

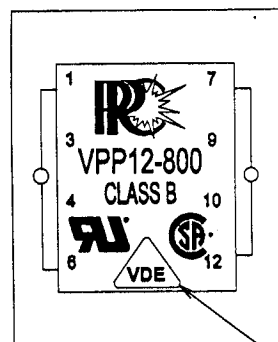
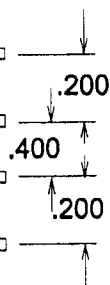
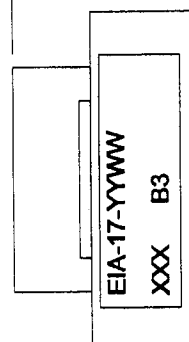
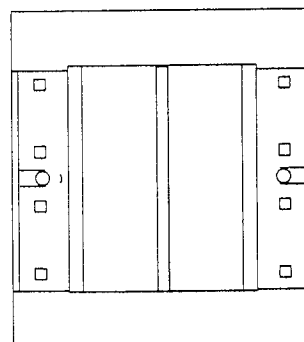
TOLERANCE UNLESS SPECIFIED =

.XXX= +/- .005

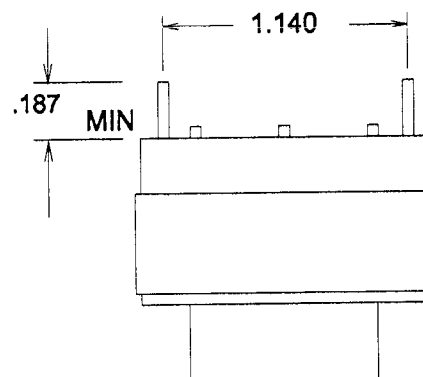
.XX= +/- .015

FRACTIONS= +/- .032

VPP12-800.DC2

1.375
REF1.562
REF1.875
REFMTG
1.250ALL MANUFACTURING
SITES USE THIS MARK

PC PINS .036 SQ

115/230V
50/60 HZ

PRI 2

SEC 2

6.3 V @ 0.8A

PRI 1

SEC 1

6.3 V @ 0.8A

10 VA

PRODUCTION TESTS

TURNS RATIO = 100%

DC
RESISTANCE
IN OHMS

1-3 =	182 NOM
4-6 =	220 NOM
7-9 =	1.05 NOM
10-12 =	1.2 NOM

MAX EXCITATION CURRENT = 20 MA

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 7.9 TO 8.6 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

CONTINUITY = PRI'S 100% IN FINAL

IMPREGNATION NOTES: PREHEAT 2 HRS

PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "I" PCSMARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION

PART NO.: VPP12-800