	3	CuSn4																								
964265-2	C	3	CuFe2																								
TE ORDER-NO.	REV	DESIGN SERRATIONS Ausfuehrung Serrations	MATERIAL Werkstoff	SURFACE Oberflaeche	DGB mm ²	INSULATION IsolationsØ mm	STRIP FORM WIRE CRIMP INSUL. CRIMP Drahtcrimp Isolationscrimp Bandware	HAND TOOL Handzange	INSERT Matrize	A	B	C	X	TE ORDER-NO. EXTRACTION TOOL Ausdruck- werkzeug	CRIMP DATA AND CRIMP TOOL Crimpdata und Crimp- werkzeuge												
							CRIMP DIMENSION mm Crimpabmessungen mm			DIMENSION mm Abmessung mm																	

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME PRODUCT GROUP DRAWING TAB 1.6 x 0.6 TYPE A Flachstecker 1.6 x 0.6 Typ A	SIZE CAGE CODE DRAWING NO	RESTRICTED TO	-		
									
MATERIAL SEE TABLE sheet 2 siehe Tabelle		FINISH SEE TABLE sheet 2 siehe Tabelle							
CUSTOMER DRAWING				SCALE 10:1		SHEET 2 OF 2		REV A20	