

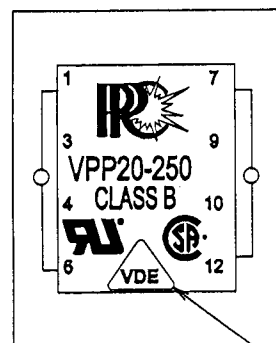
TOLERANCE UNLESS SPECIFIED =

.XXX= +/- .005

.XX= +/- .015

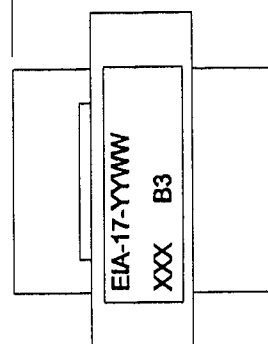
FRACTIONS= +/- .032

VPP20-250.DC2



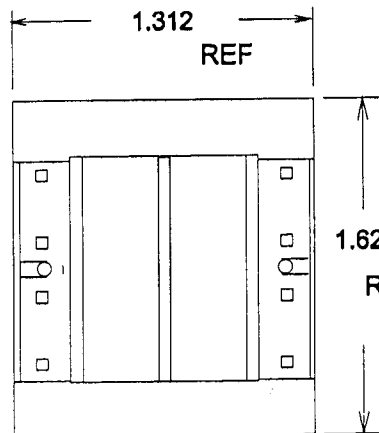
1.06

MTG

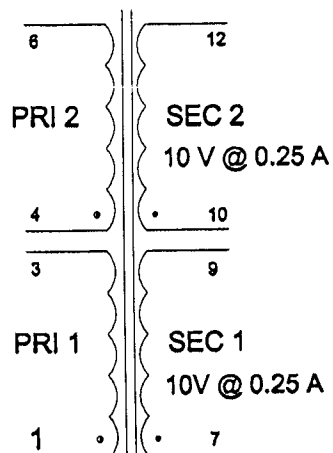
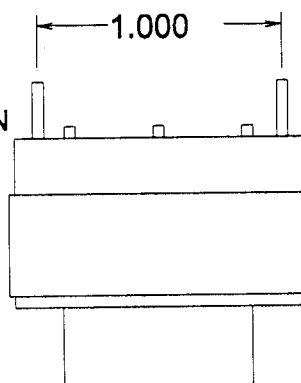
ALL MANUFACTURING
SITES USE THIS MARK1.375
REF

1.312

REF



PC PINS .025 SQ

.187
MIN

5 VA

PRODUCTION TESTS

TURNS RATIO = 100%

DC
RESISTANCE
IN OHMS

1-3 =	340 NOM
4-6 =	408 NOM
7-9 =	4.7 NOM
10-12 =	5.7 NOM

MAX EXCITATION CURRENT = .016 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 12.8 TO 13.5 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

CONTINUITY = PRI'S 100% IN FINAL

IMPREGNATION NOTES: PREHEAT 2 HRS

PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD

1 X 1
LEAVE OFF LAST "I" PCS

MARKING

SEE LABEL DETAIL ABOVE

APPLY PART NO. LABEL, AFTER IMPREGNATION



PART NO.: VPP20-250